

1/98

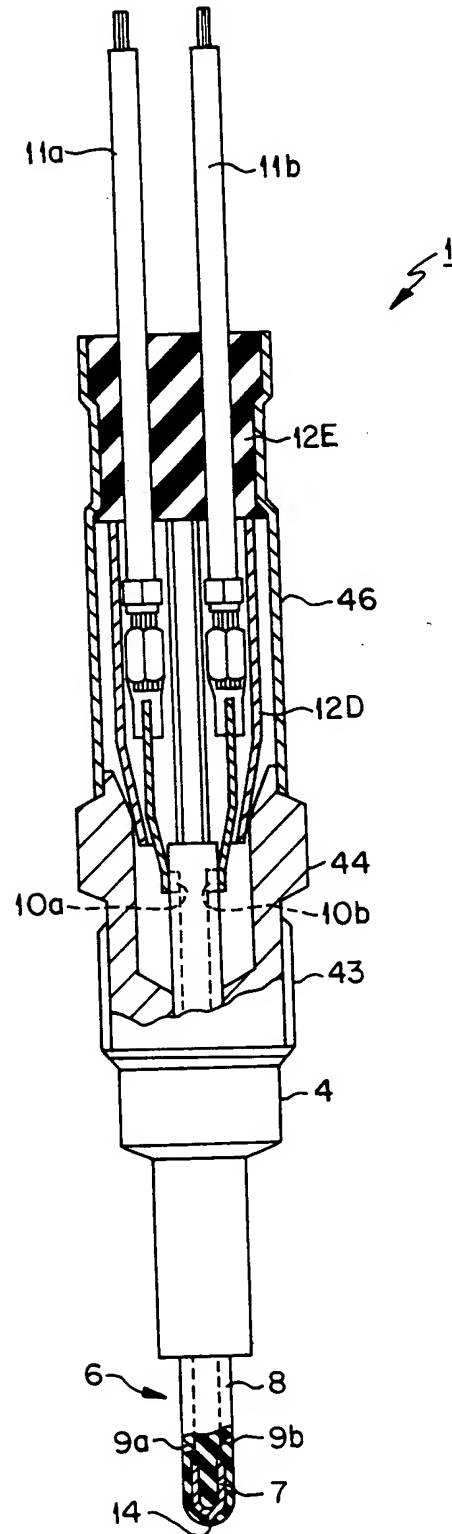


FIG. 1

2/98

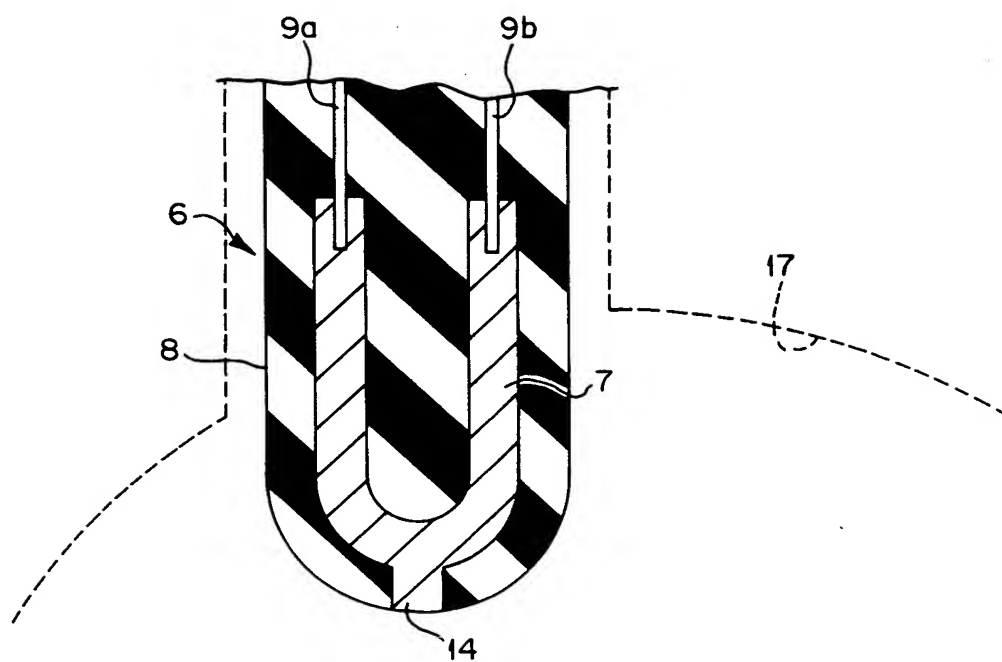


FIG. 2

3/98

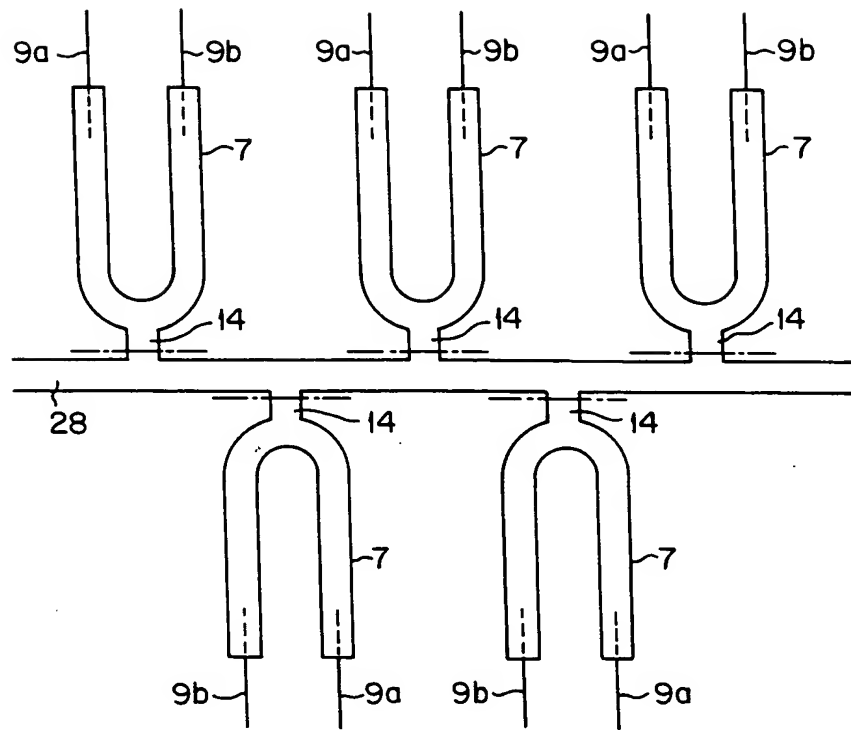


FIG. 3

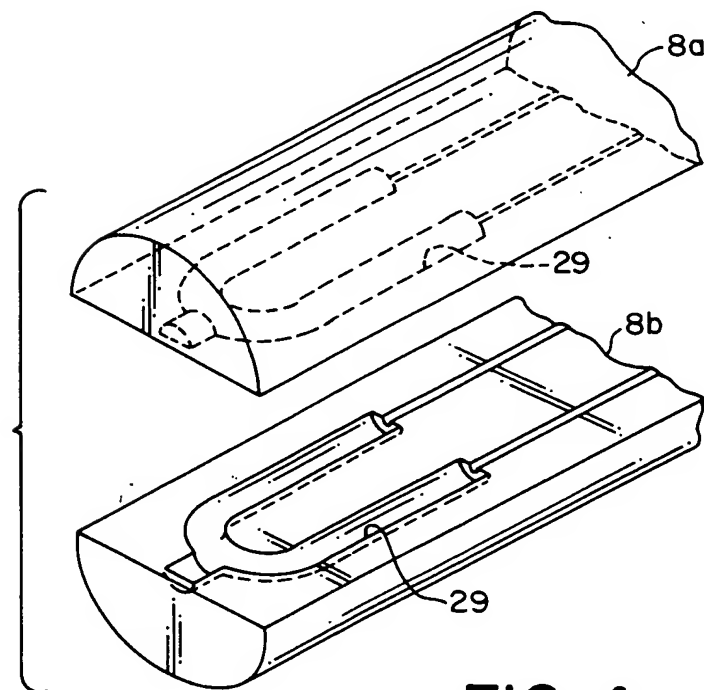
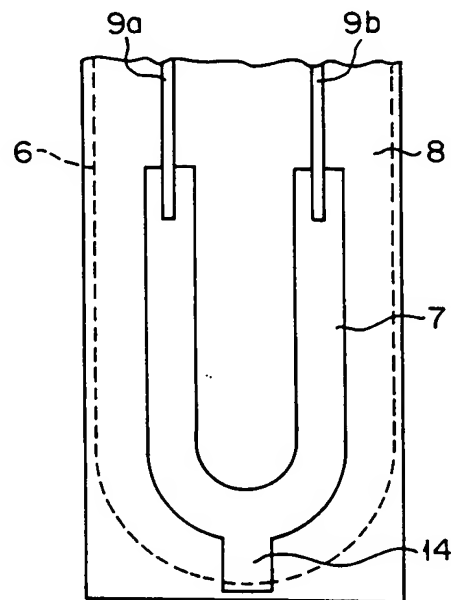
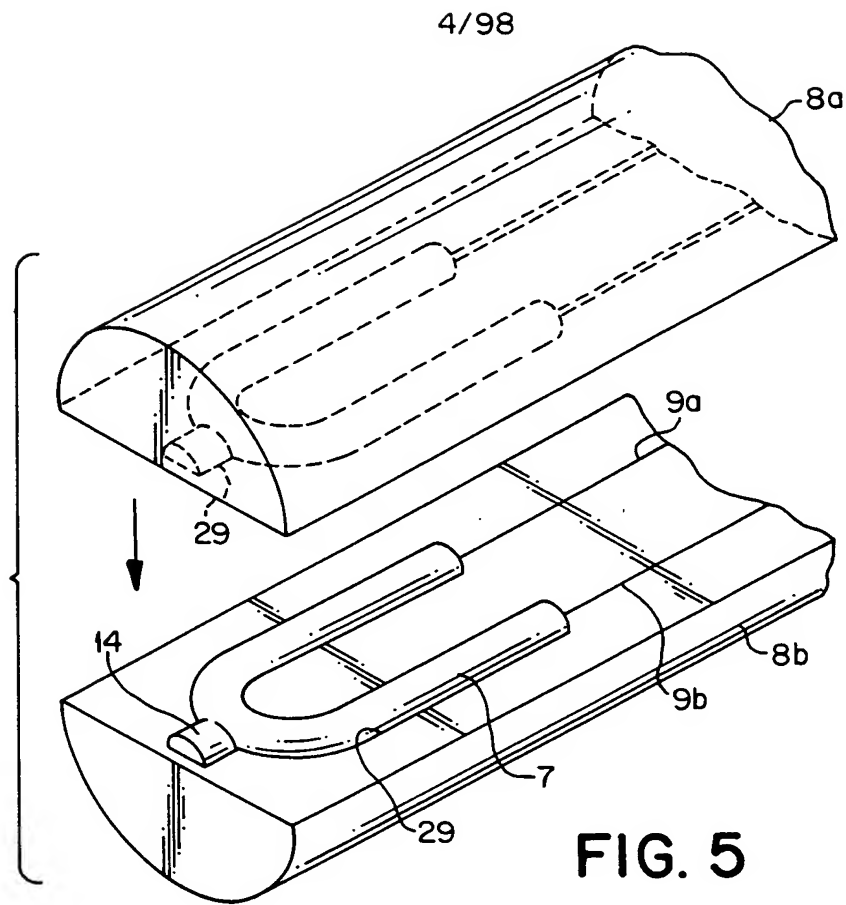
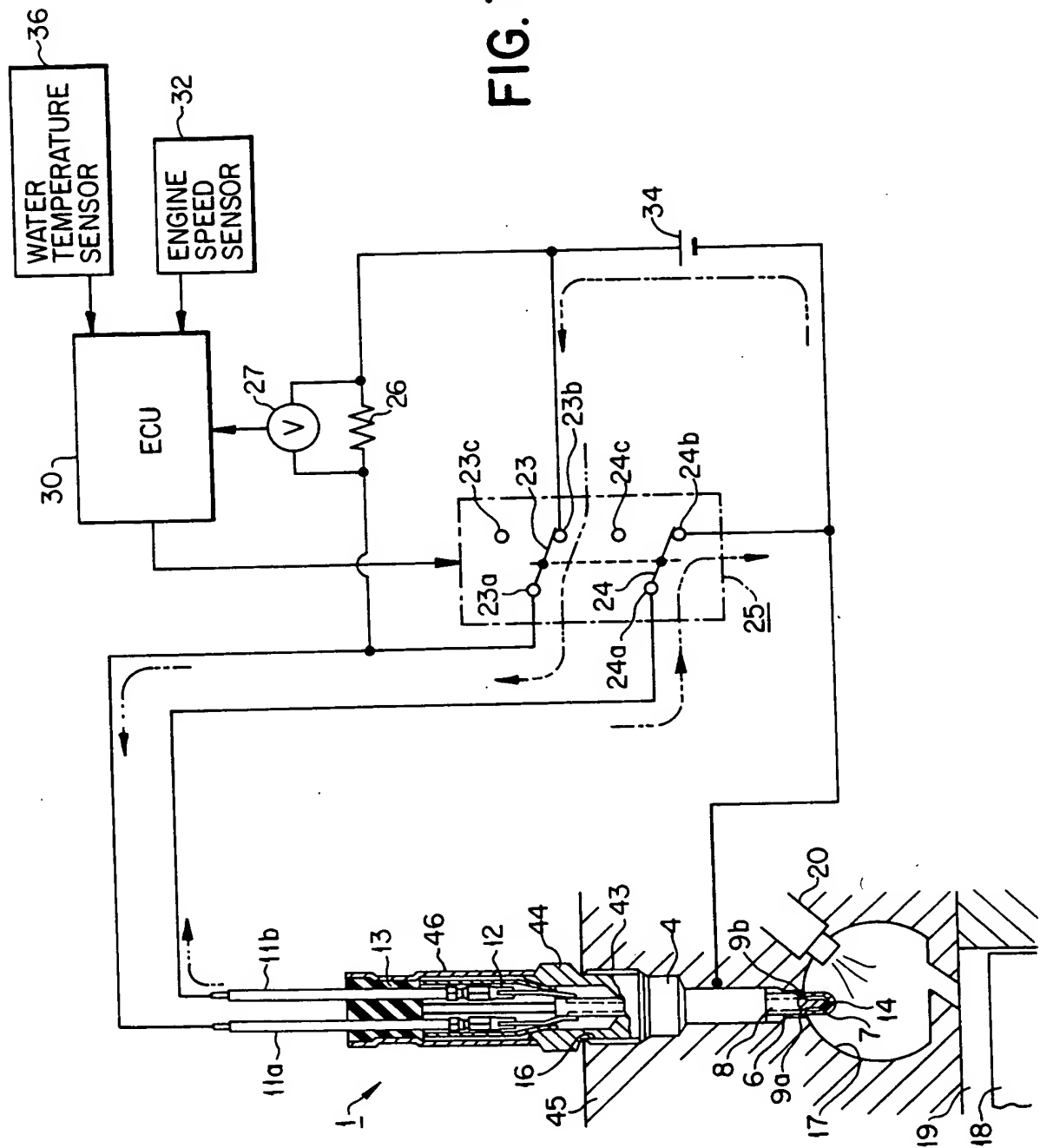


FIG. 4



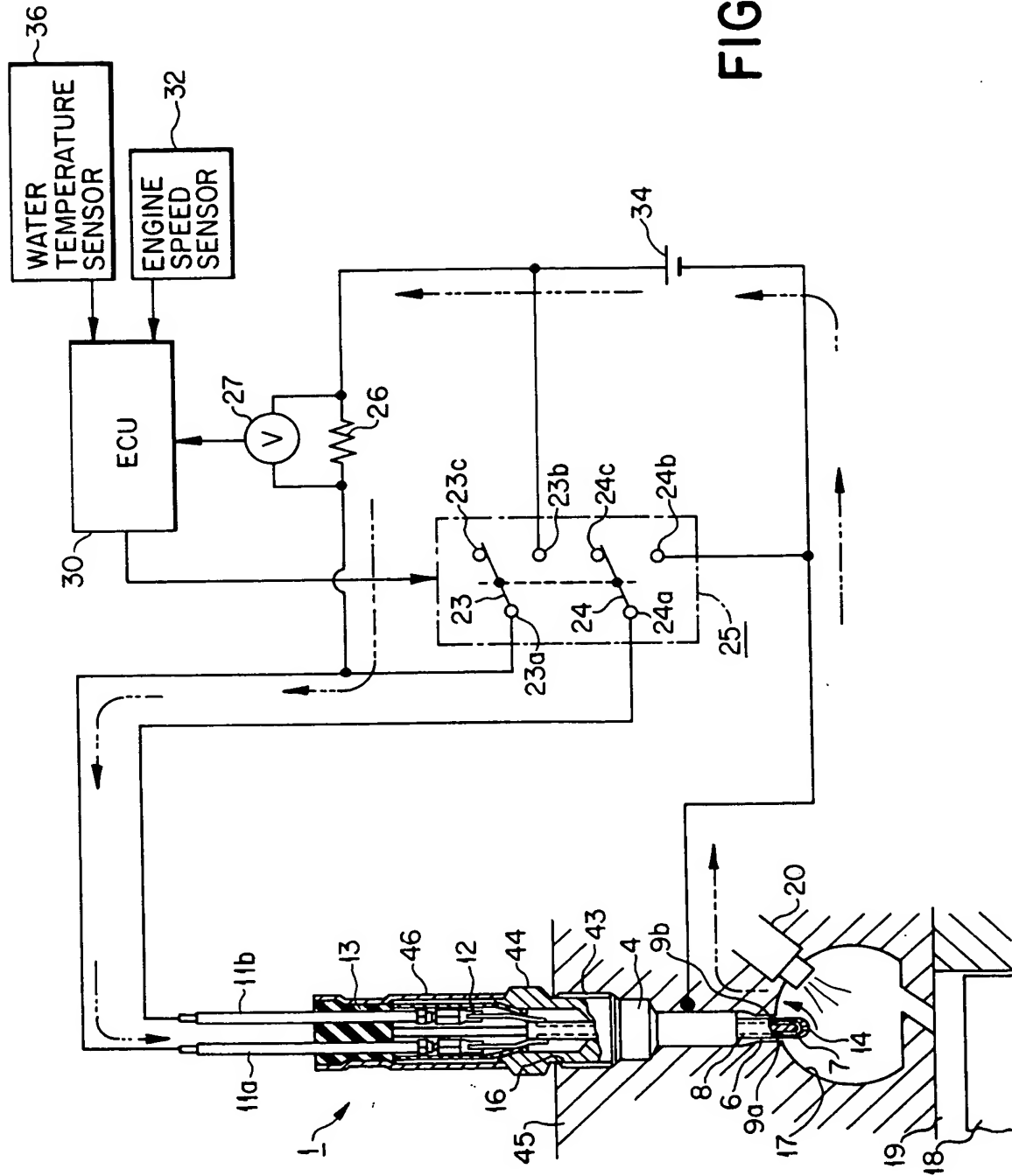
5/98

FIG. 7



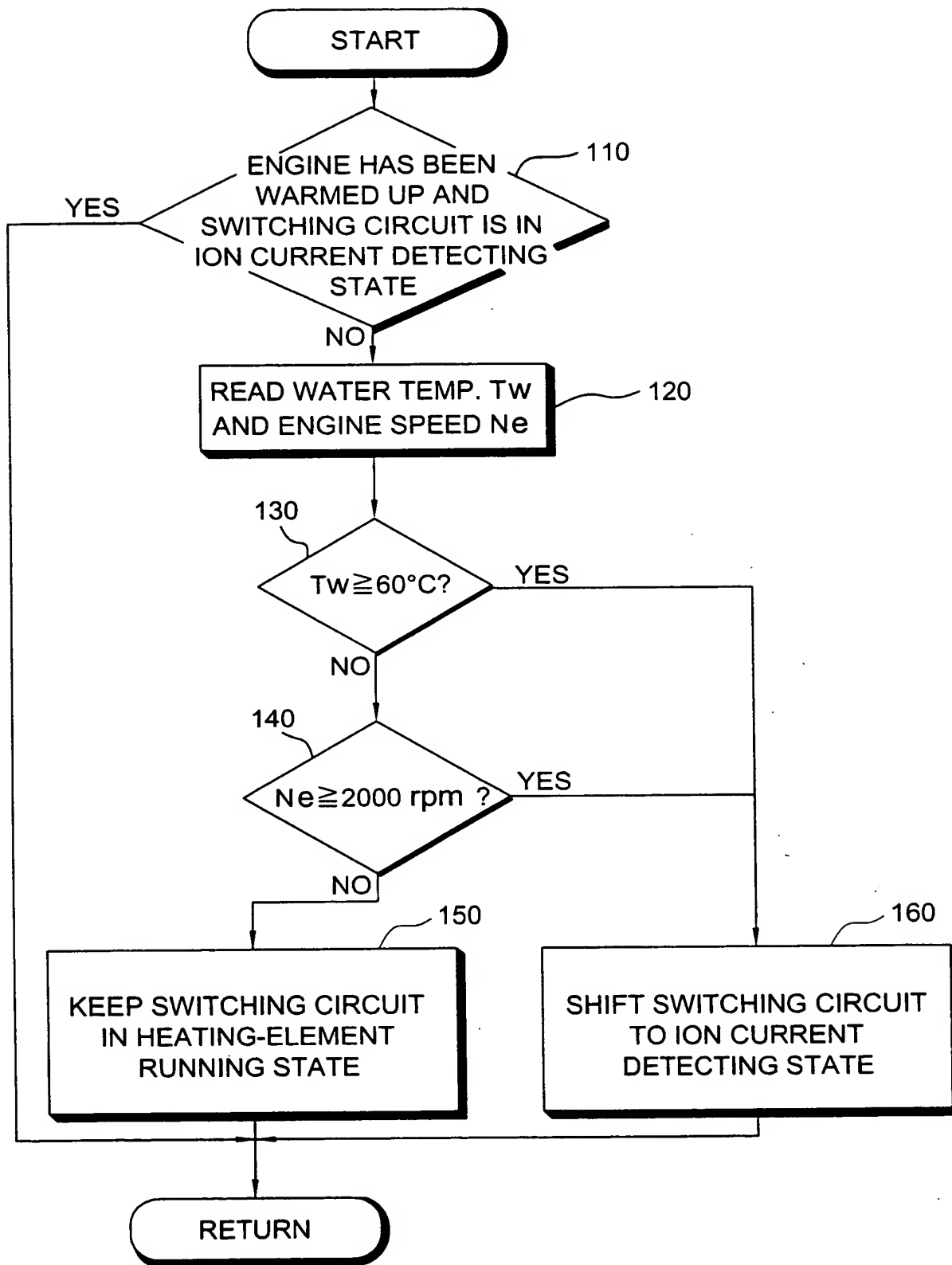
6/98

FIG. 8

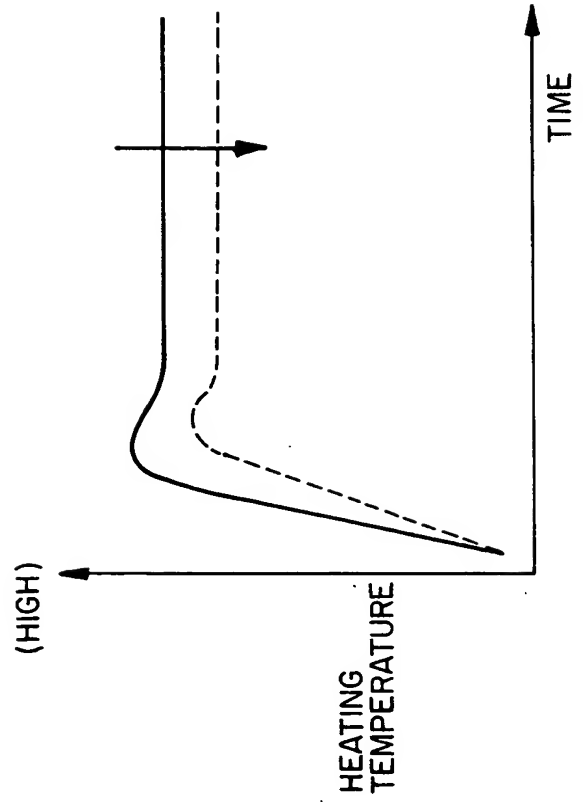
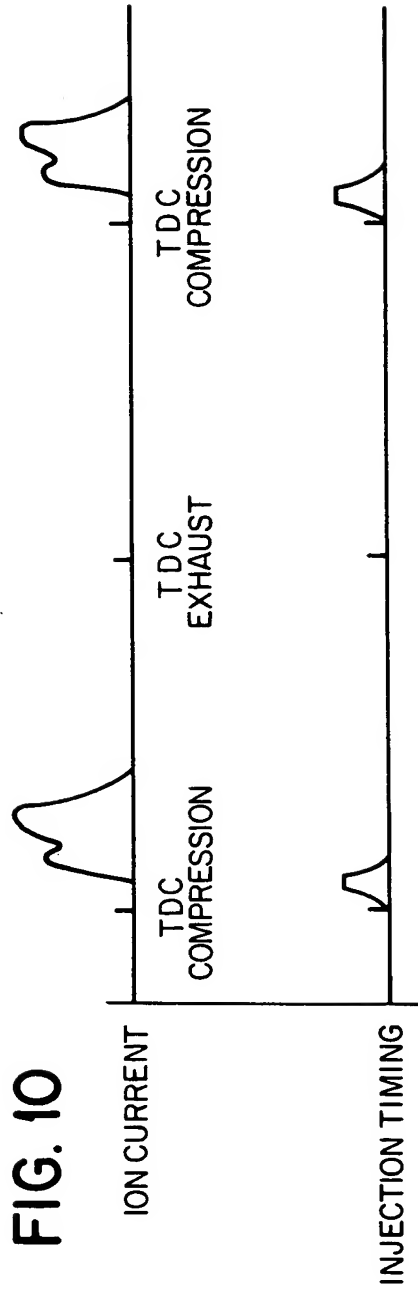


7/98

FIG. 9



8/98



9/98

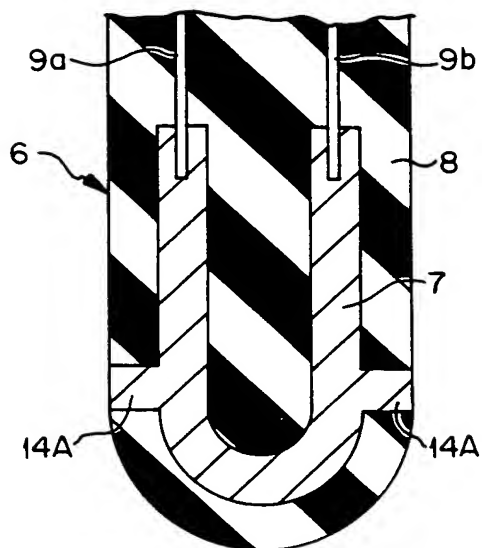


FIG. 12

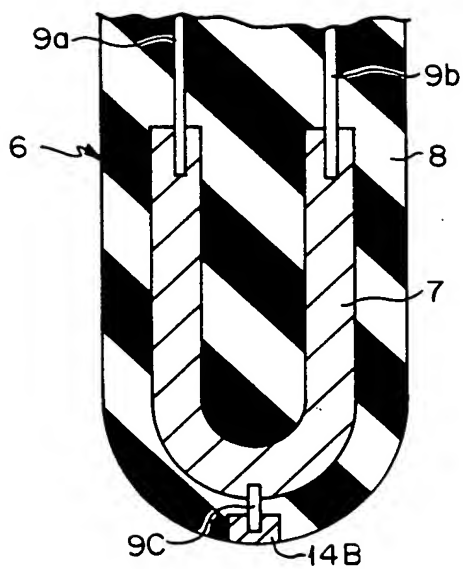


FIG. 13

10/98

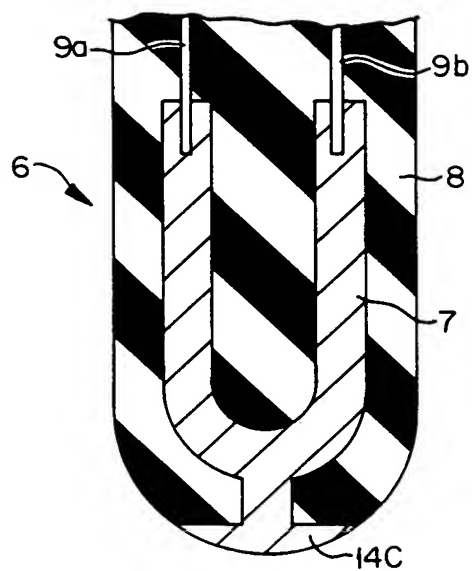


FIG. 14

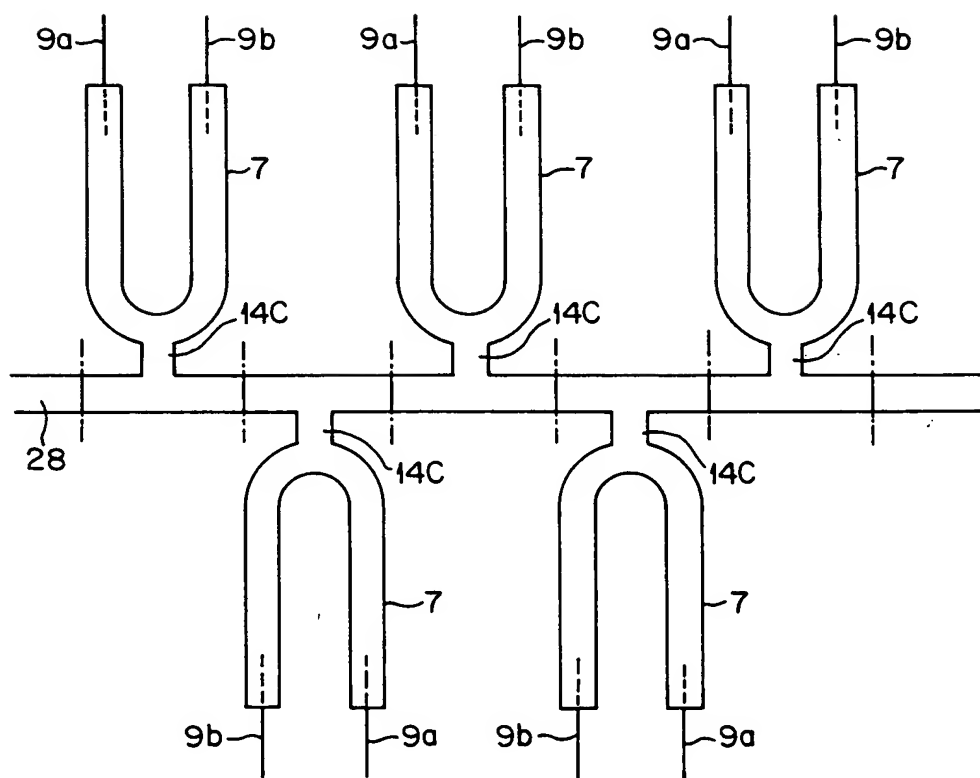


FIG. 15

11/98

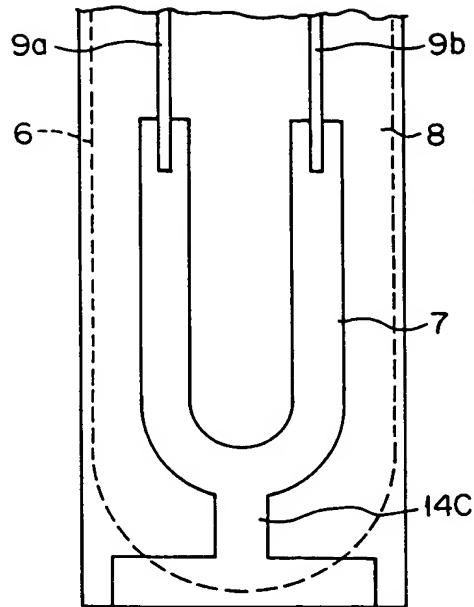


FIG. 16

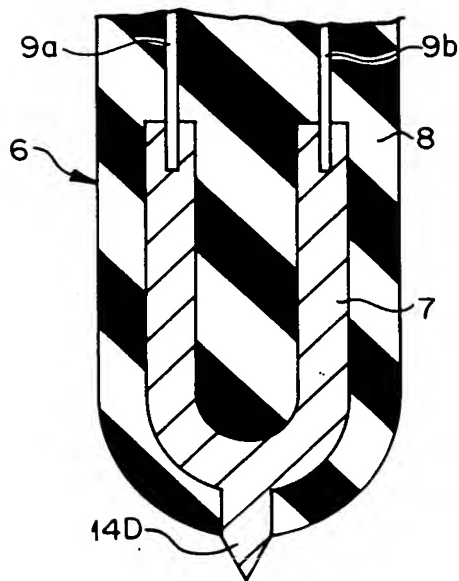


FIG. 17

12/98

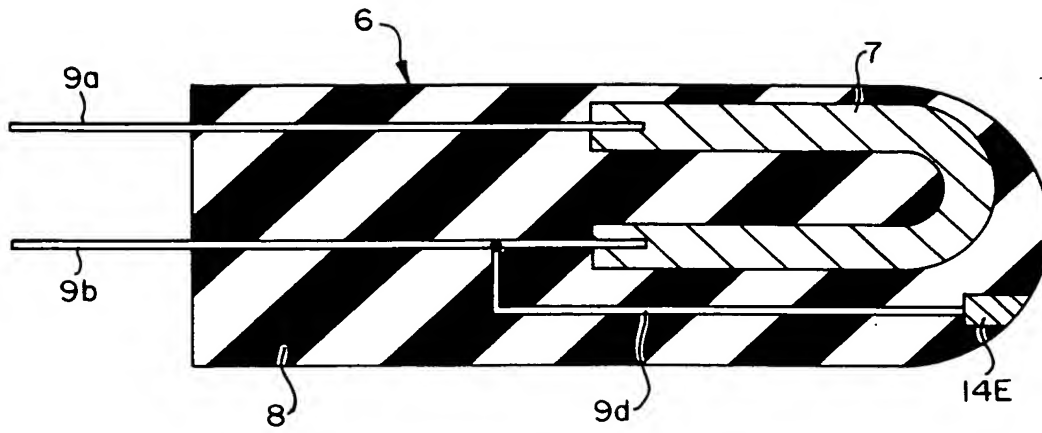


FIG. 18A

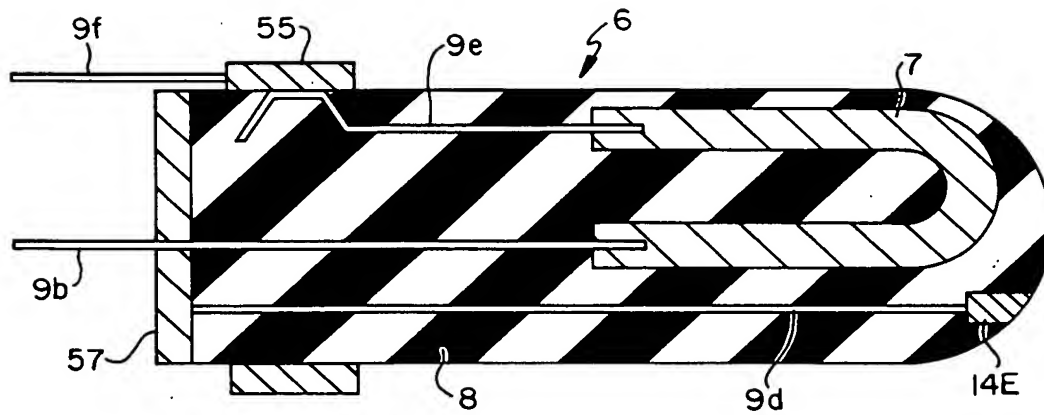


FIG. 18B

13/98

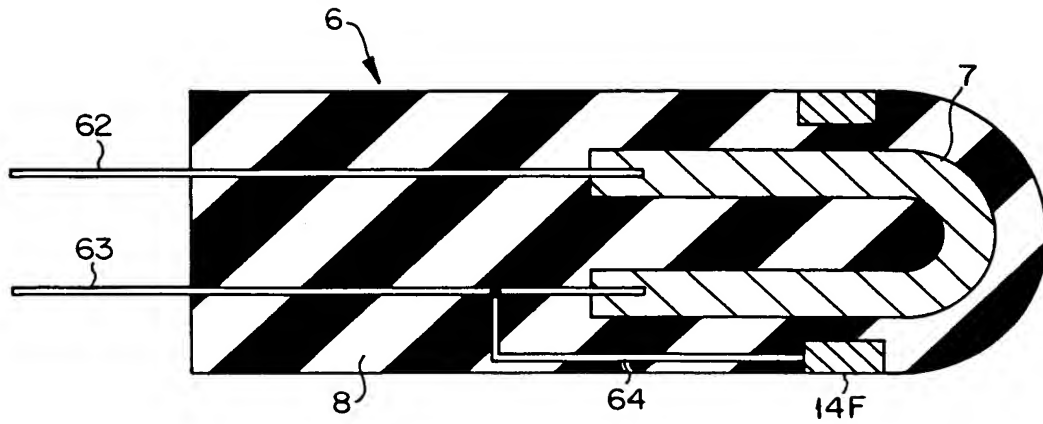


FIG. 19A

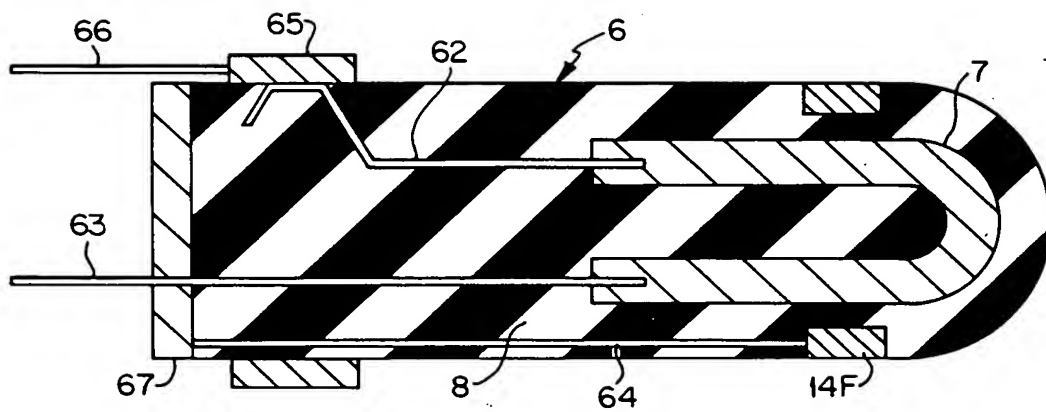


FIG. 19B

14/98

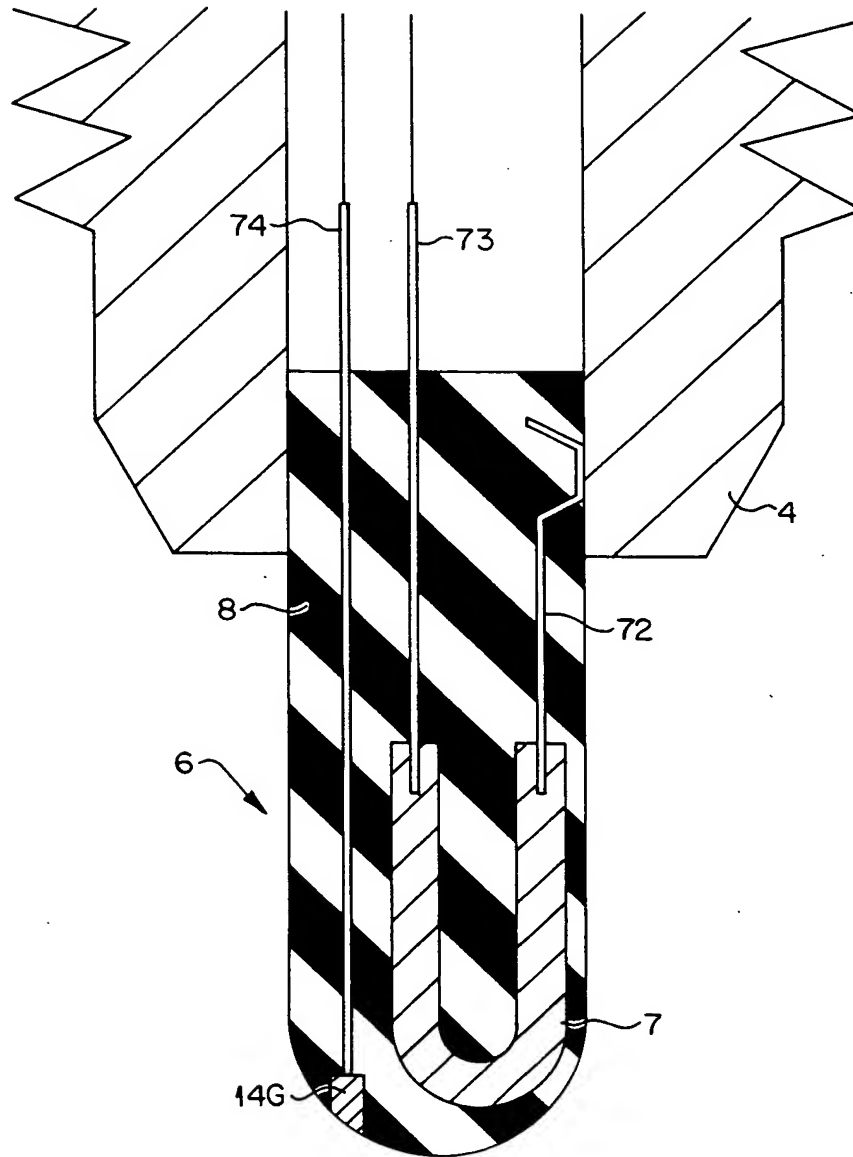


FIG. 20

15/98

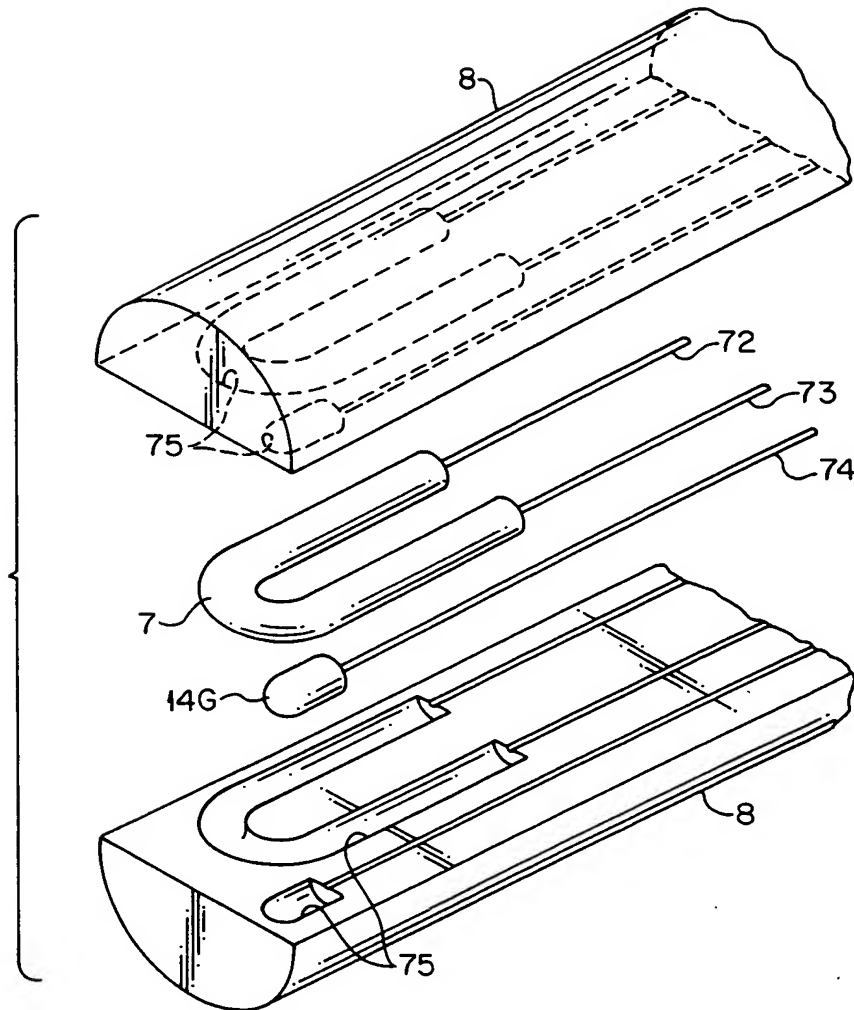


FIG. 21

16/98

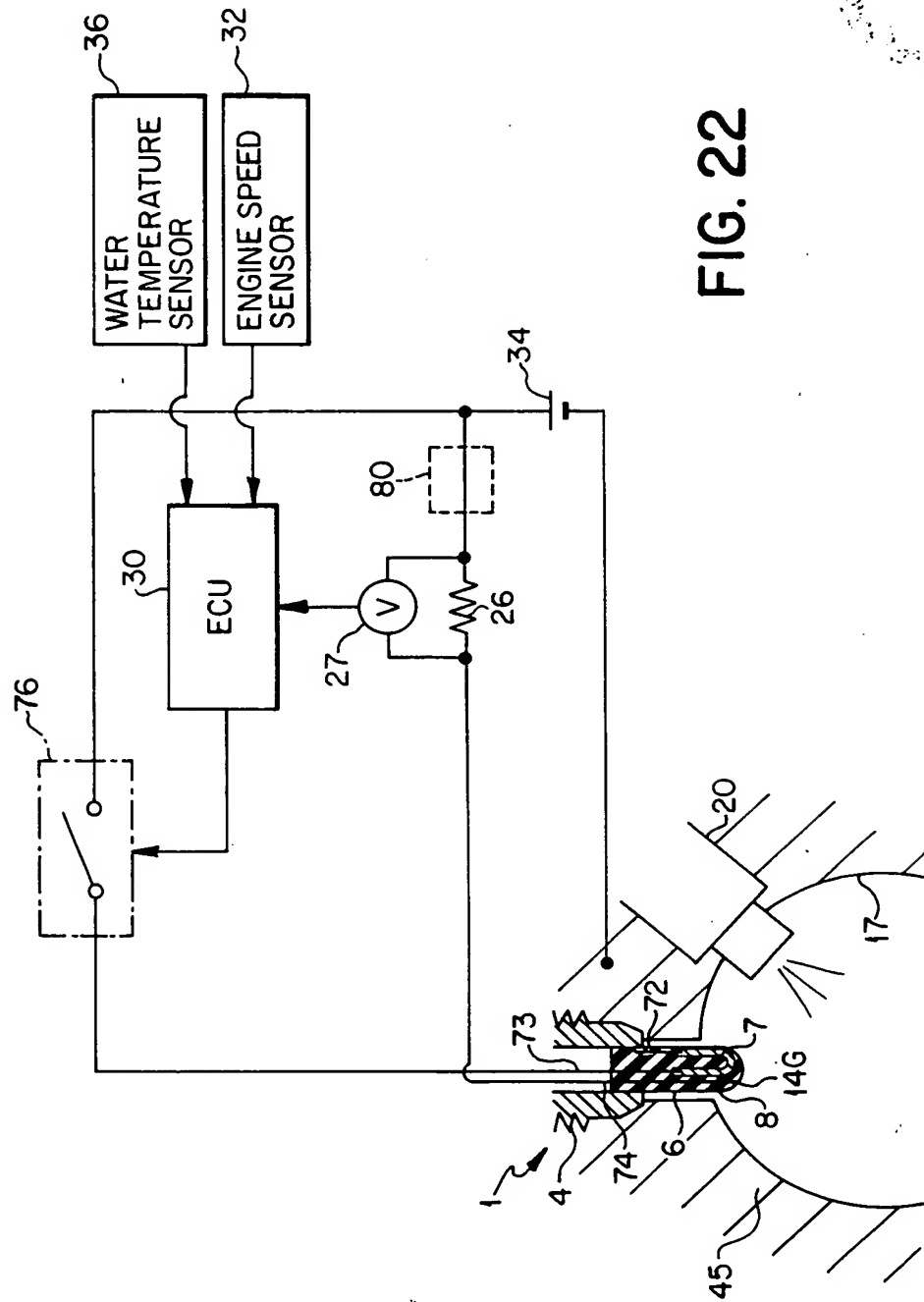
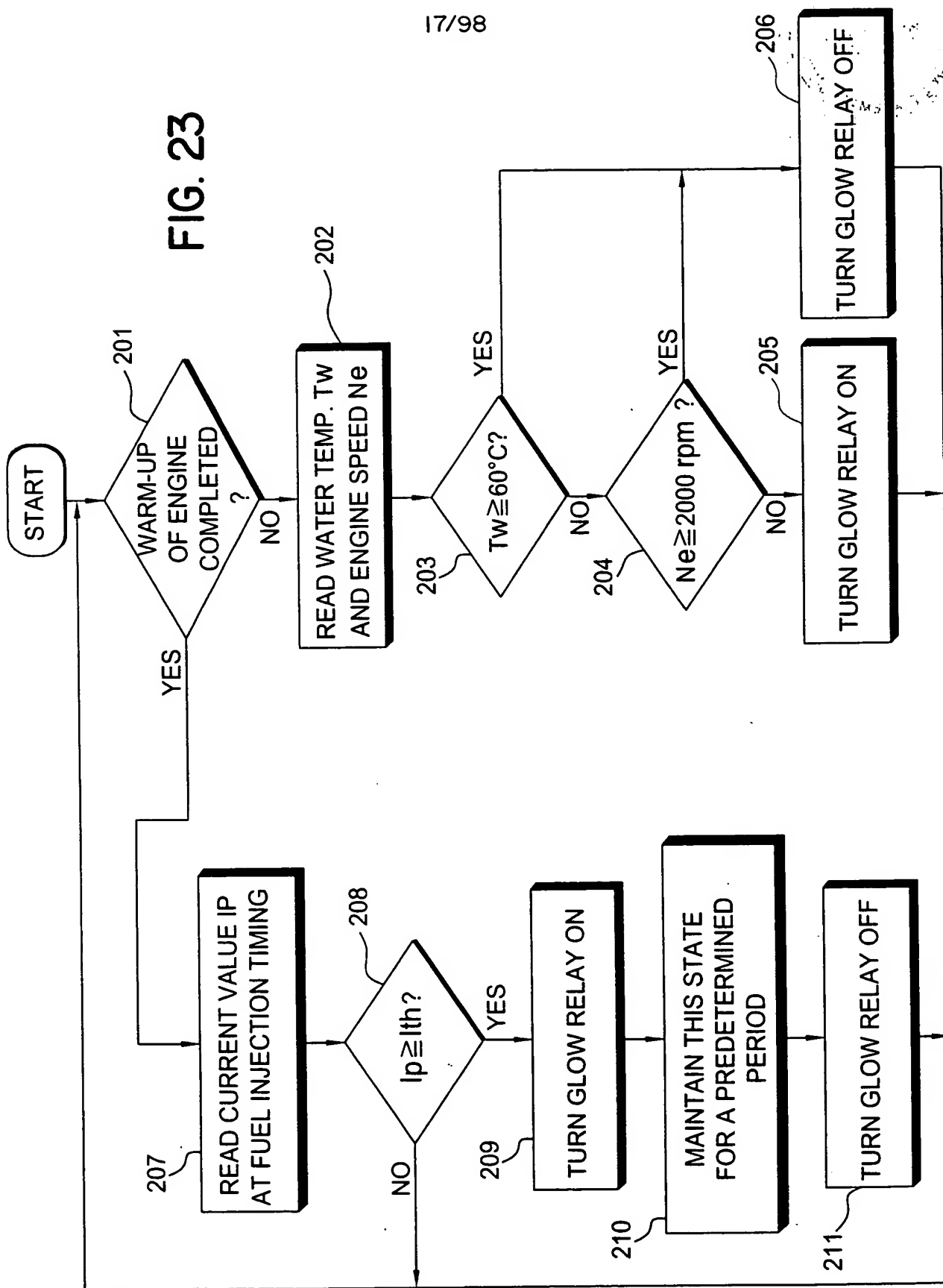


FIG. 22

17/98

FIG. 23



18/98

FIG. 24A

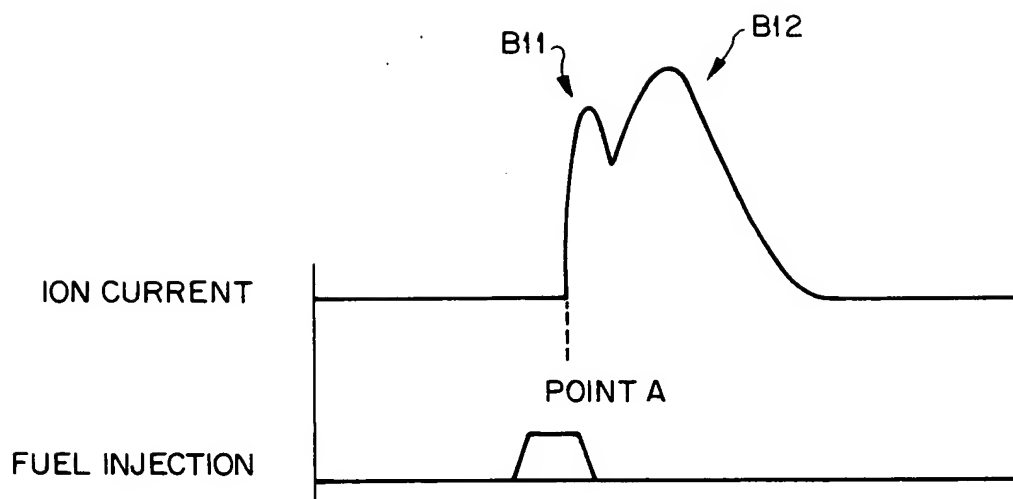
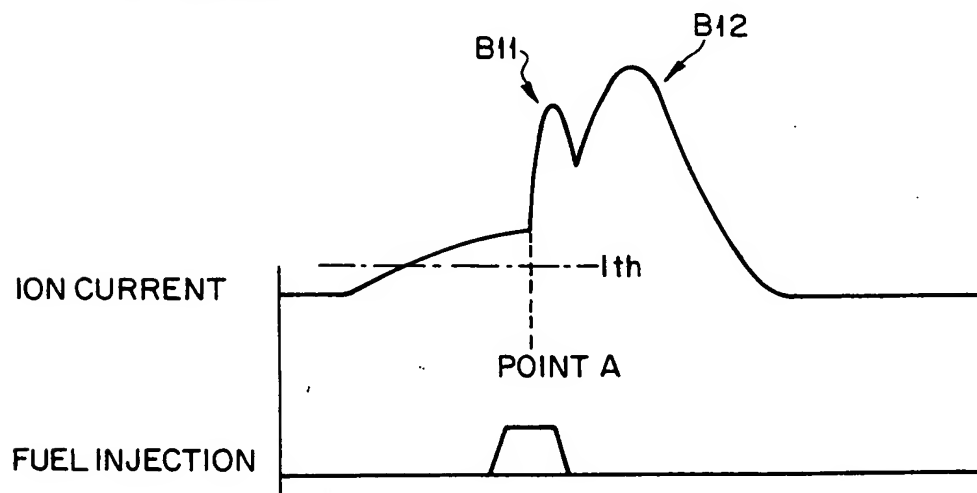


FIG. 24B



19/98

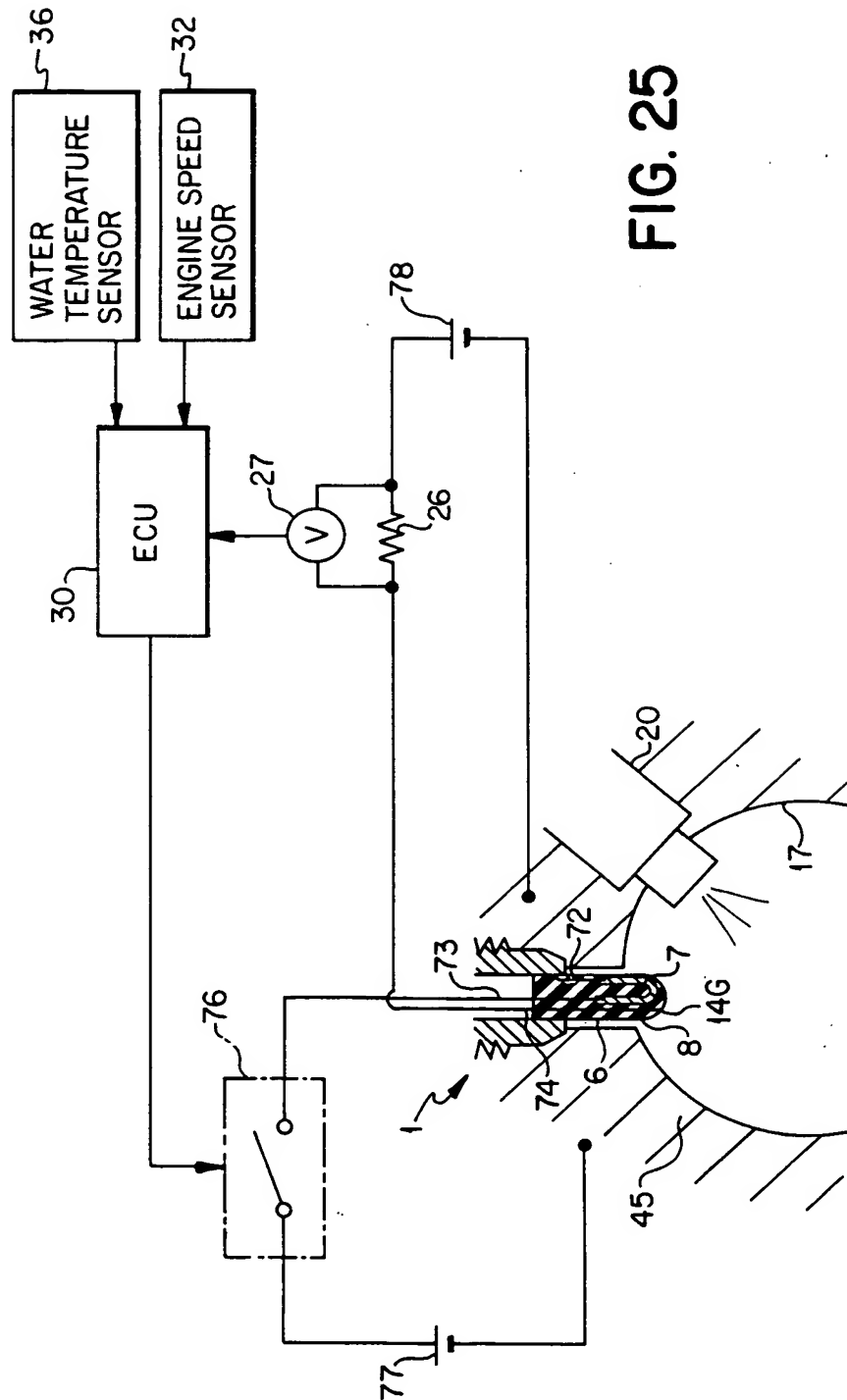


FIG. 25

20/98

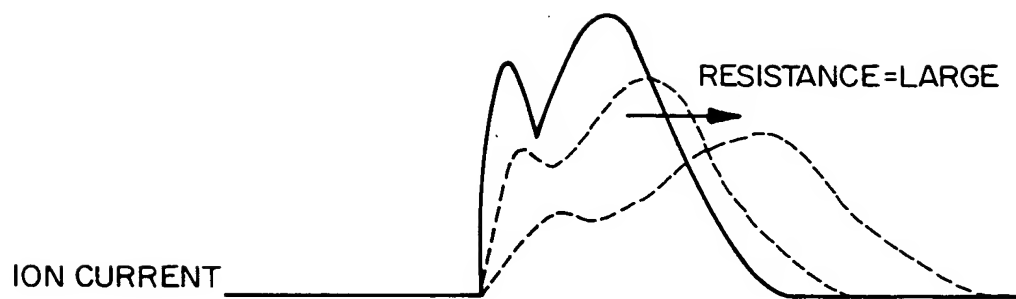
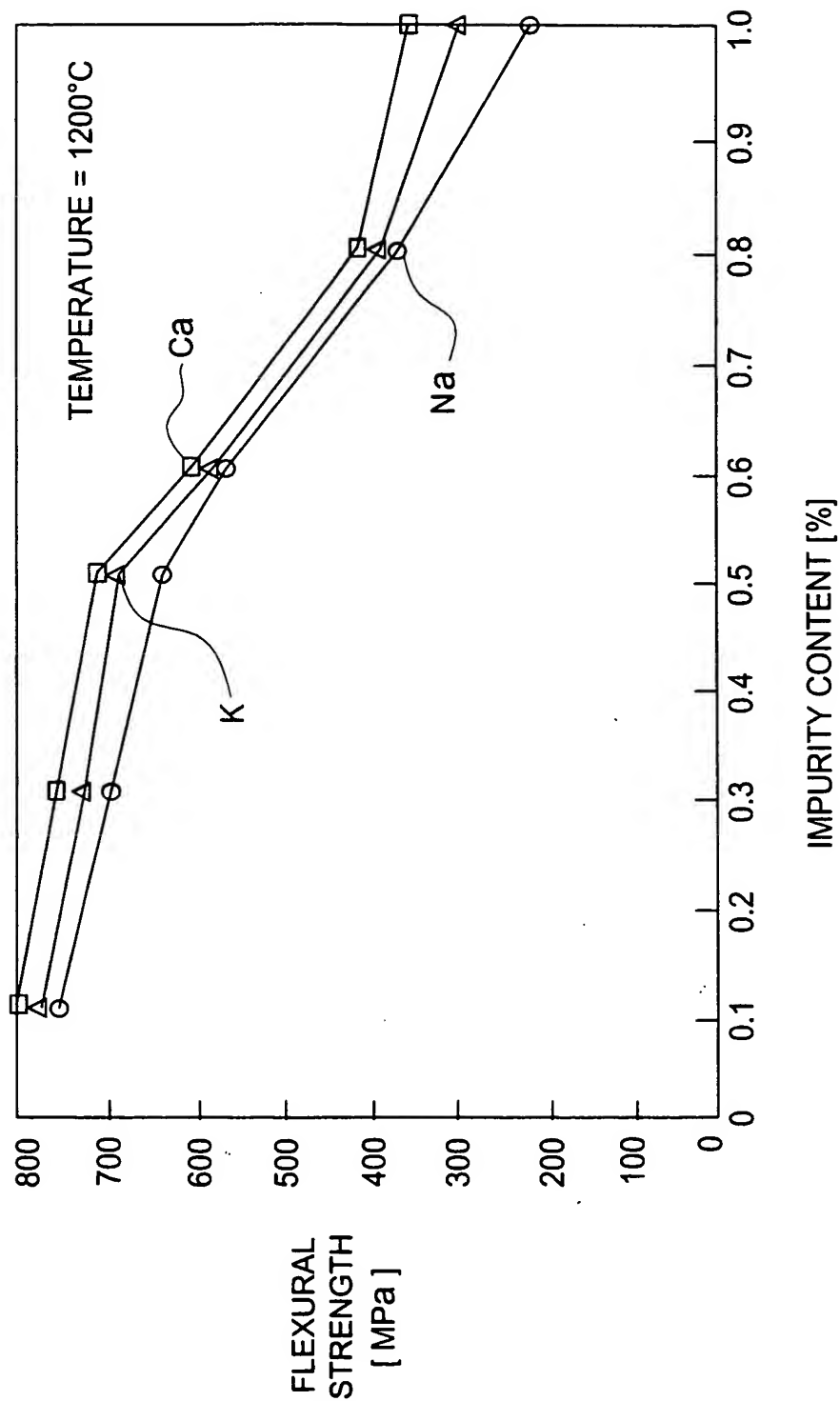


FIG. 26

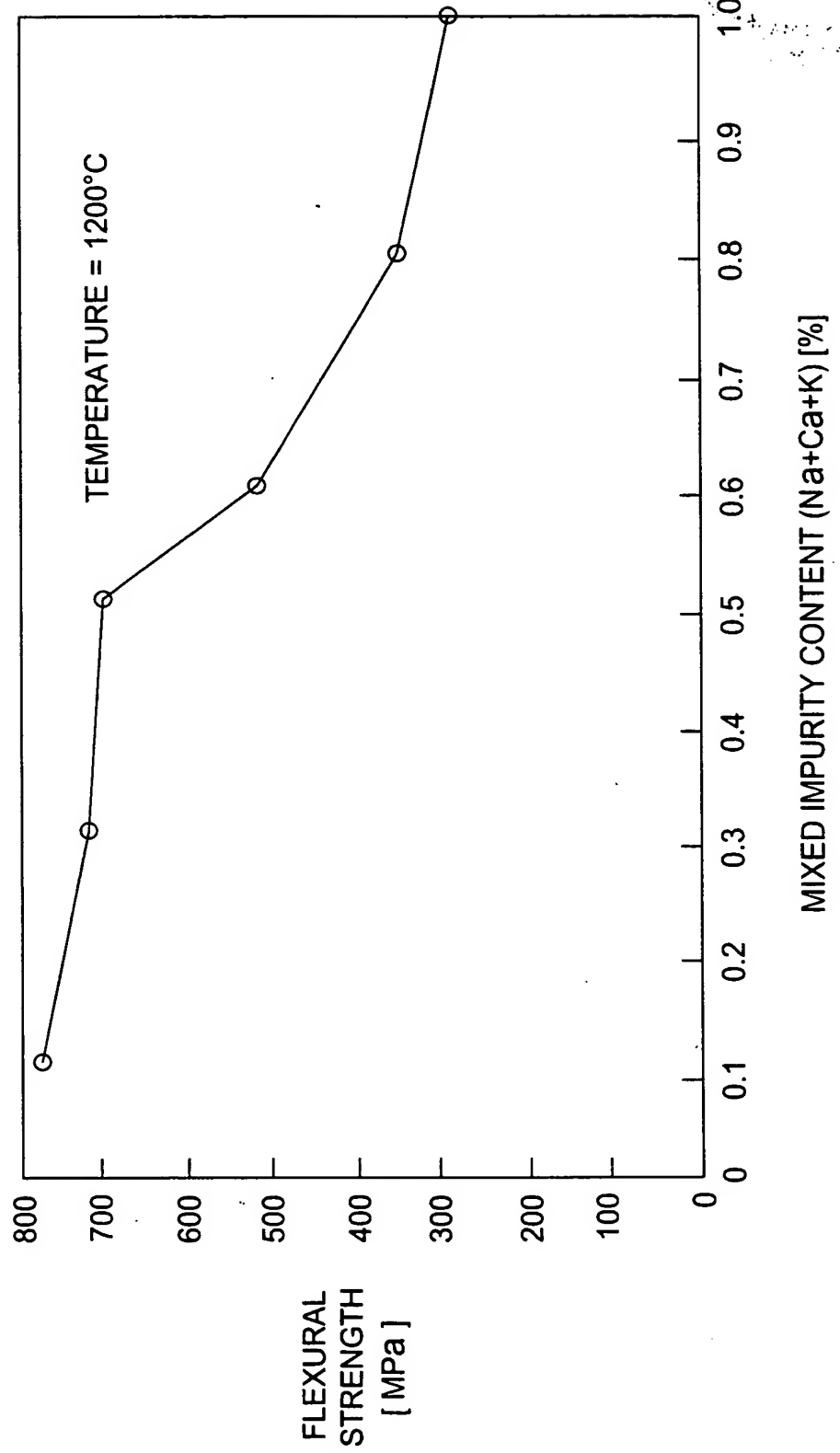
21/98

FIG. 27



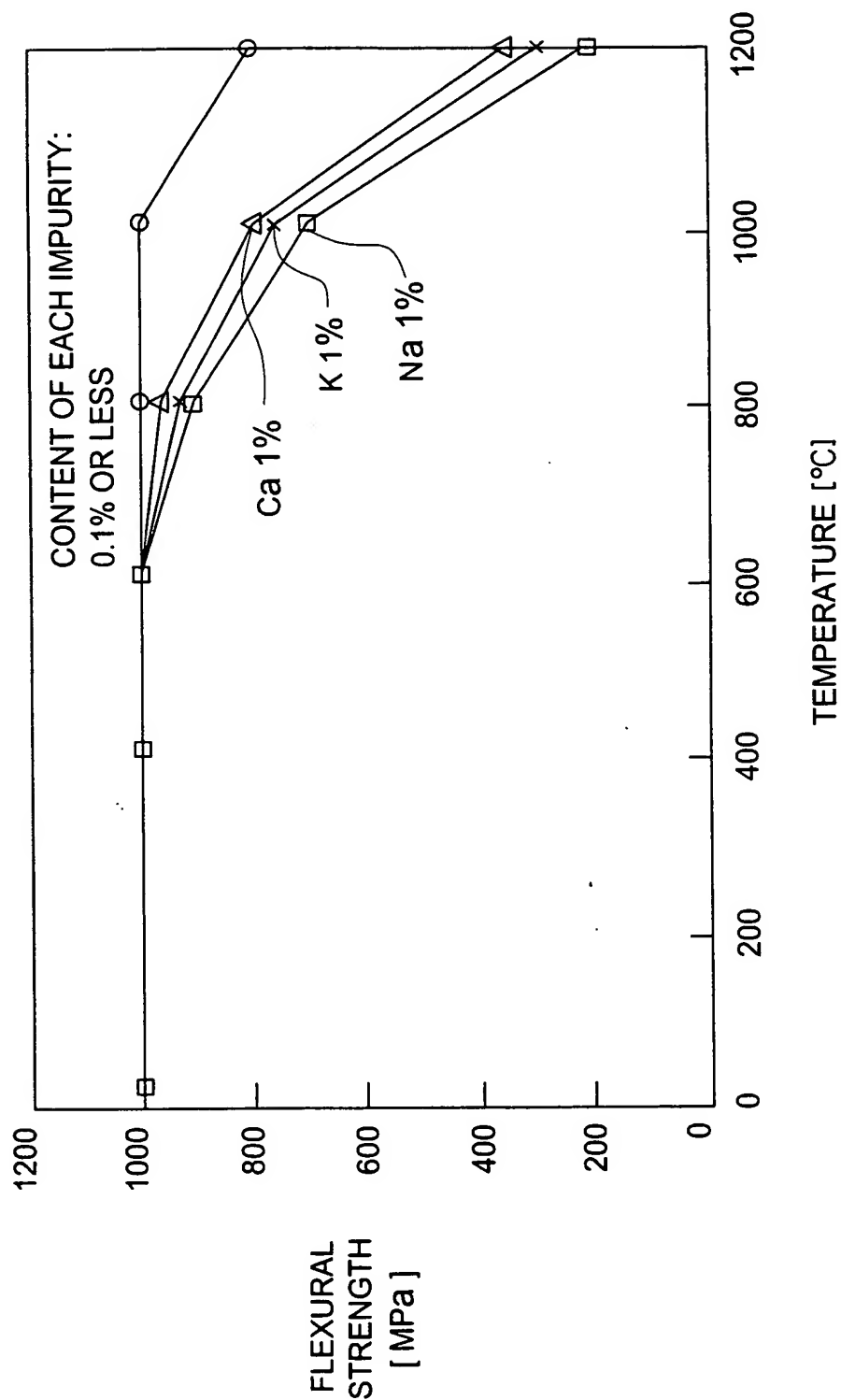
22/98

FIG. 28



23/98

FIG. 29



24/98

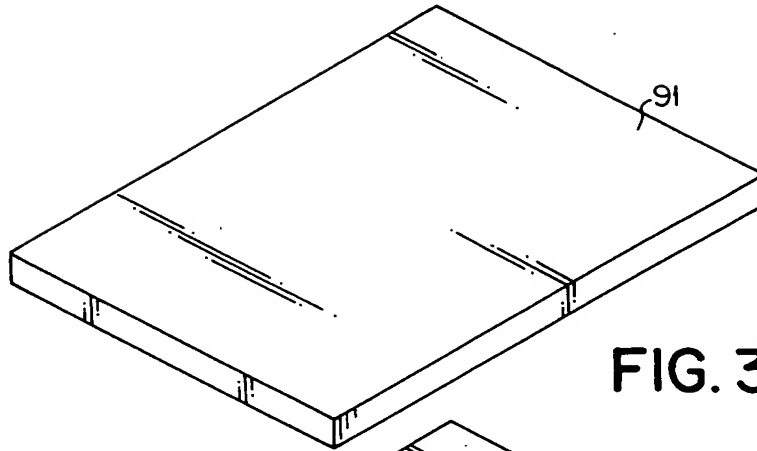


FIG. 30A

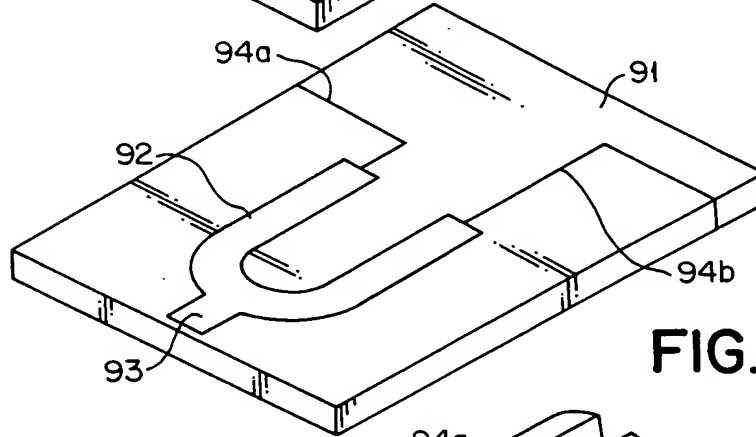


FIG. 30B

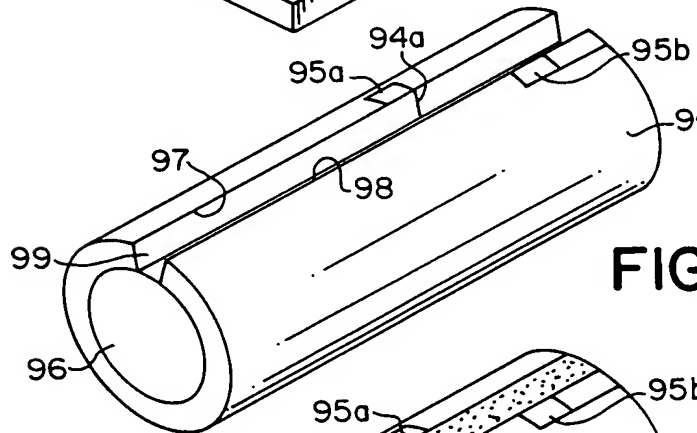


FIG. 30C

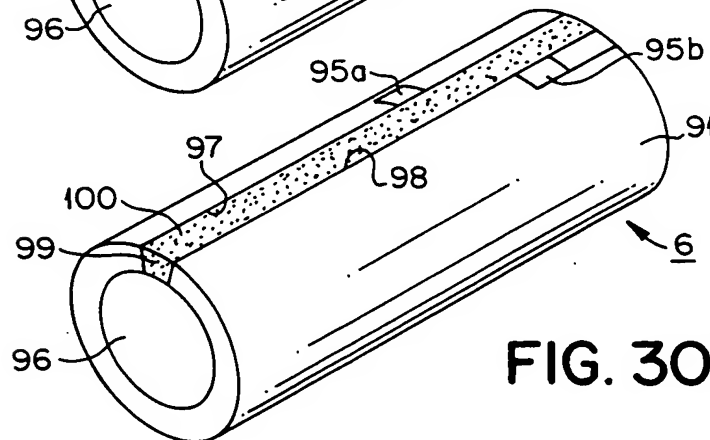


FIG. 30D

25/98

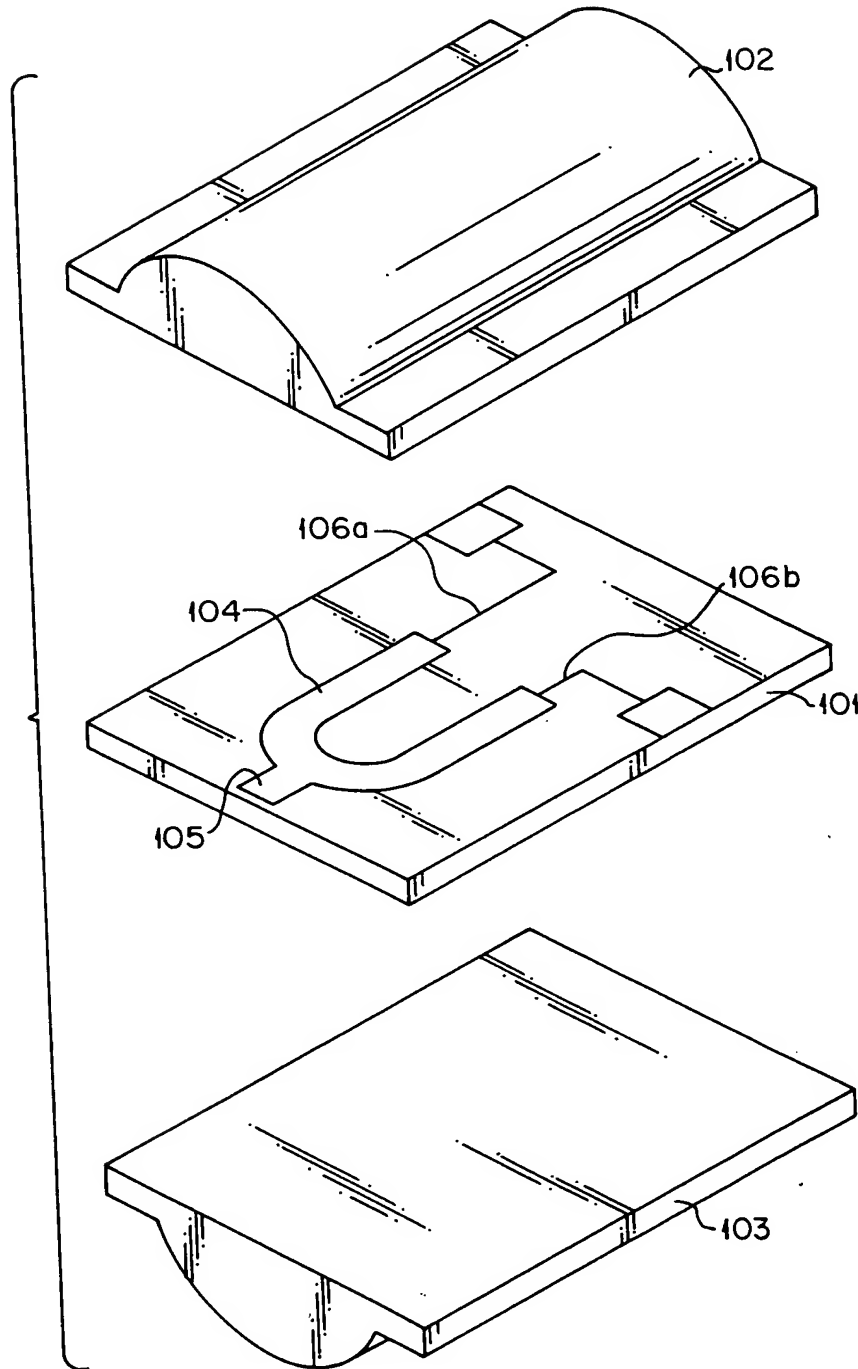


FIG. 31

26/98

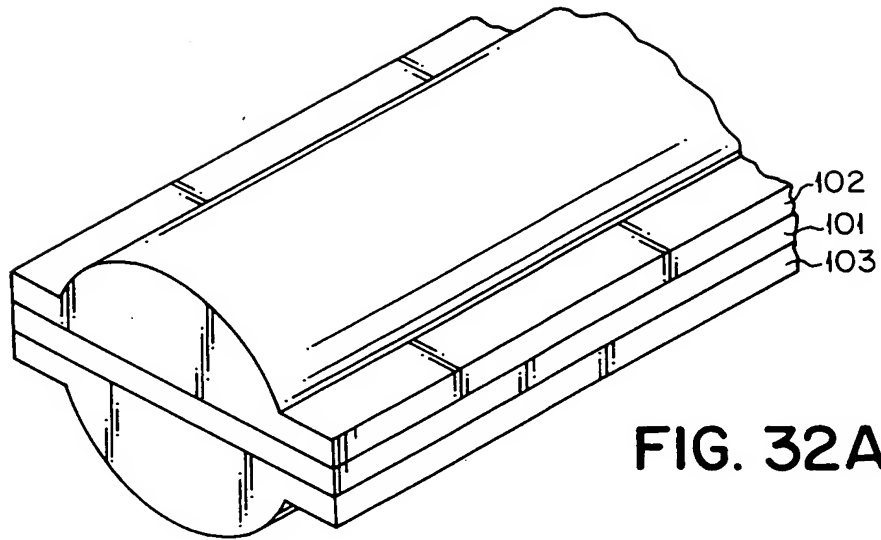


FIG. 32A

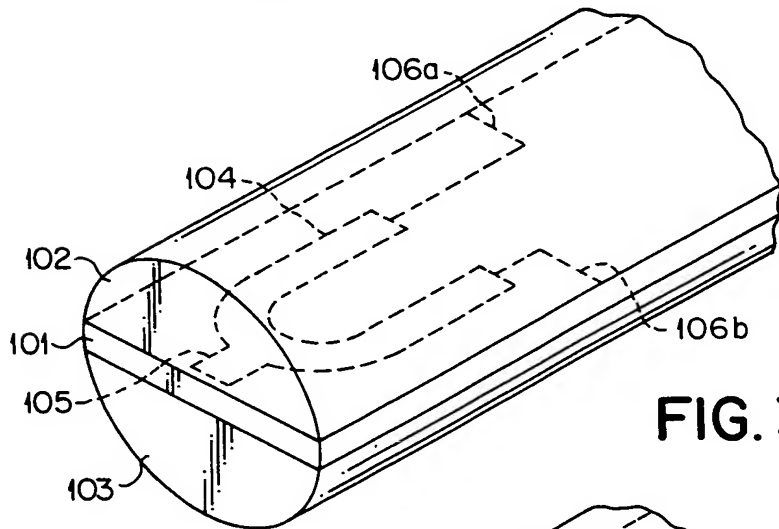


FIG. 32B

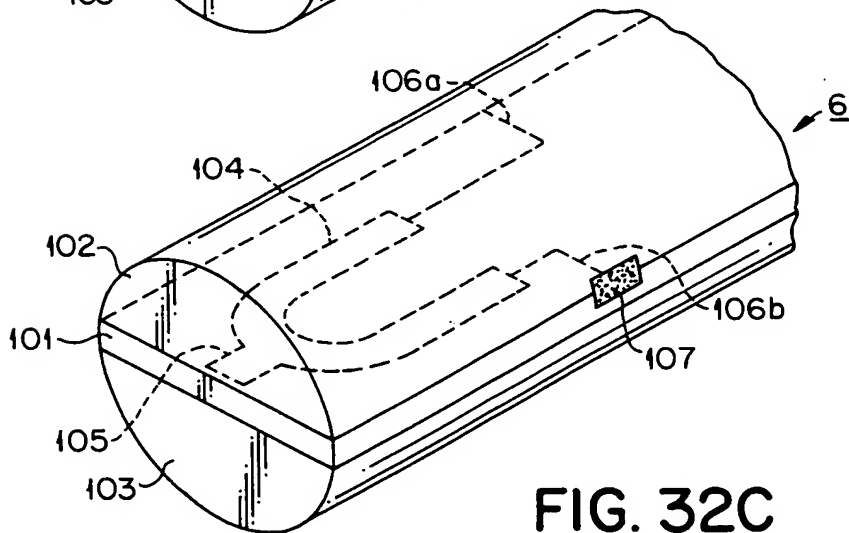


FIG. 32C

27/98

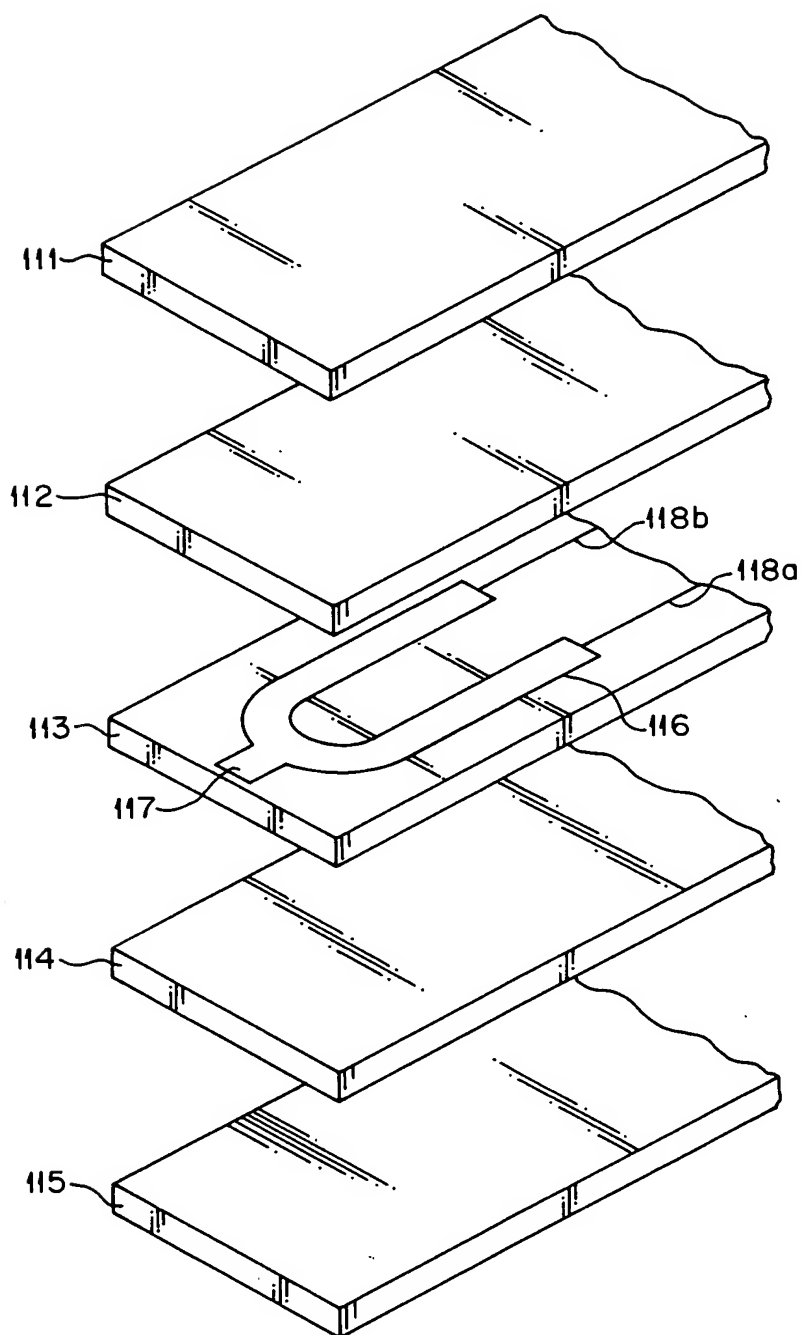


FIG. 33

28/98

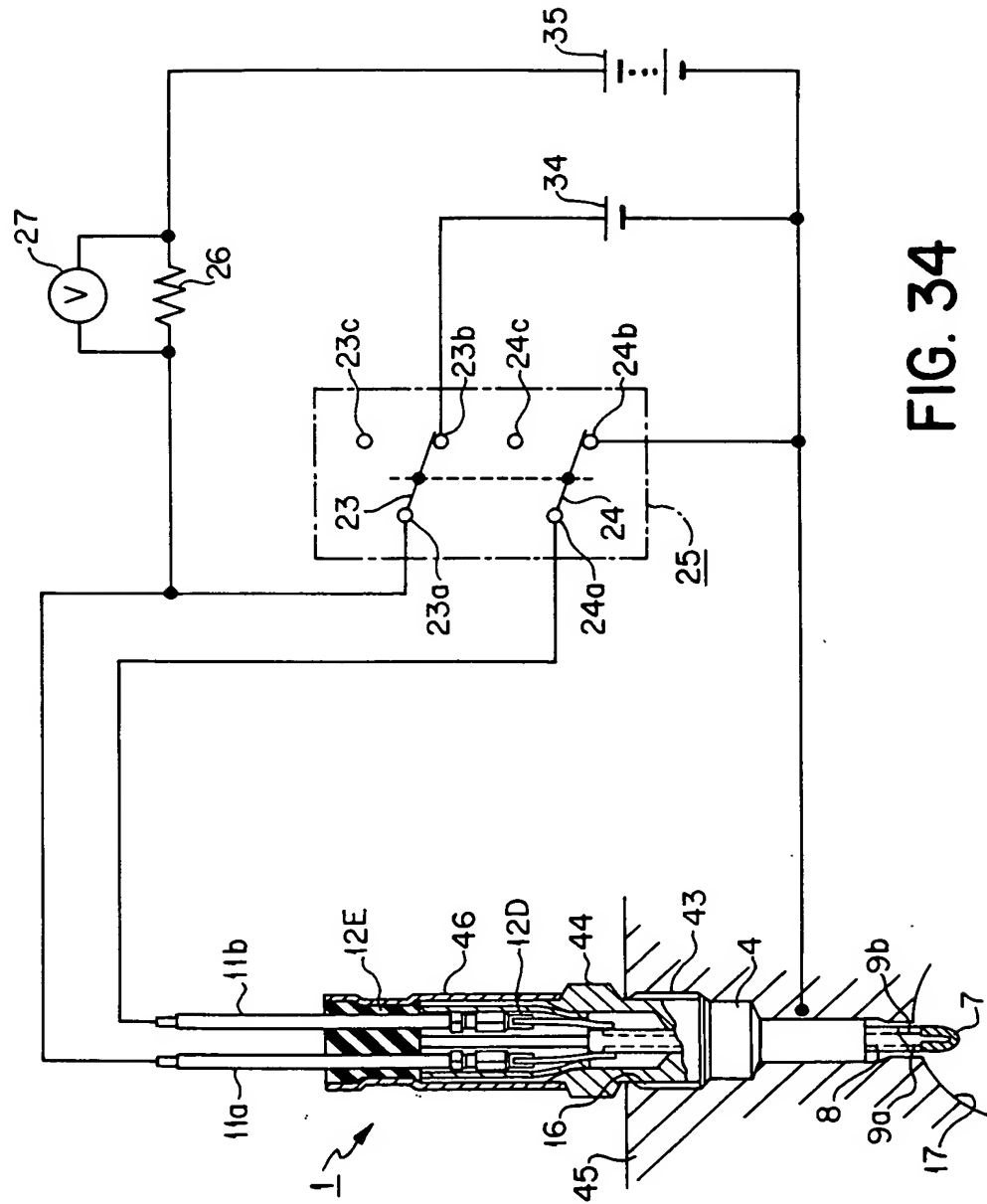


FIG. 34

29/98

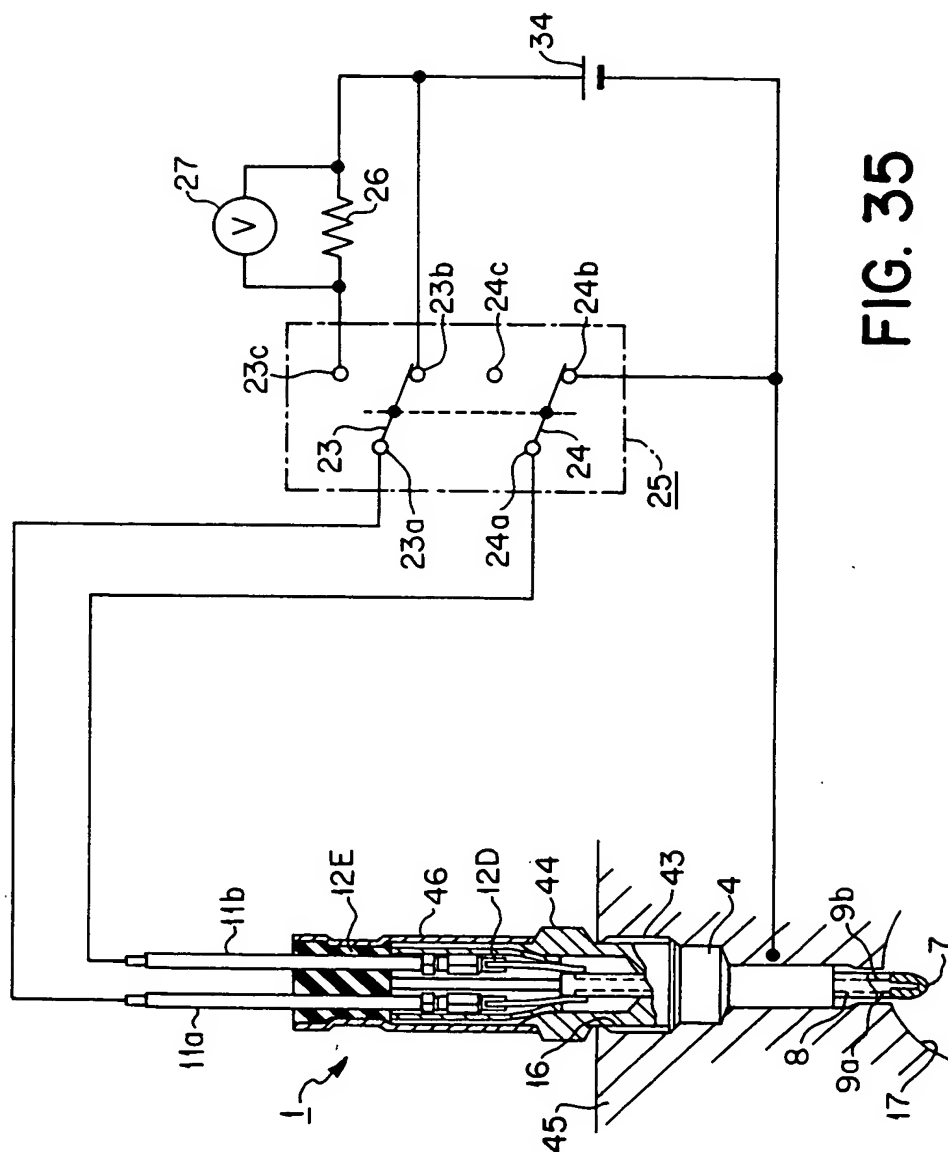


FIG. 35

30/98

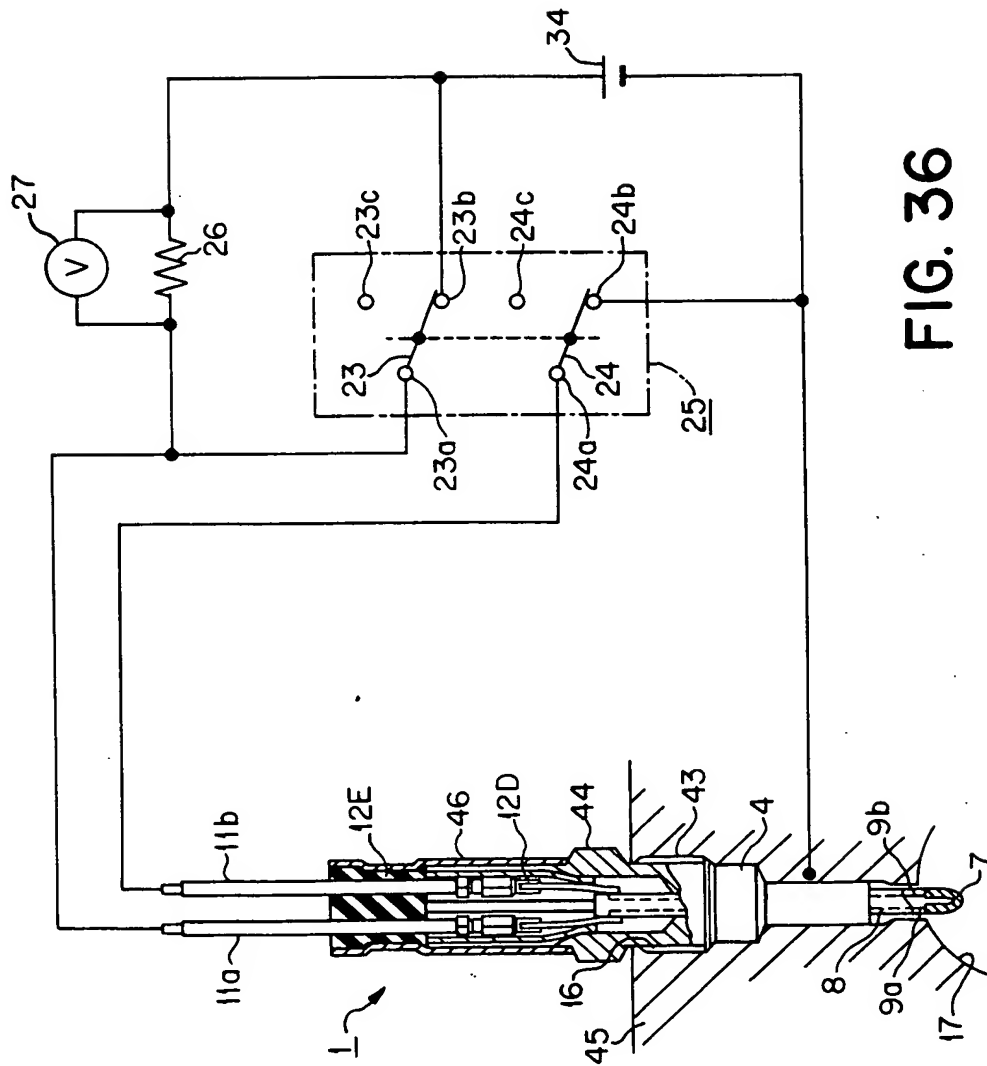


FIG. 36

31/98

FIG. 37

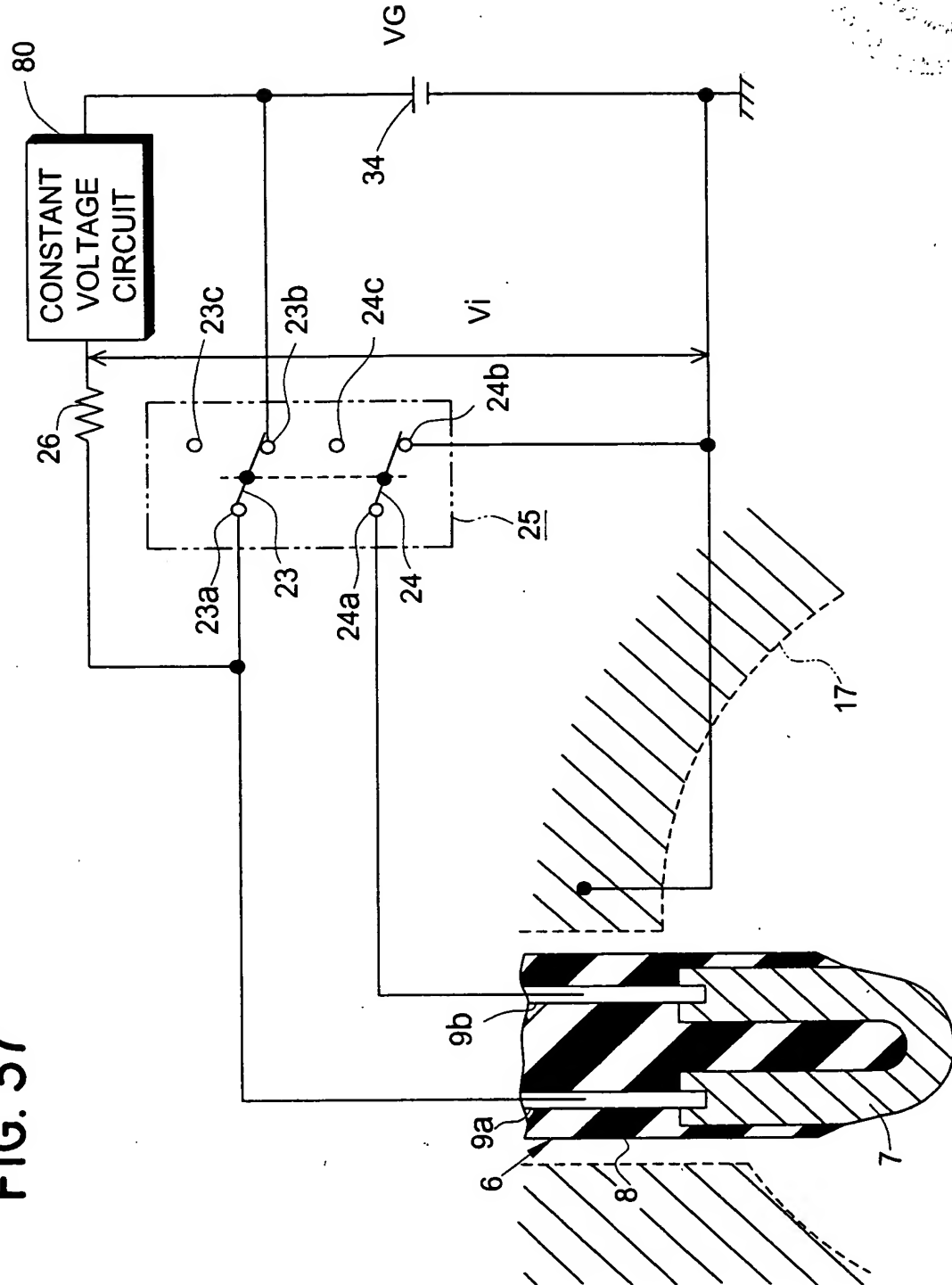
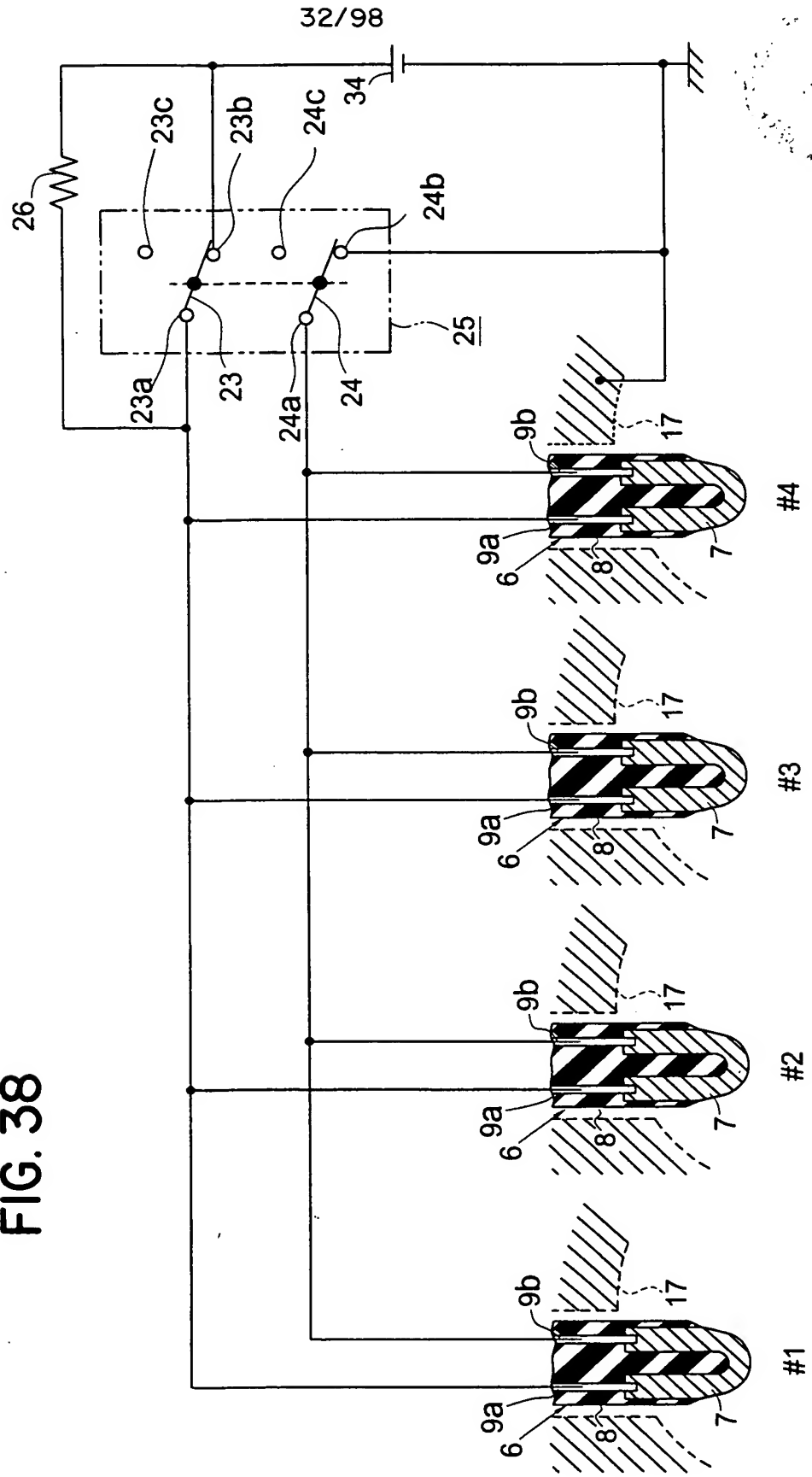
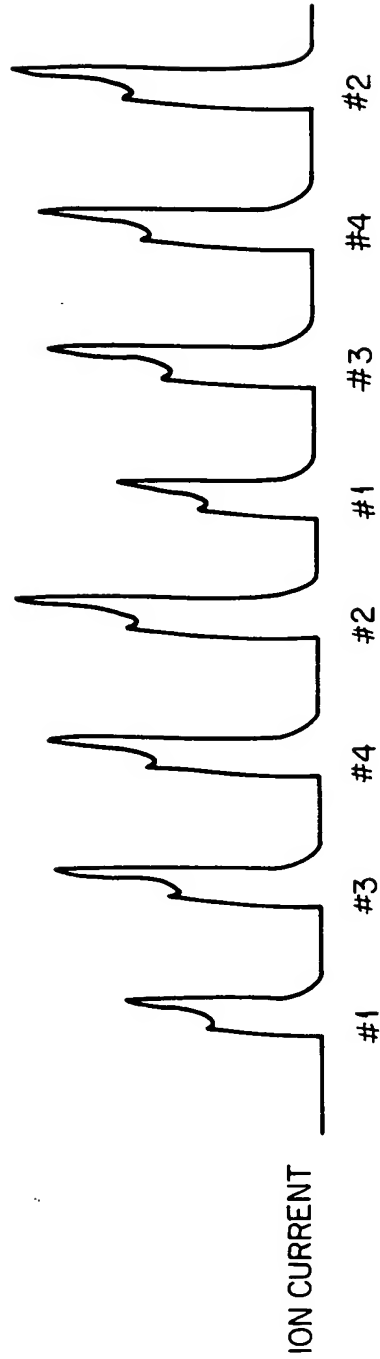


FIG. 38



33/98

FIG. 39



34/98

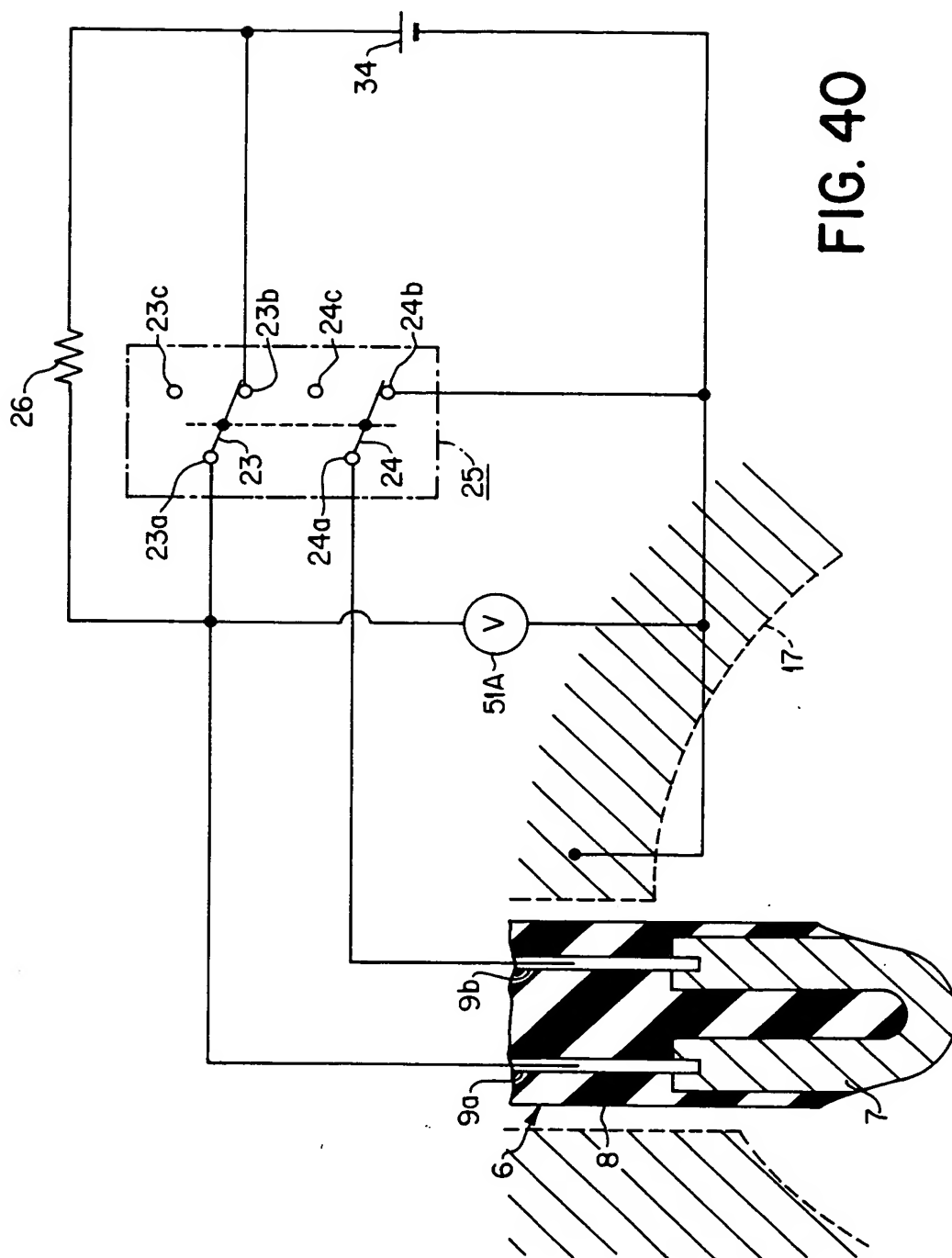


FIG. 40

35/98

FIG. 41

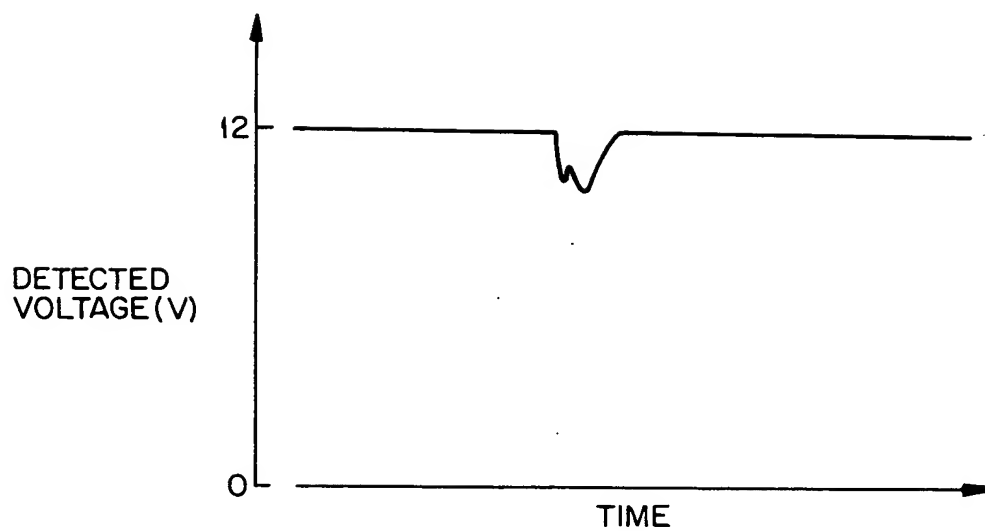
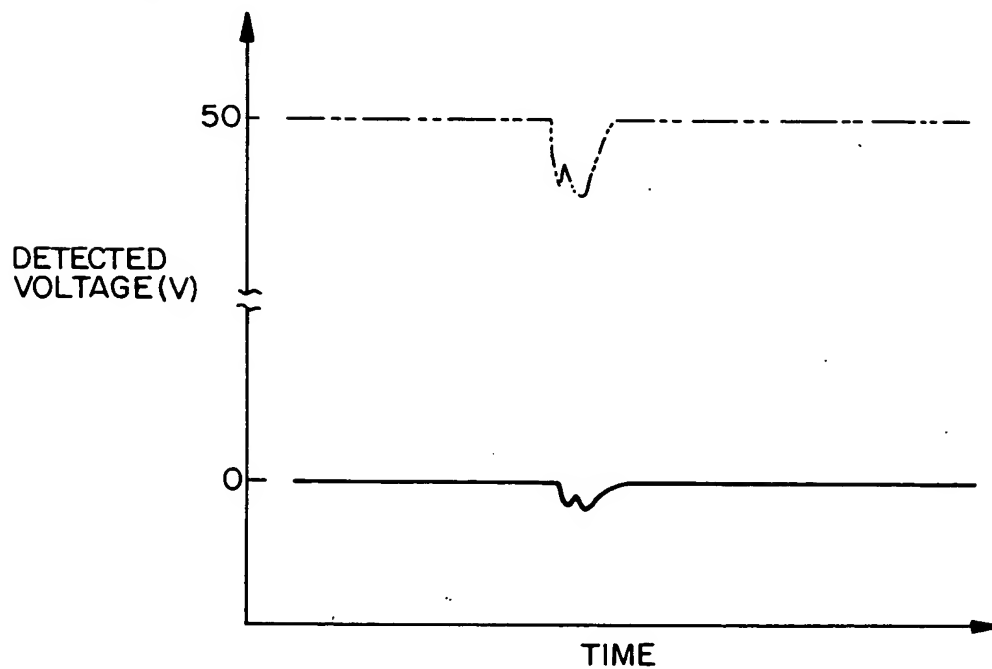


FIG. 43



36/98

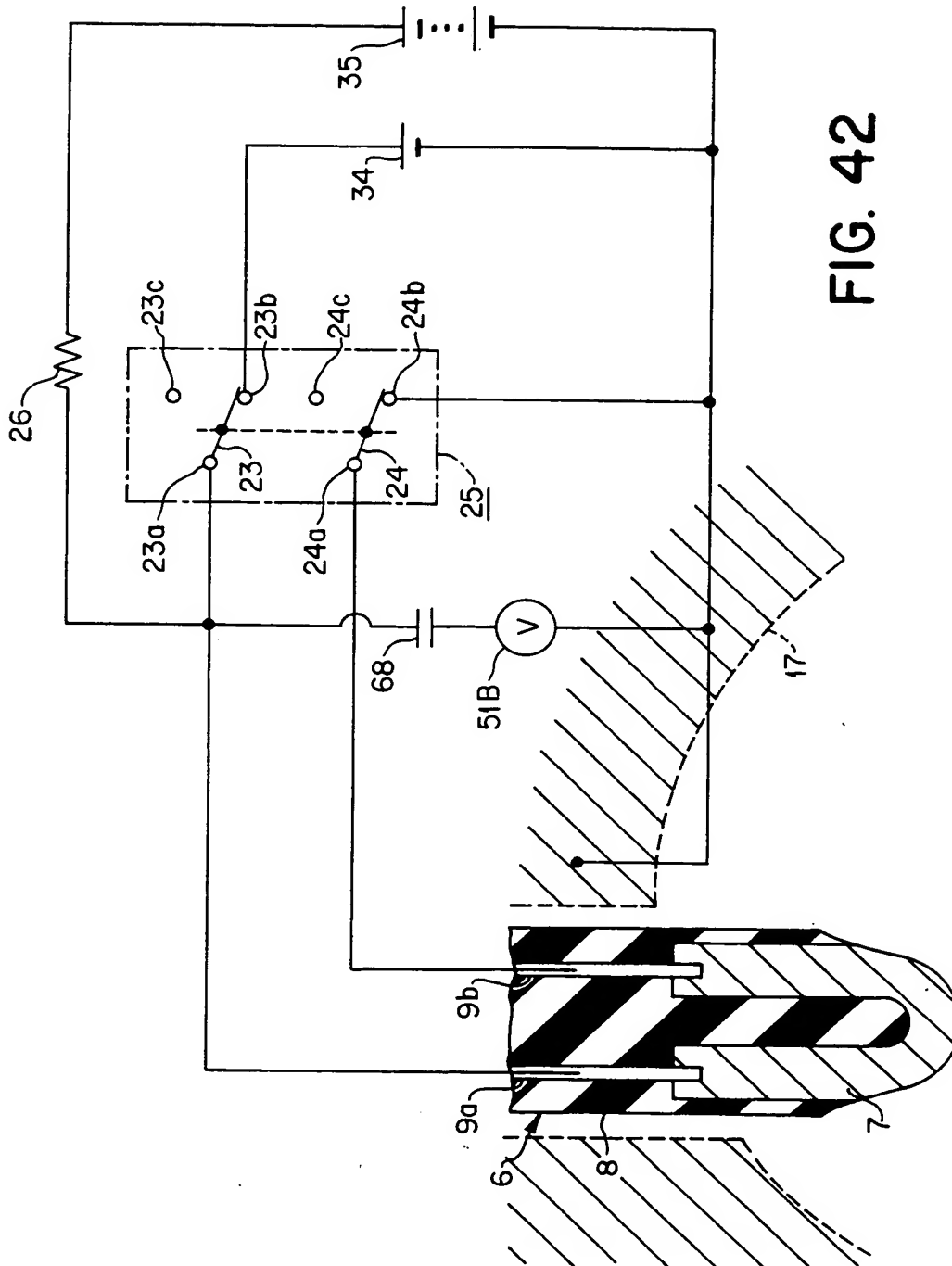


FIG. 42

37/98

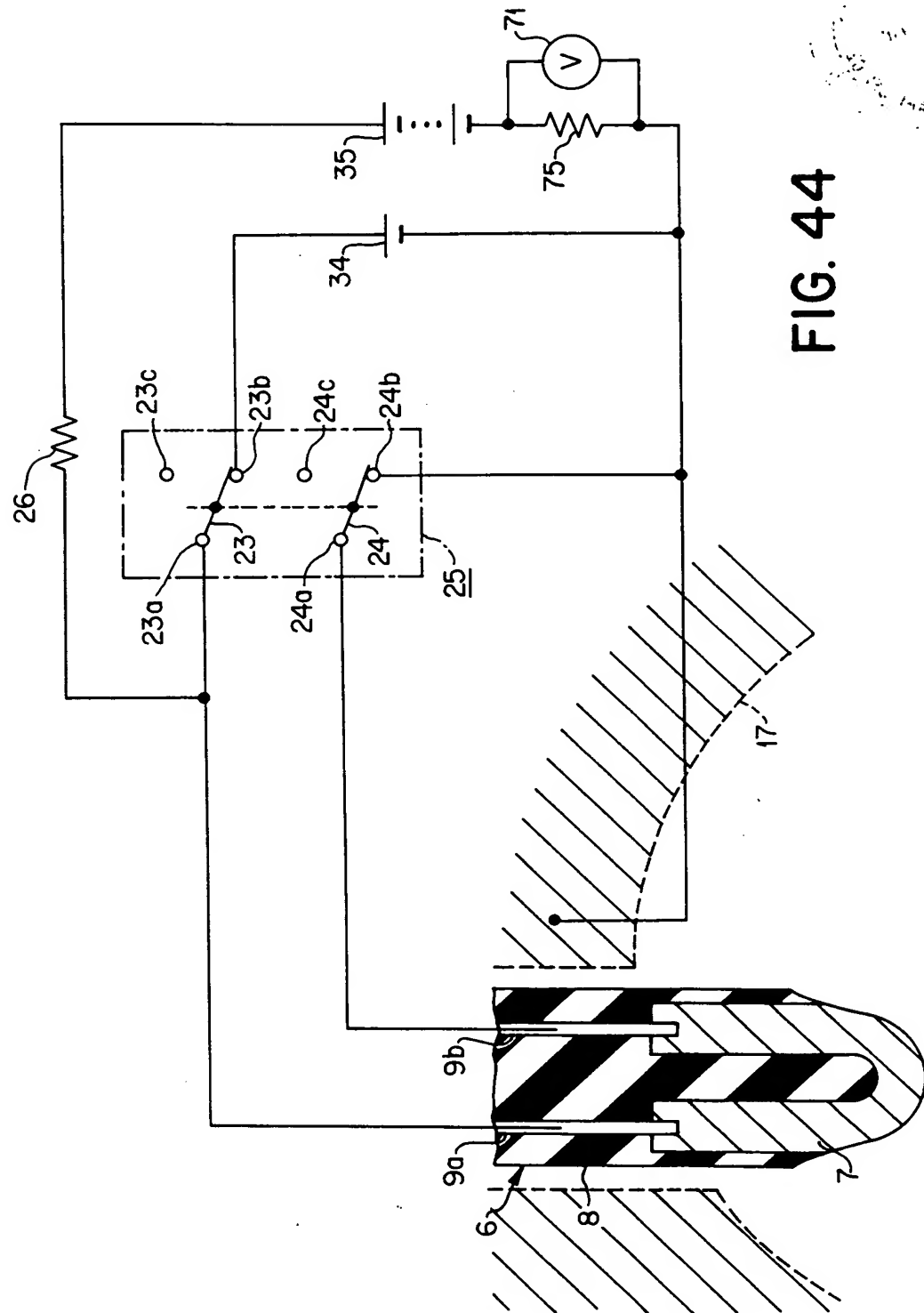


FIG. 44

38/98

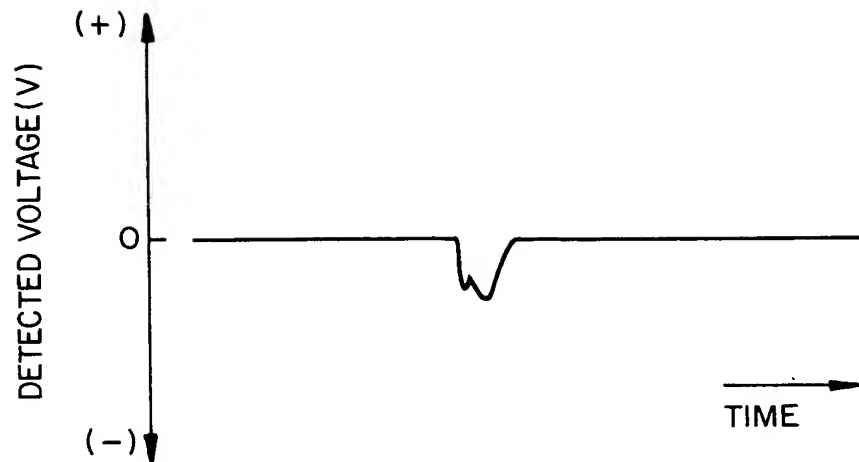
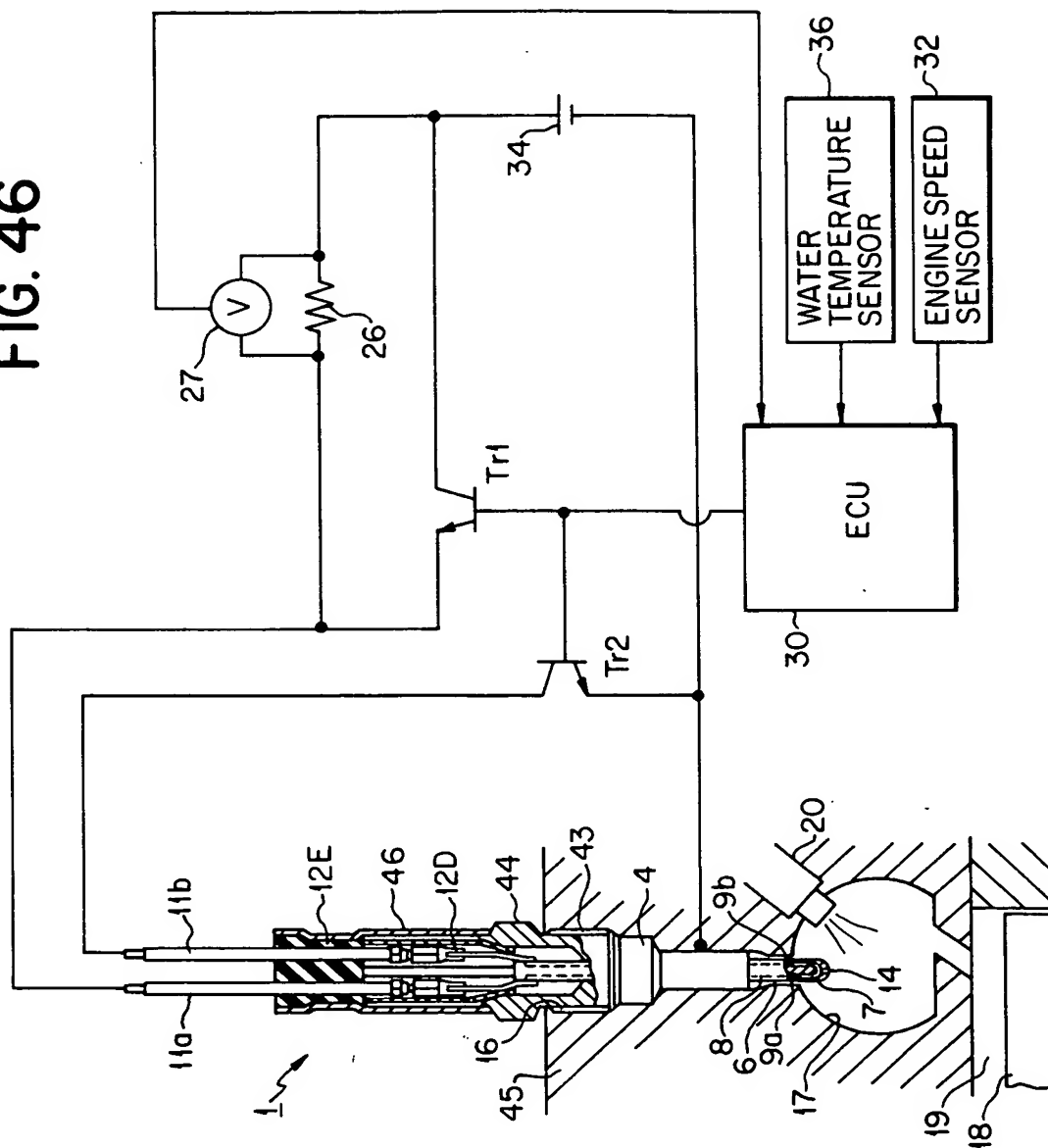


FIG. 45

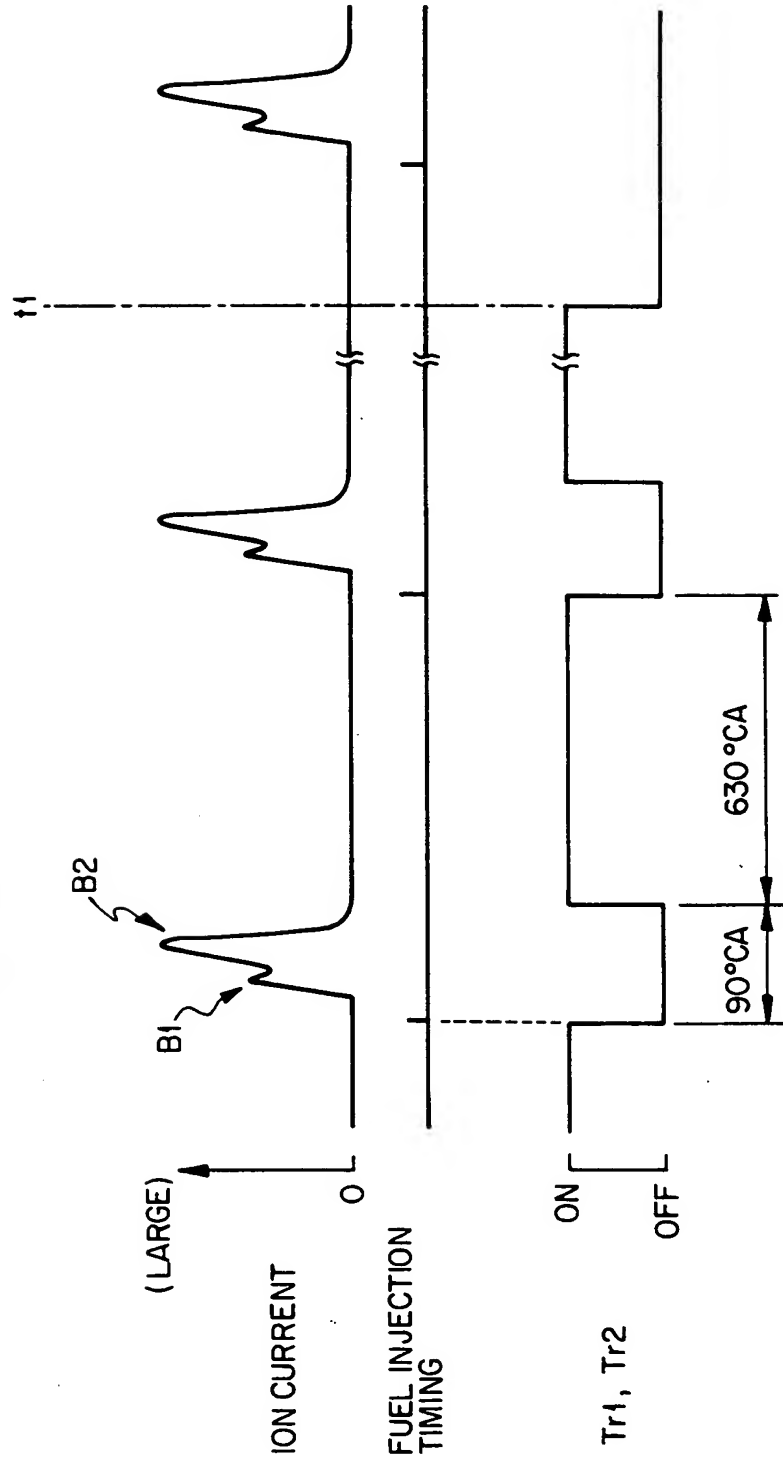
39/98

FIG. 46



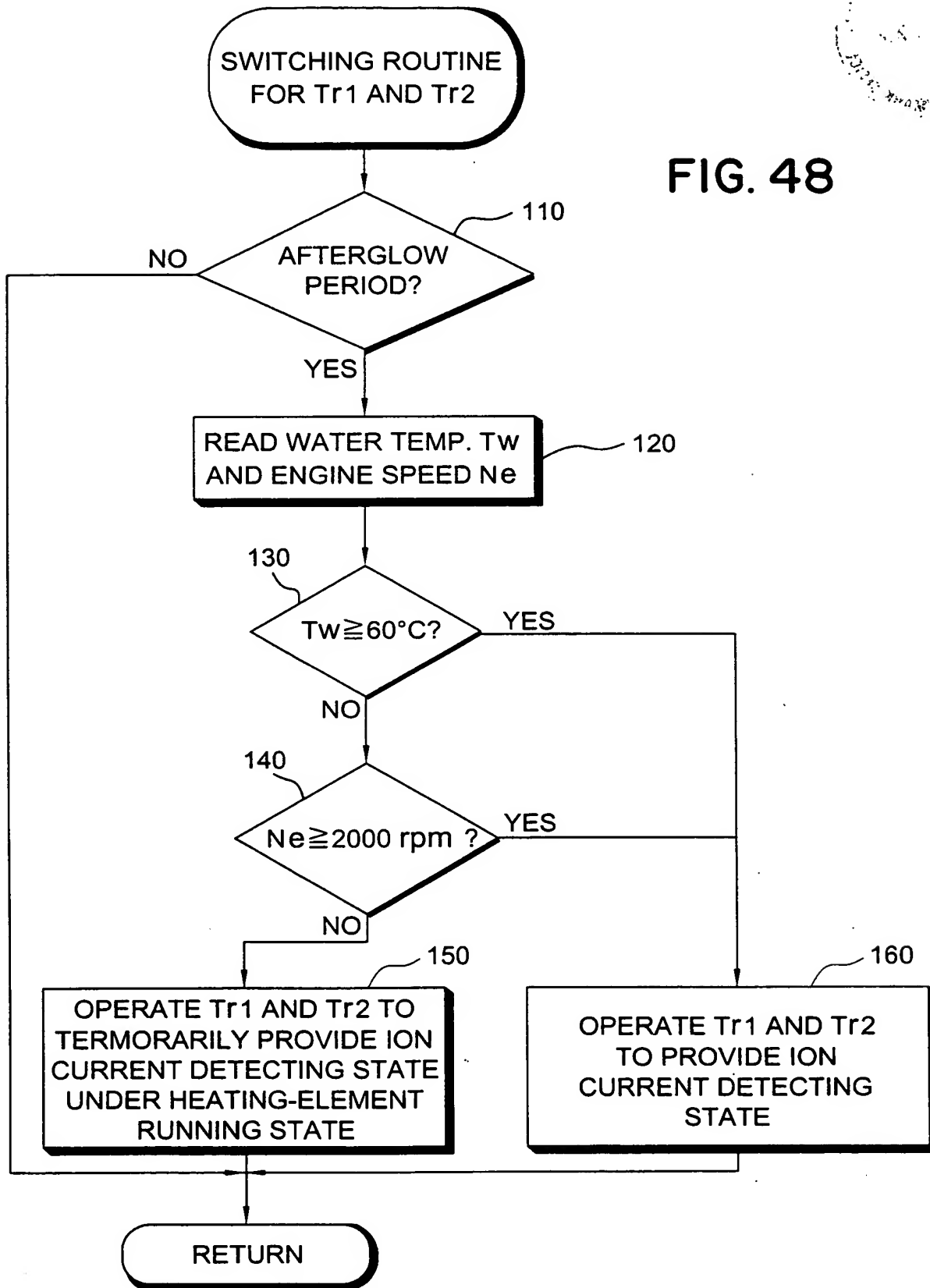
40/98

FIG. 47



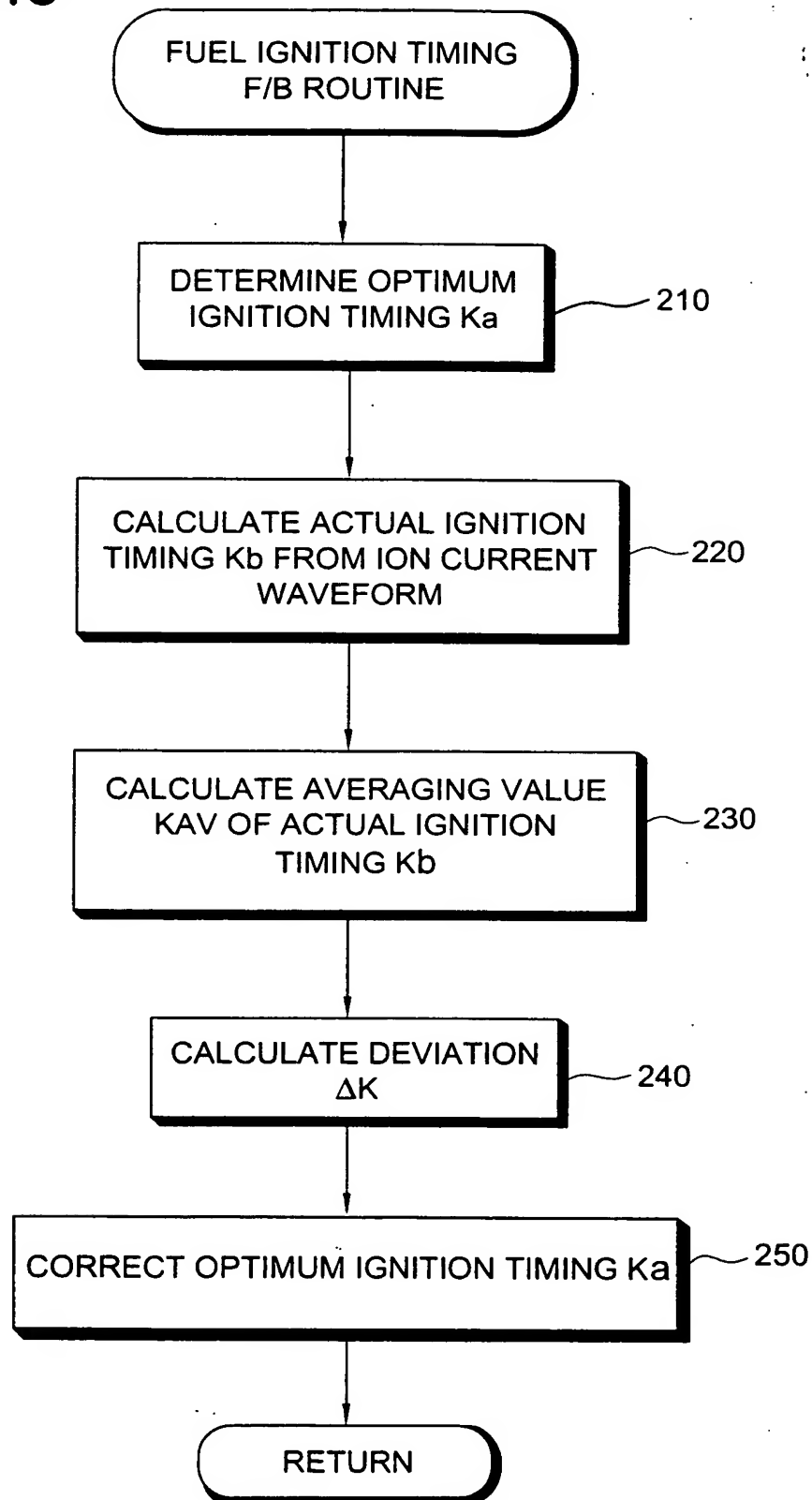
41/98

FIG. 48



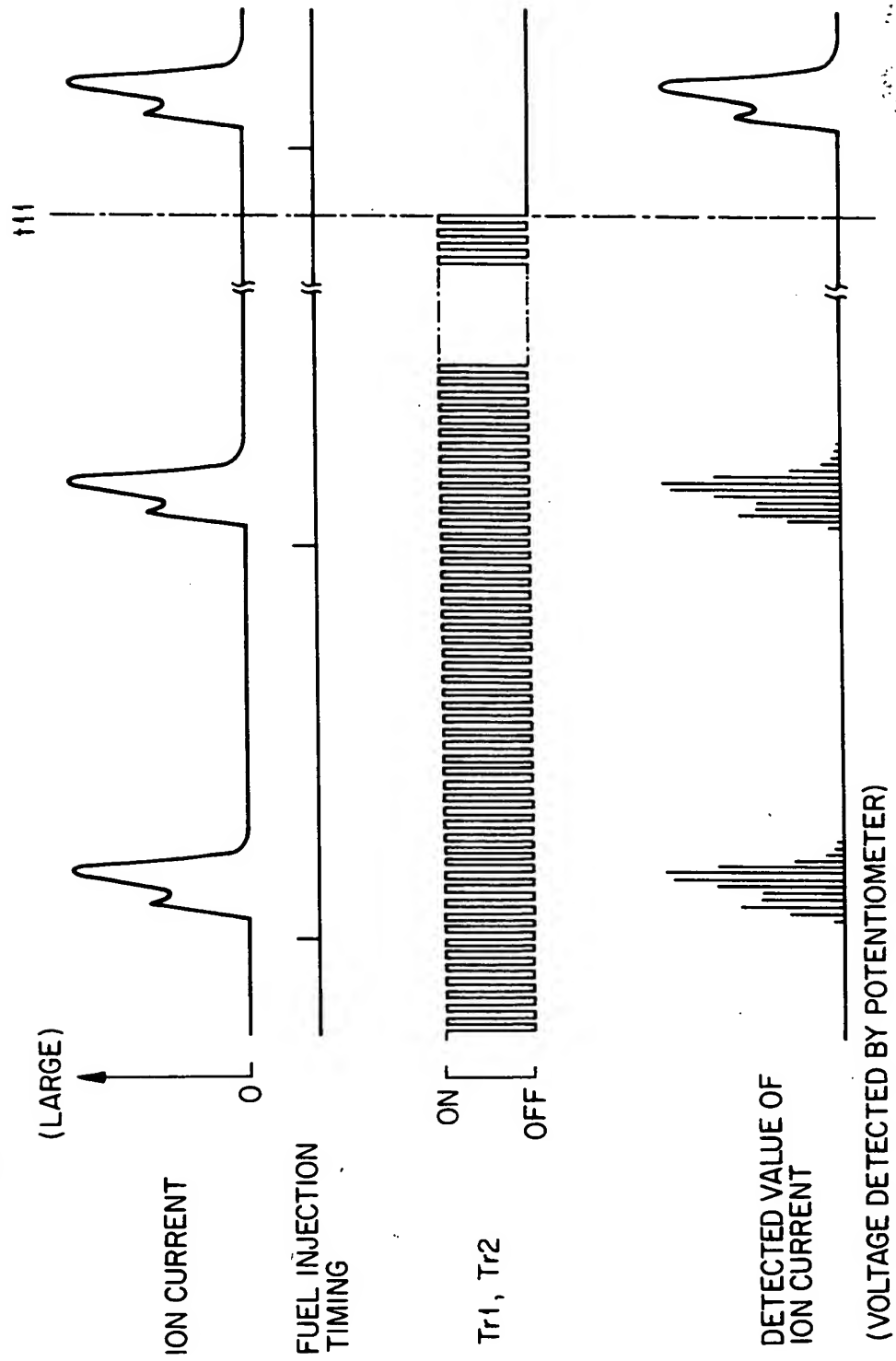
42/98

FIG. 49



43/98

FIG. 50



44/98

FIG. 51

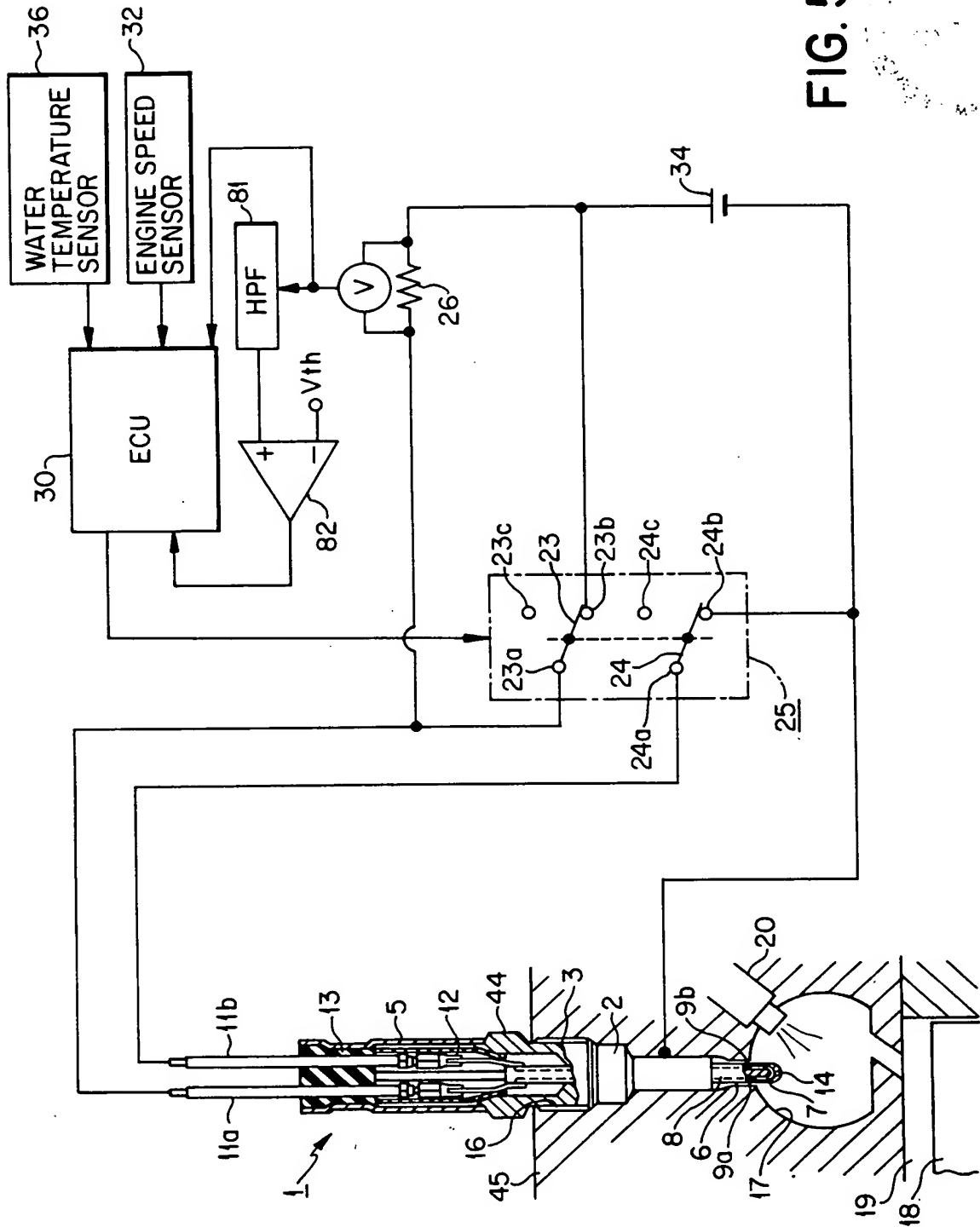


FIG. 52 45/98

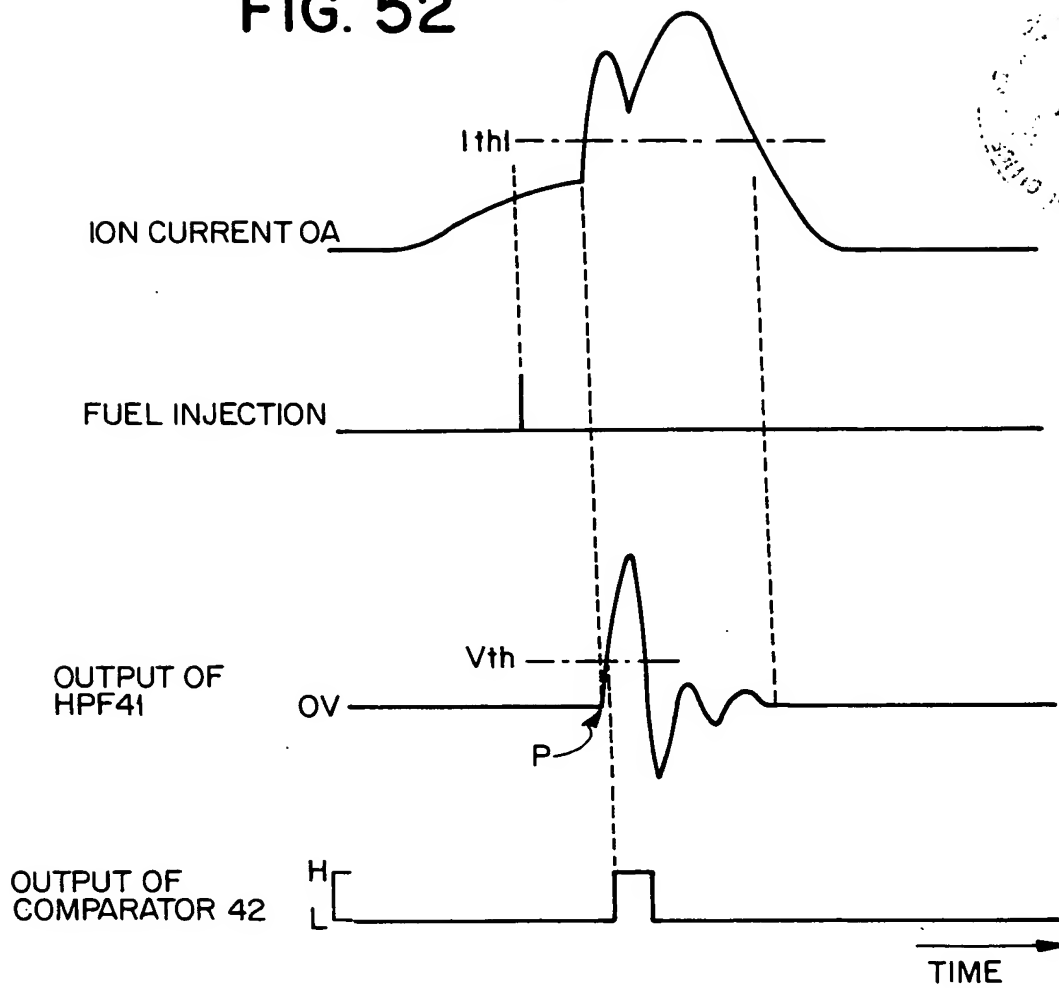
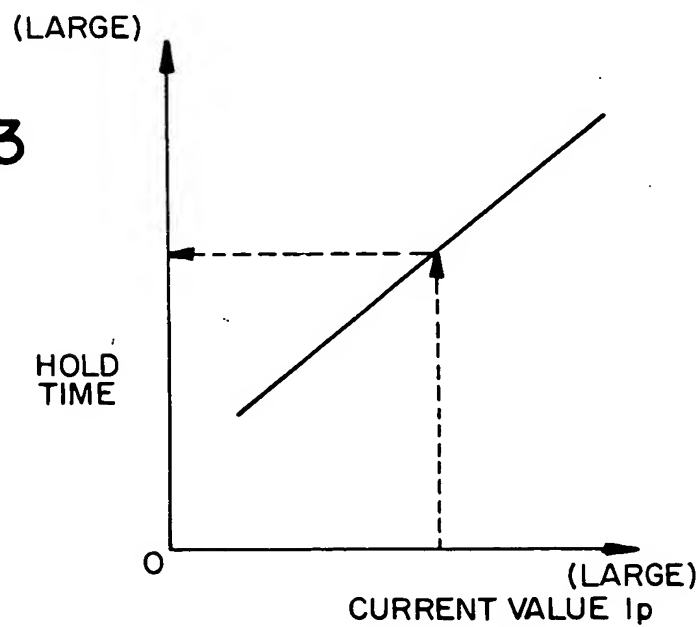


FIG. 53



46/98

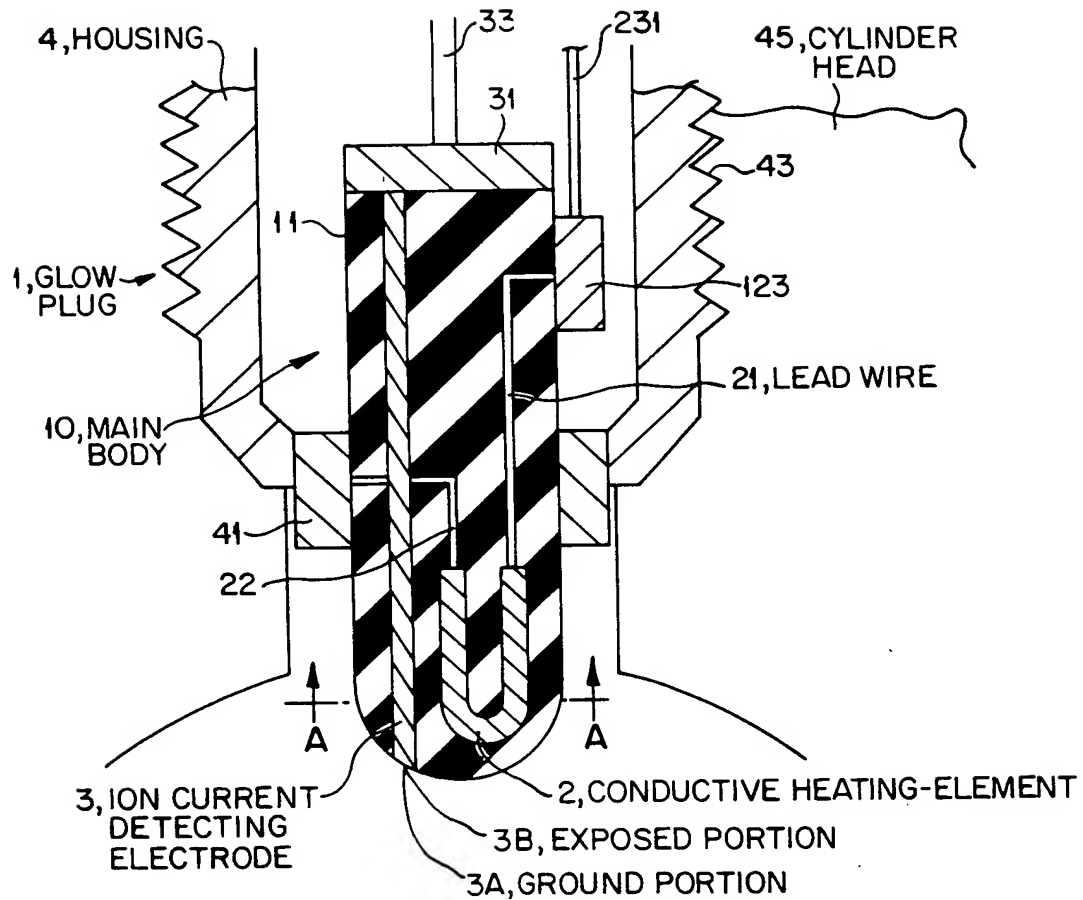


FIG. 54A

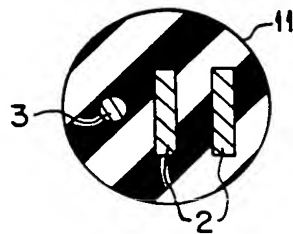


FIG. 54B

47/98

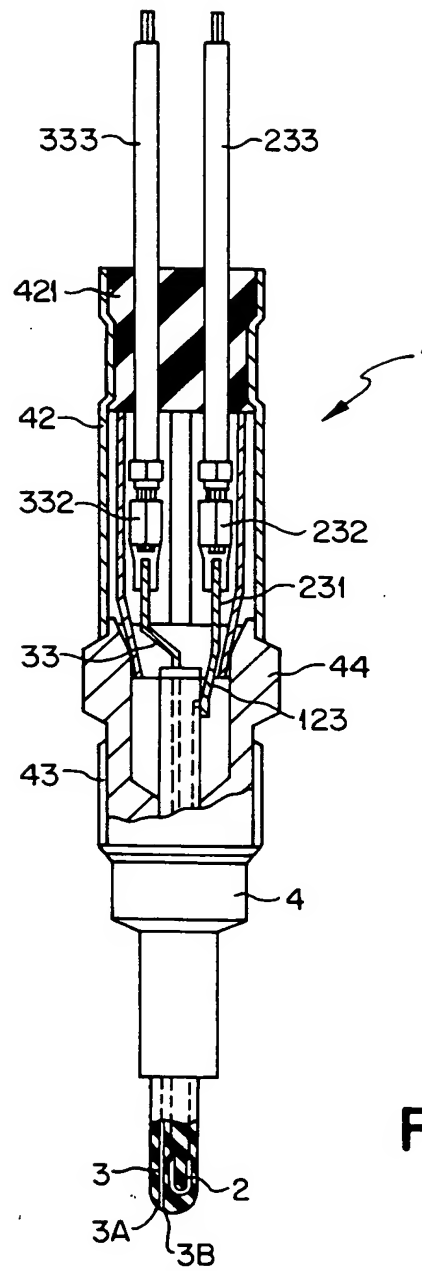


FIG. 55

48/98

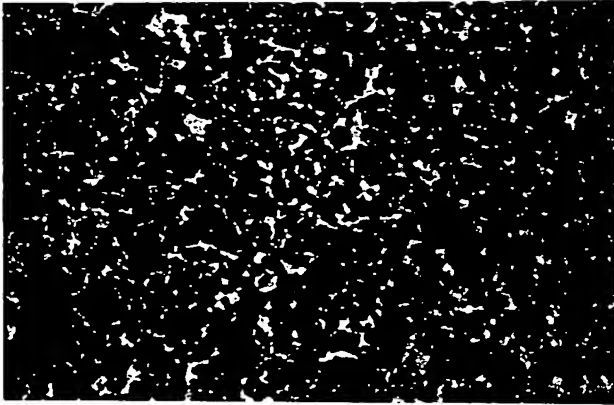


FIG. 56

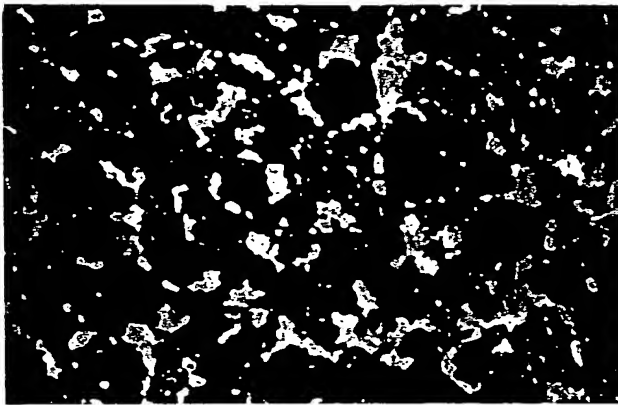
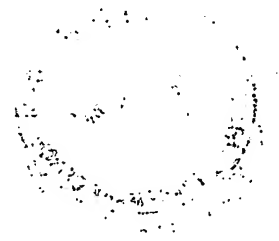


FIG. 57

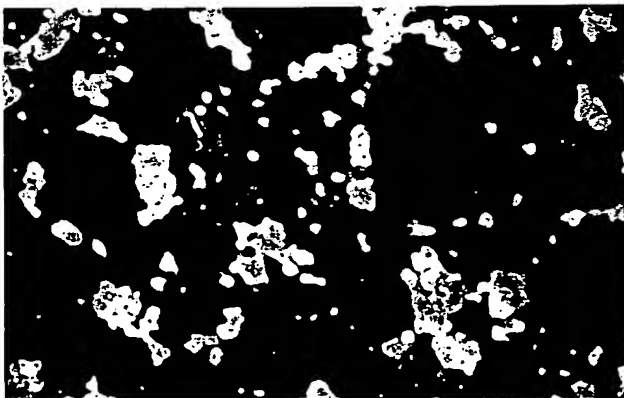


FIG. 58

49/98

FIG. 59

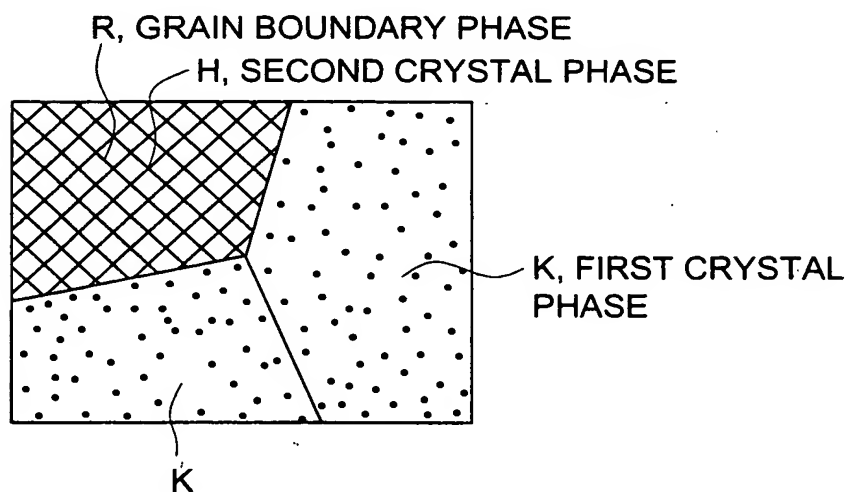
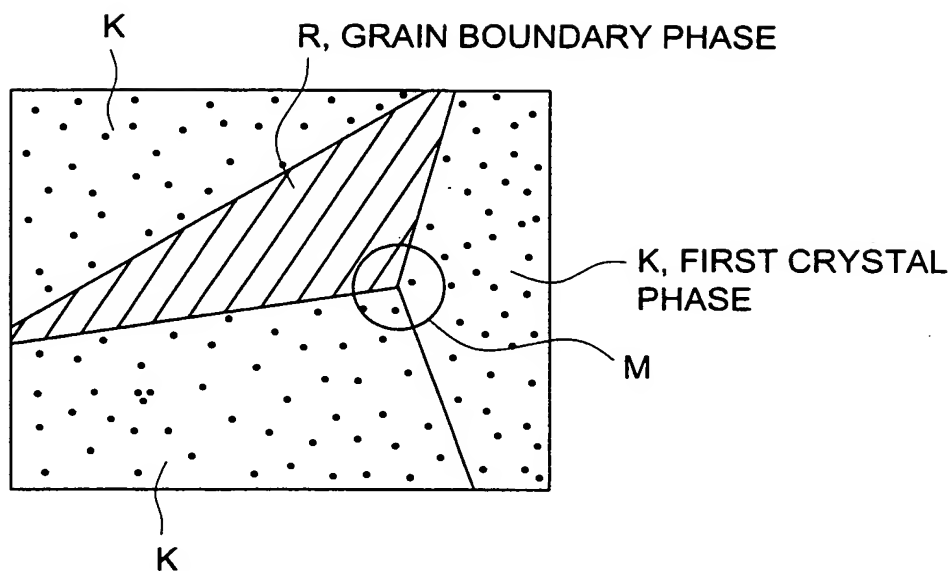


FIG. 60

50/98

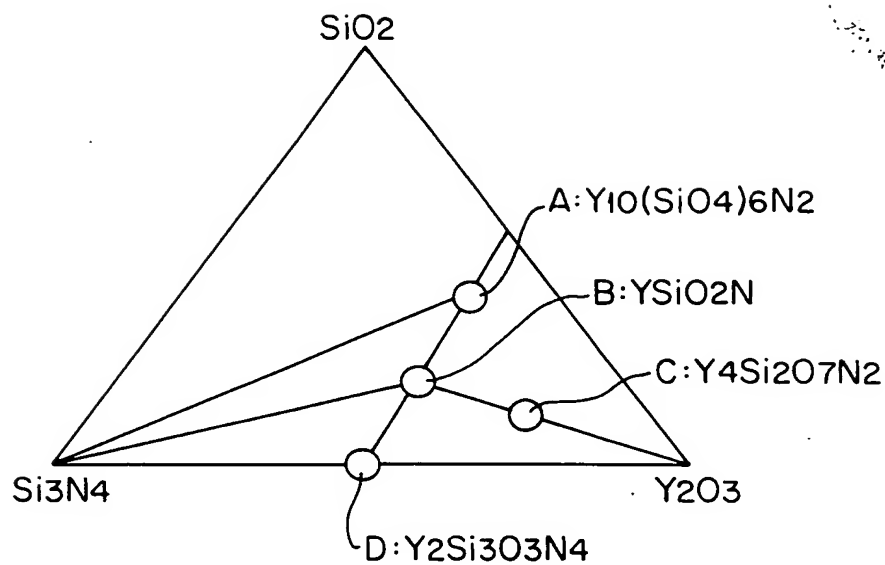


FIG. 61

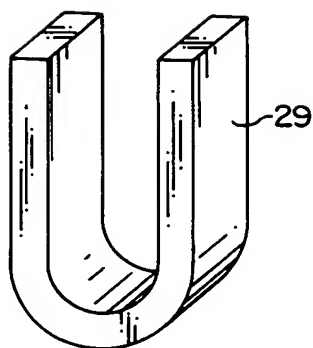


FIG. 62

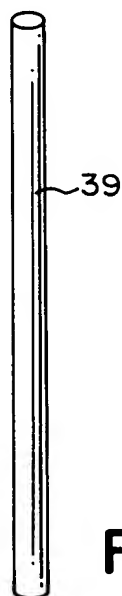
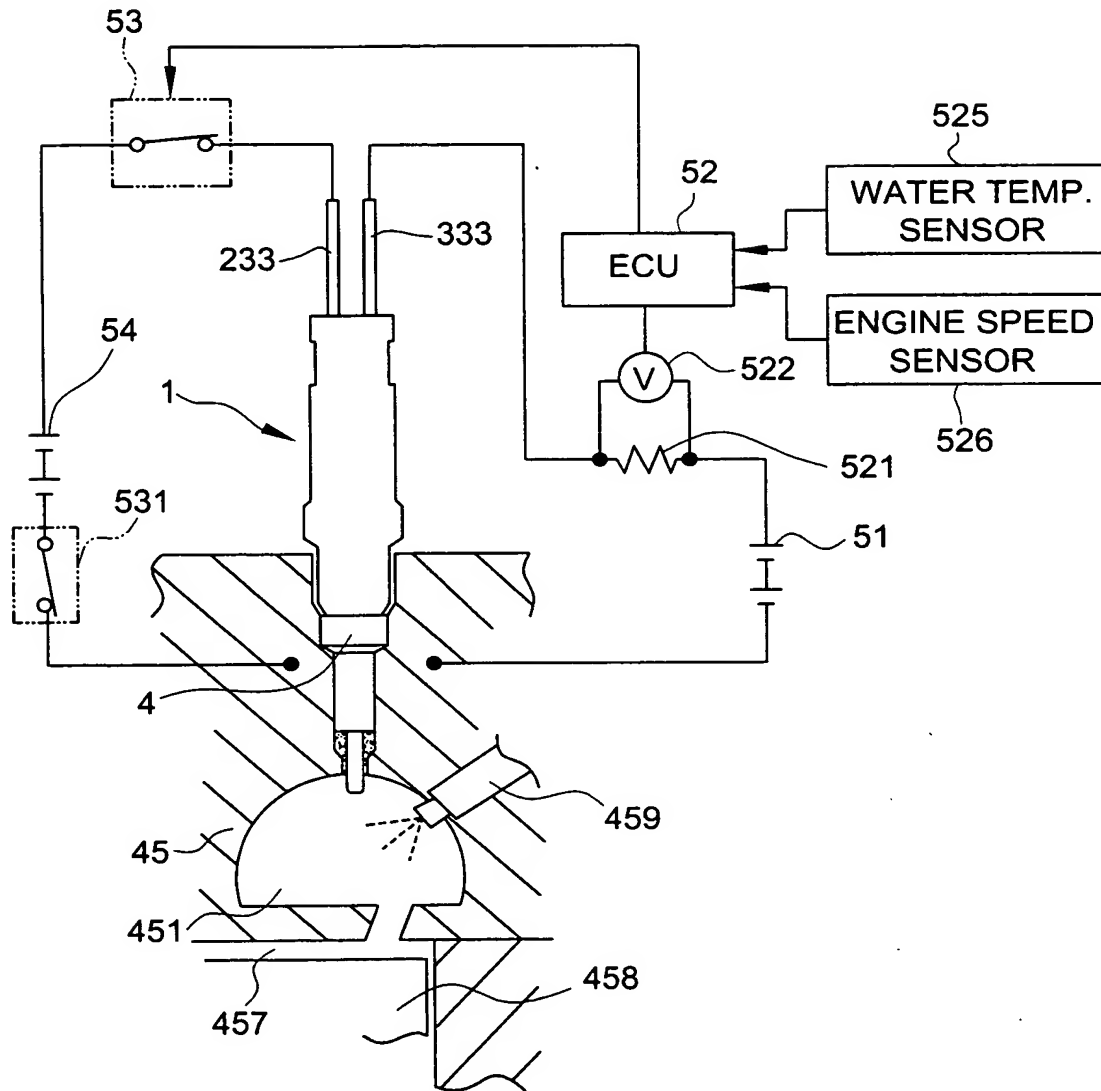


FIG. 63

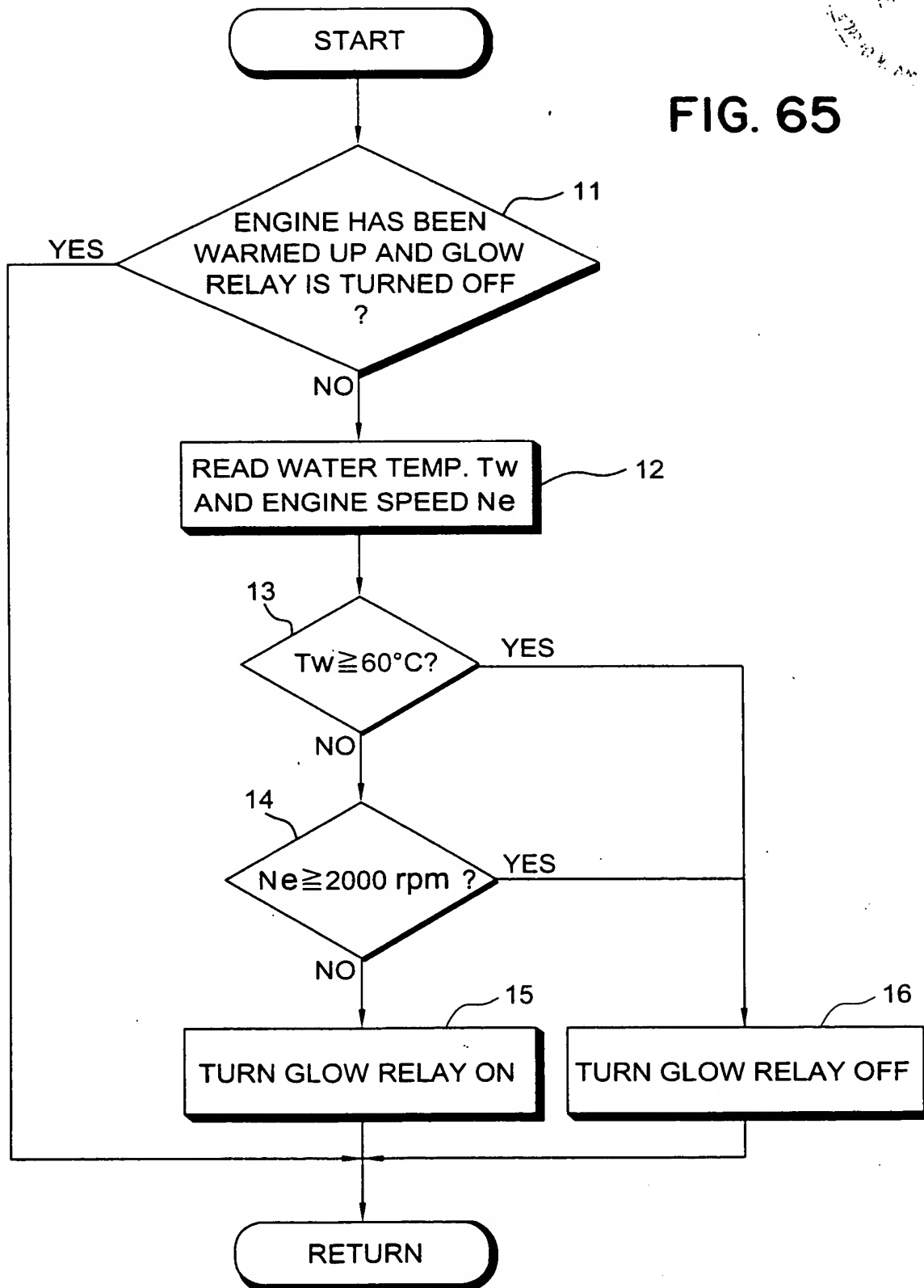
51/98

FIG. 64



52/98

FIG. 65



53/98



FIG. 66A

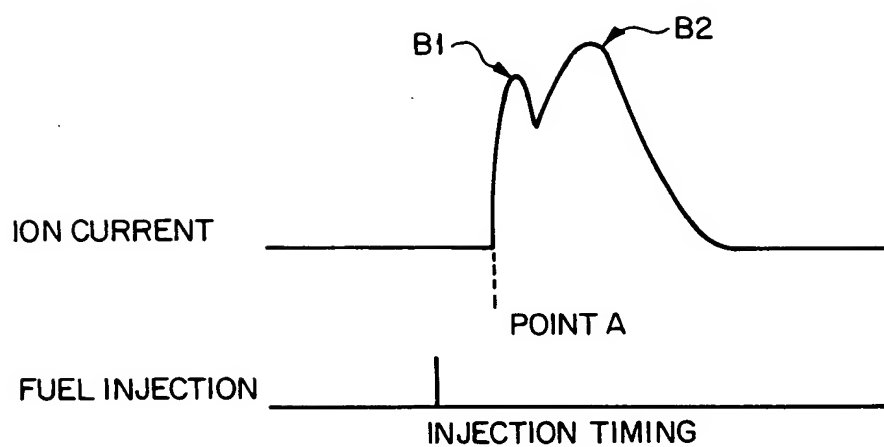
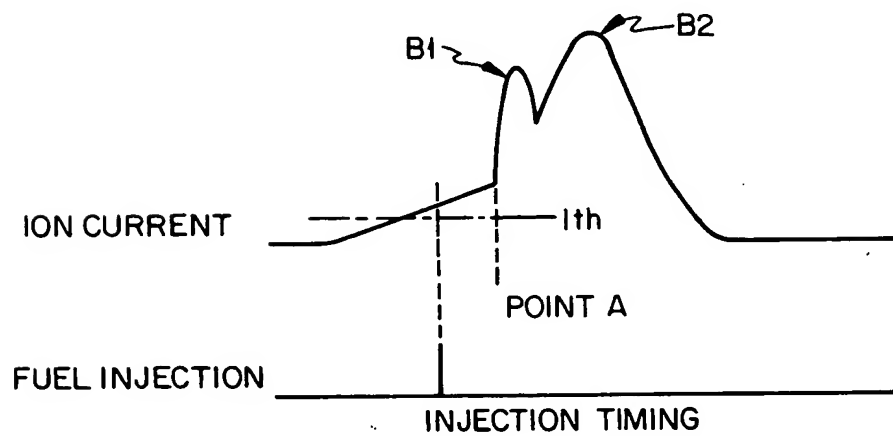
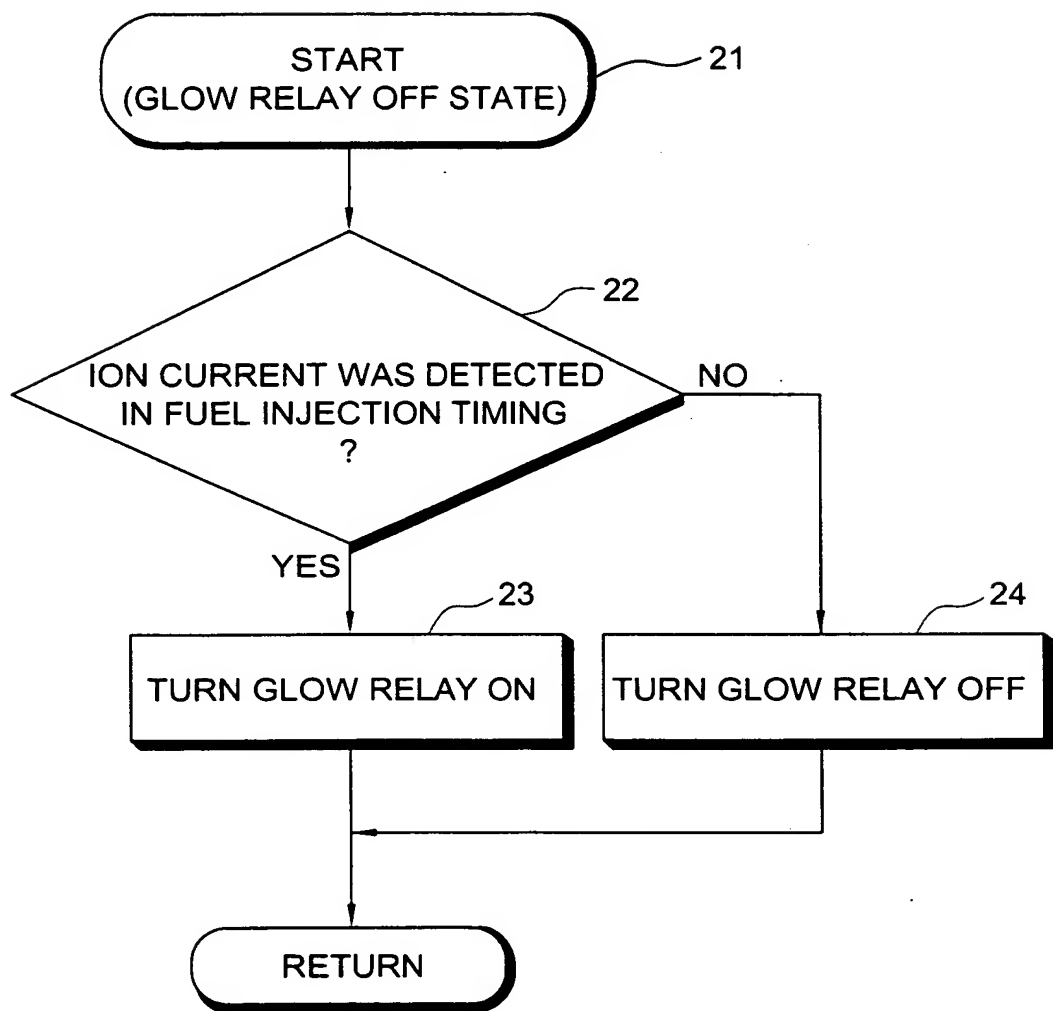


FIG. 66B



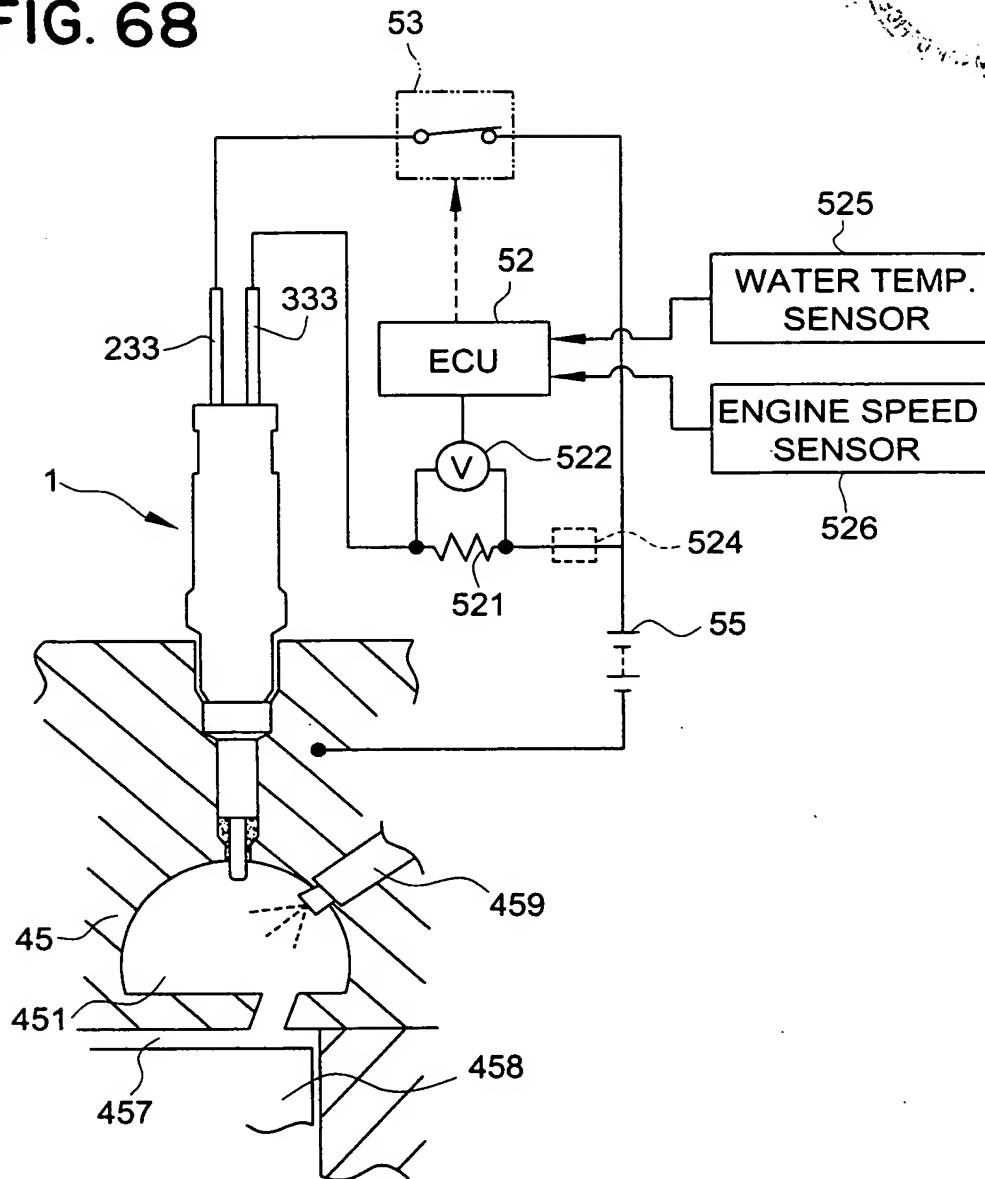
54/98

FIG. 67



55/98

FIG. 68



56/98

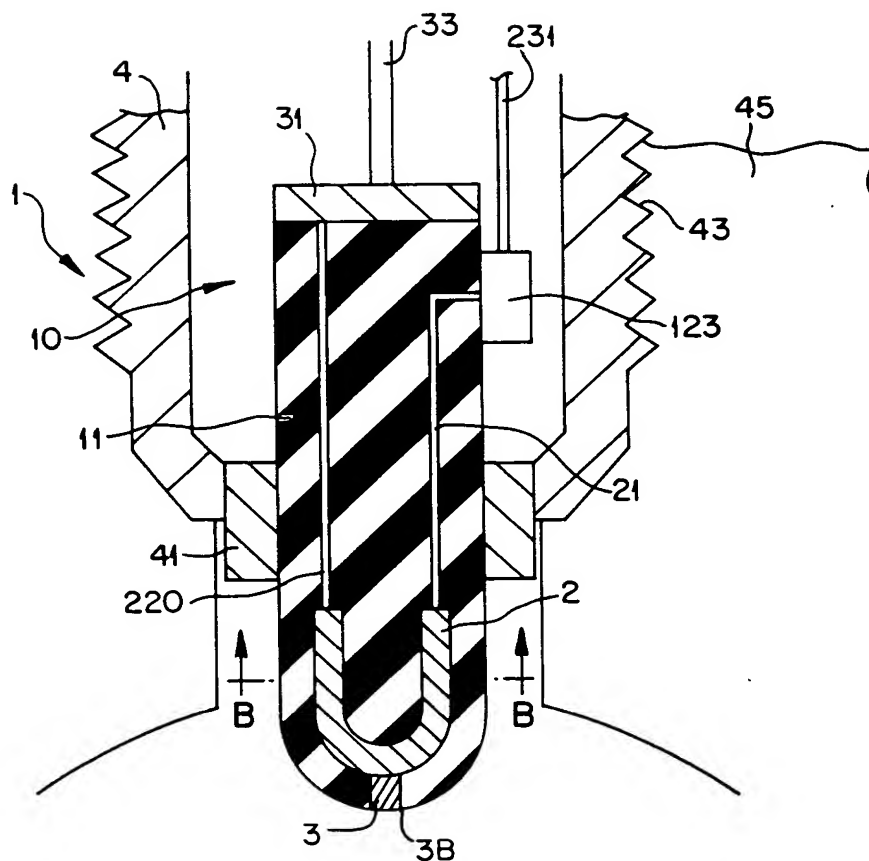


FIG. 69A

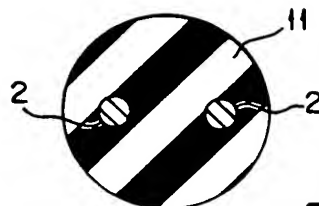
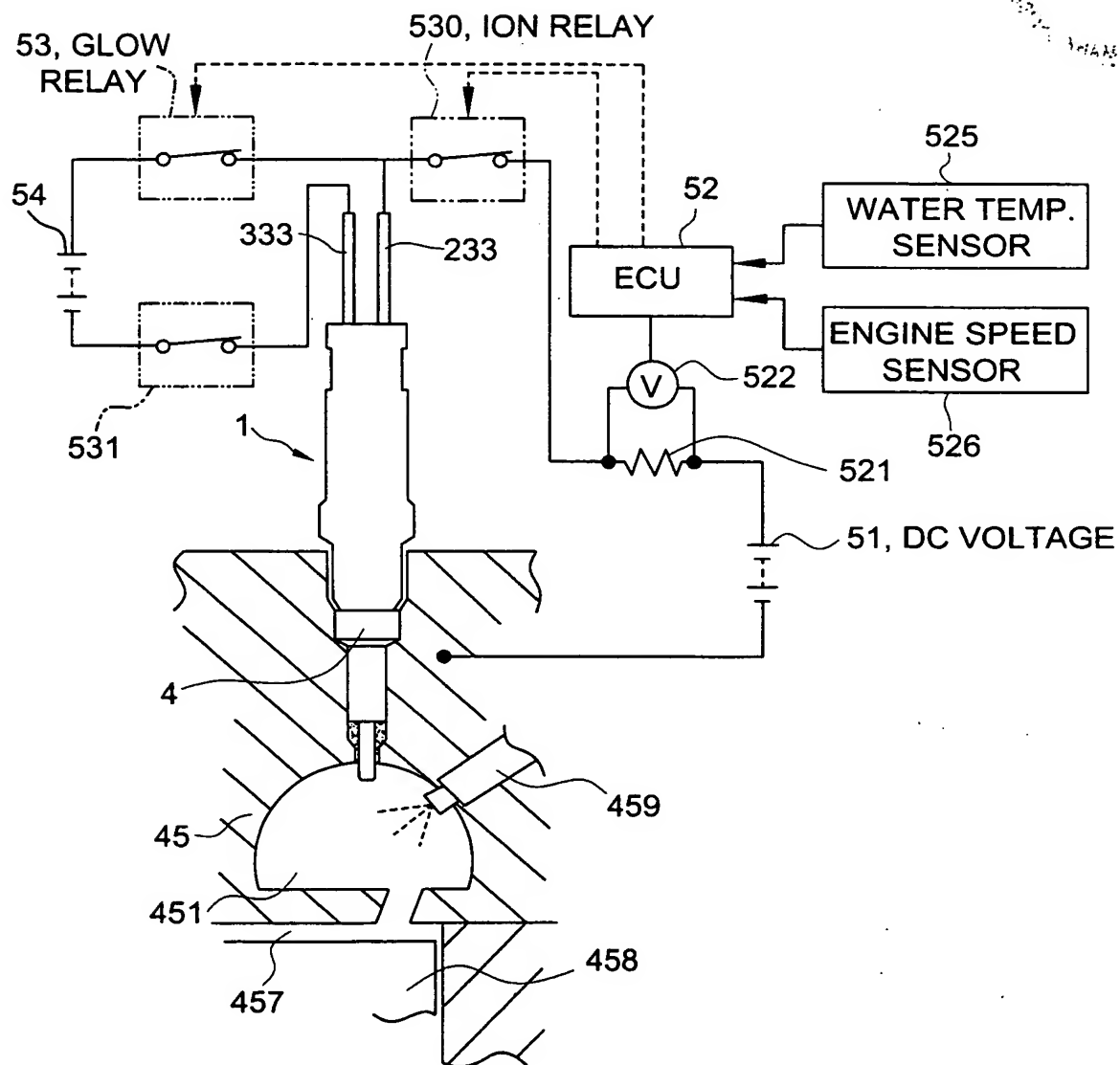


FIG. 69B

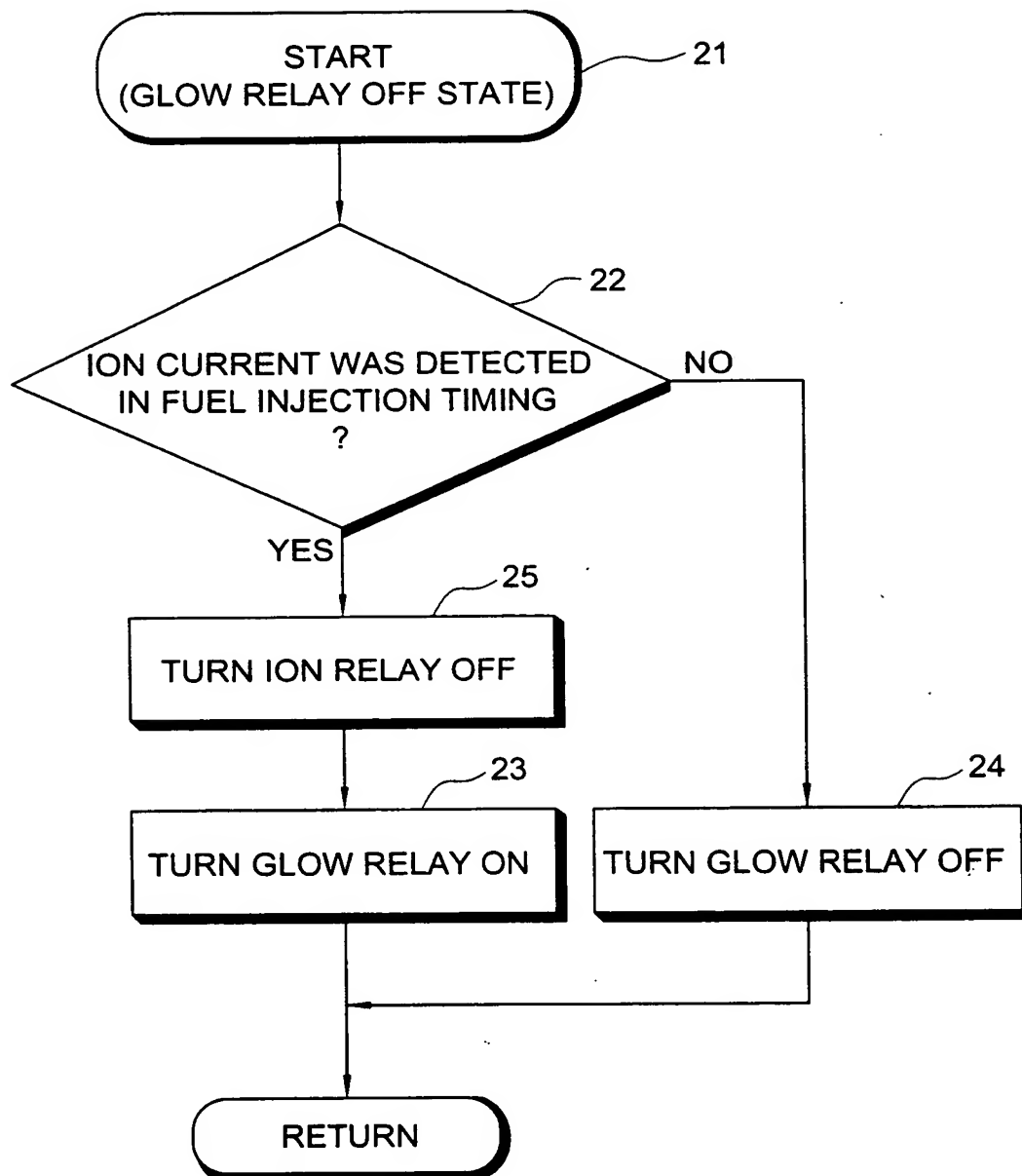
57/98

FIG. 70



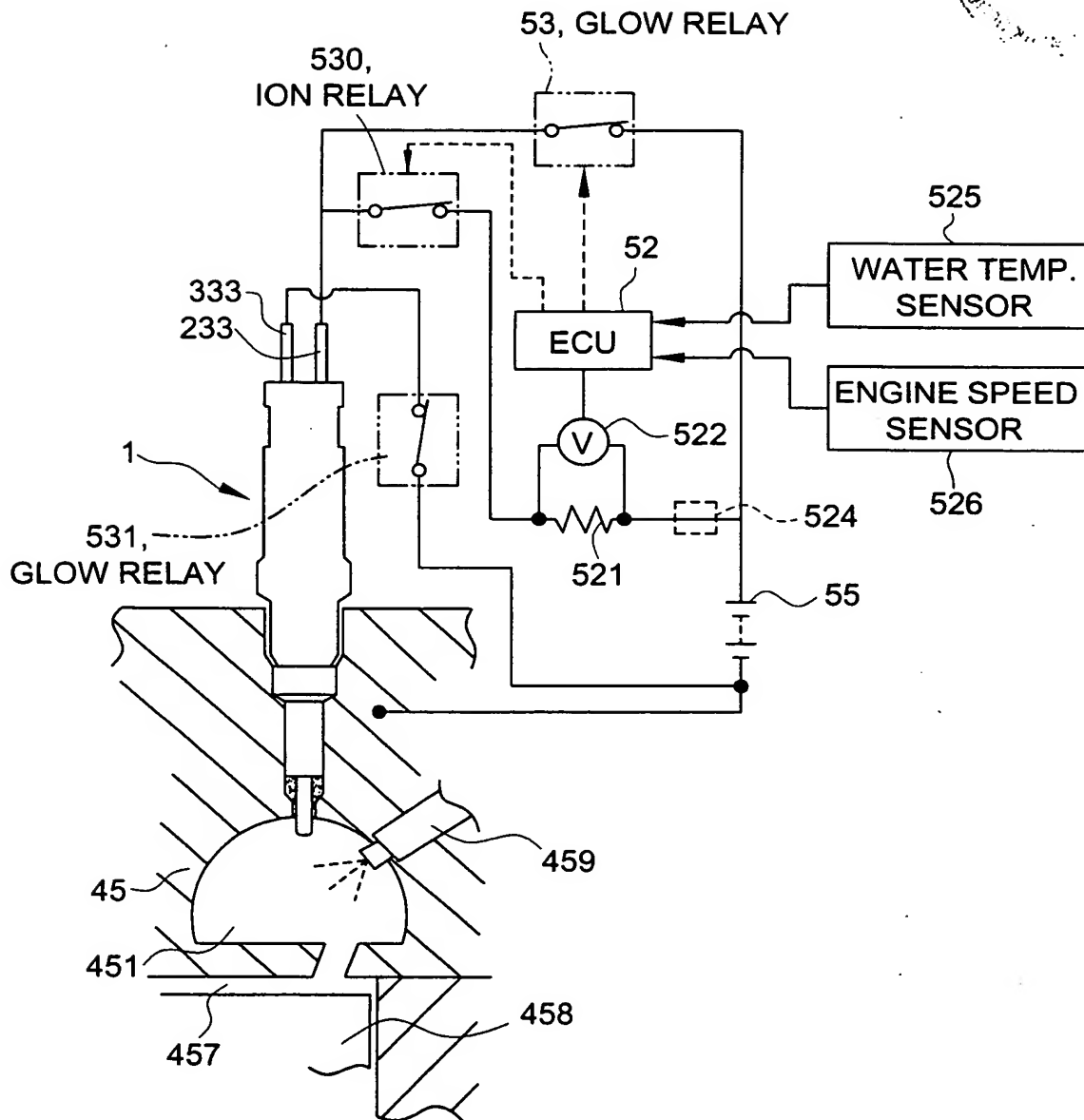
58/98

FIG. 71



59/98

FIG. 72



60/98

FIG. 73

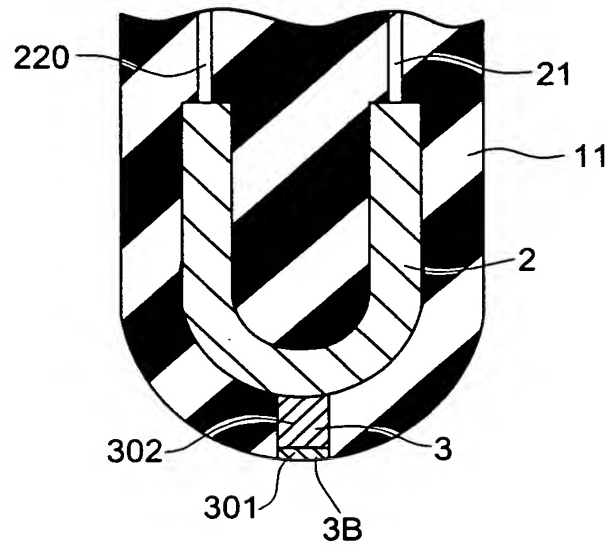
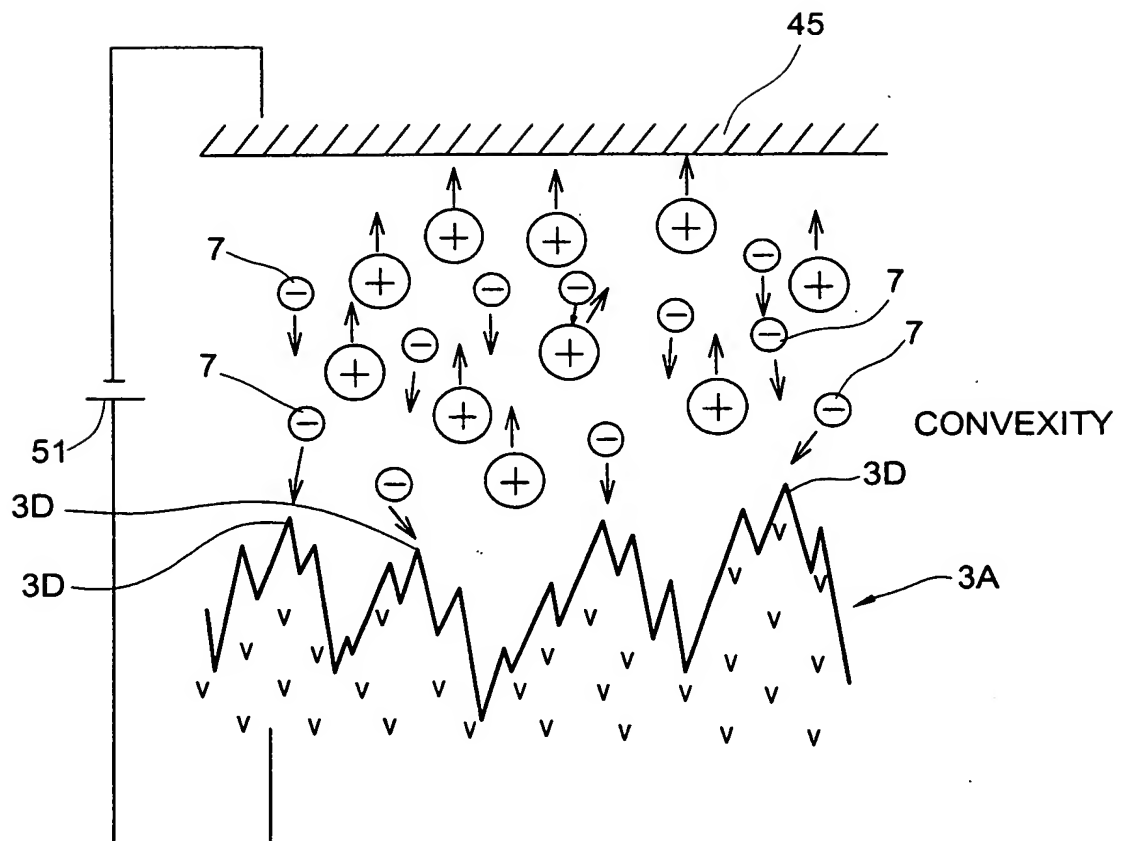


FIG. 74

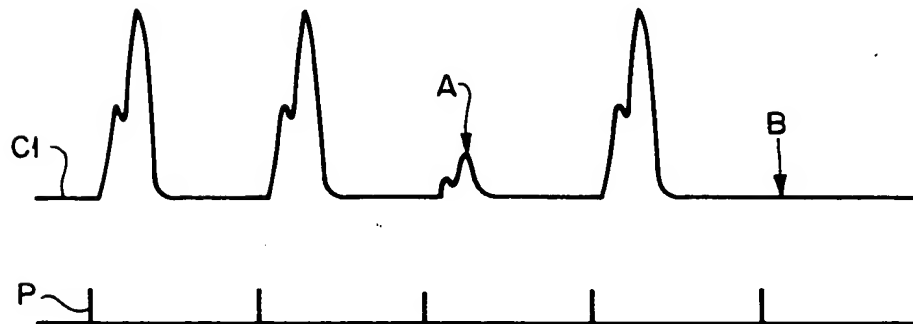


61/98

FIG. 75

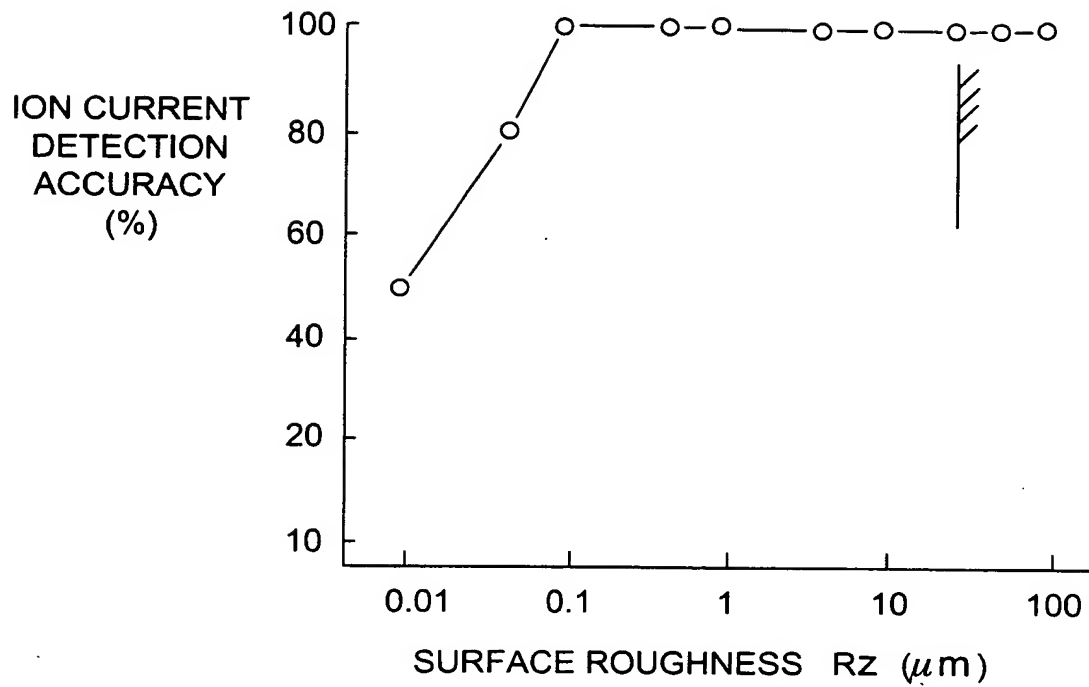


FIG. 76



62/98

FIG. 77



63/98

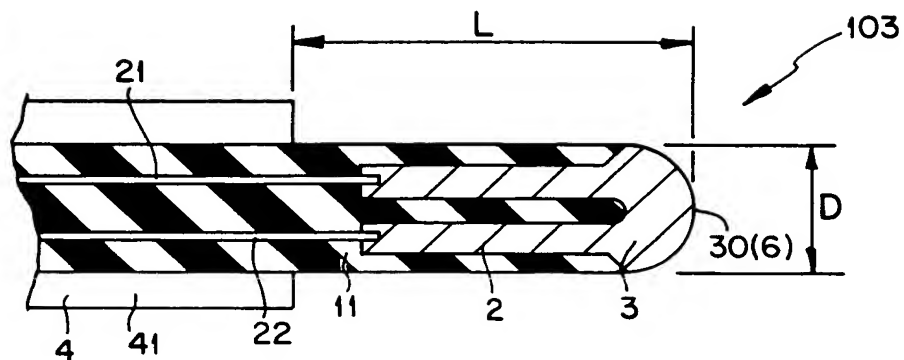


FIG. 78

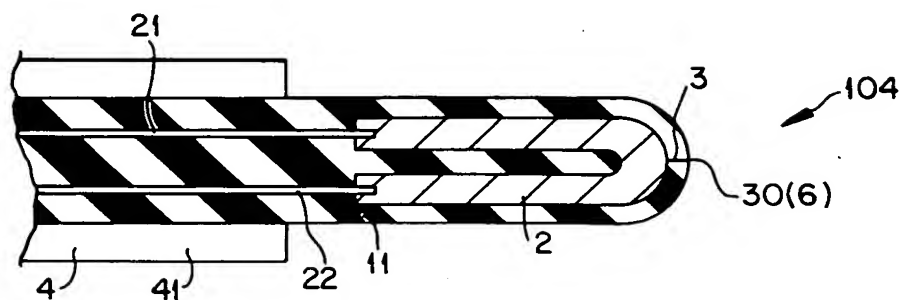


FIG. 79

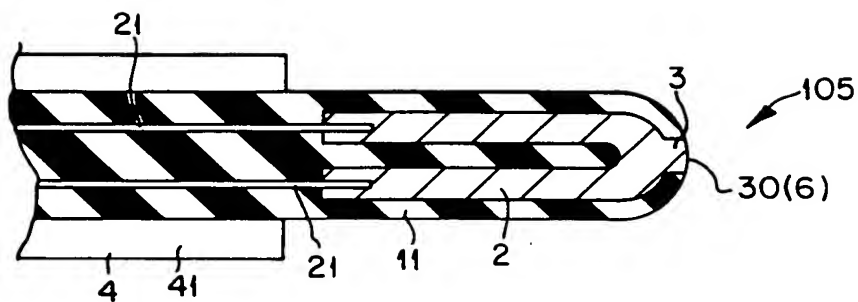


FIG. 80

64/98

FIG. 81A

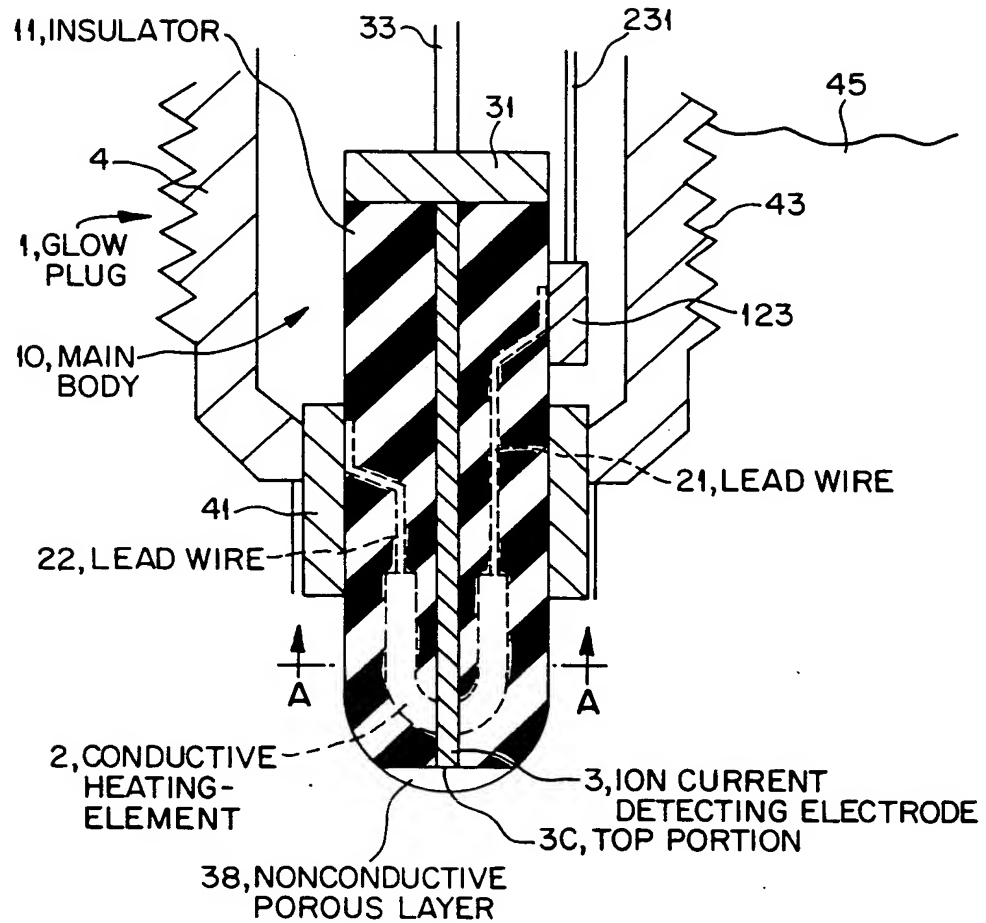
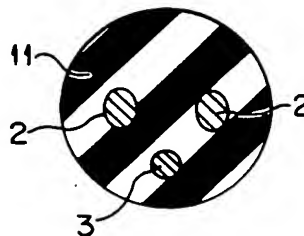


FIG. 81B



65/98

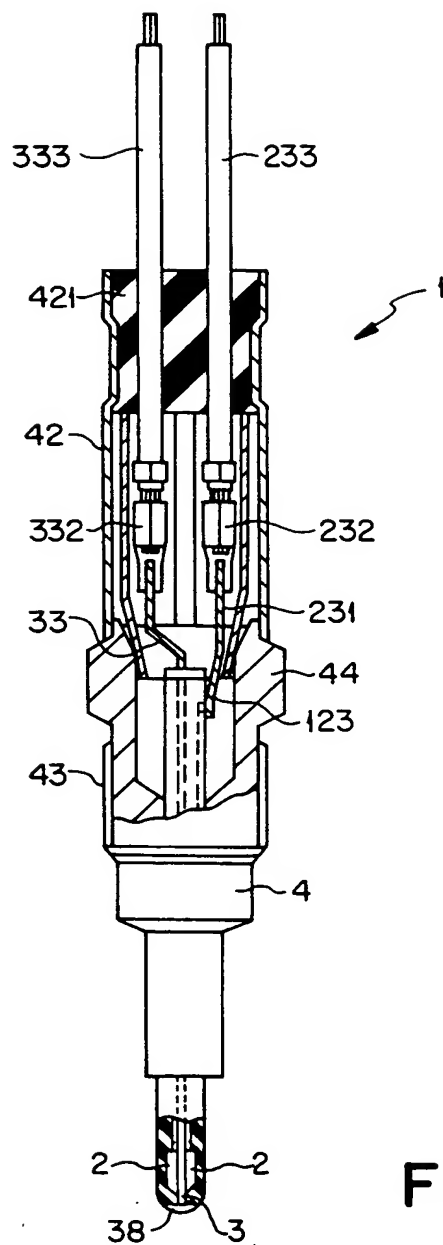


FIG. 82

66/98

FIG. 83

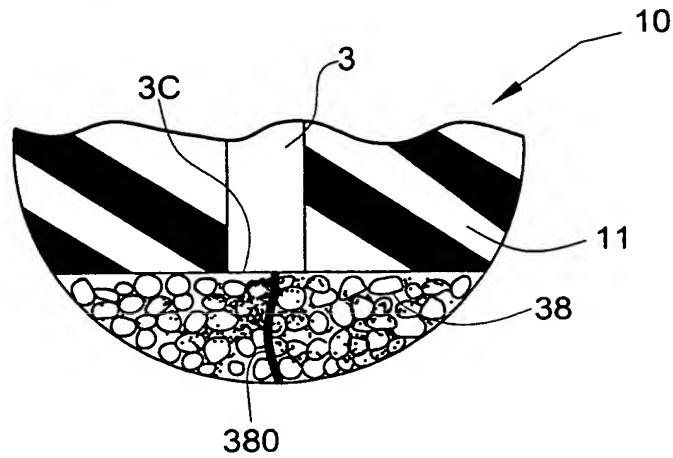


FIG. 84A

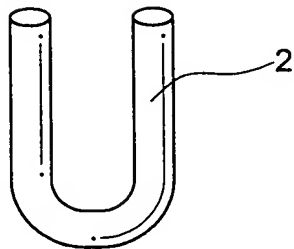
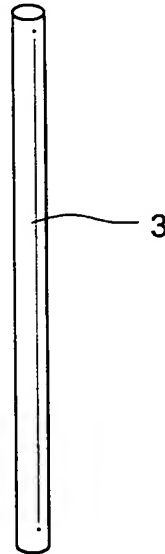


FIG. 84B



67/98

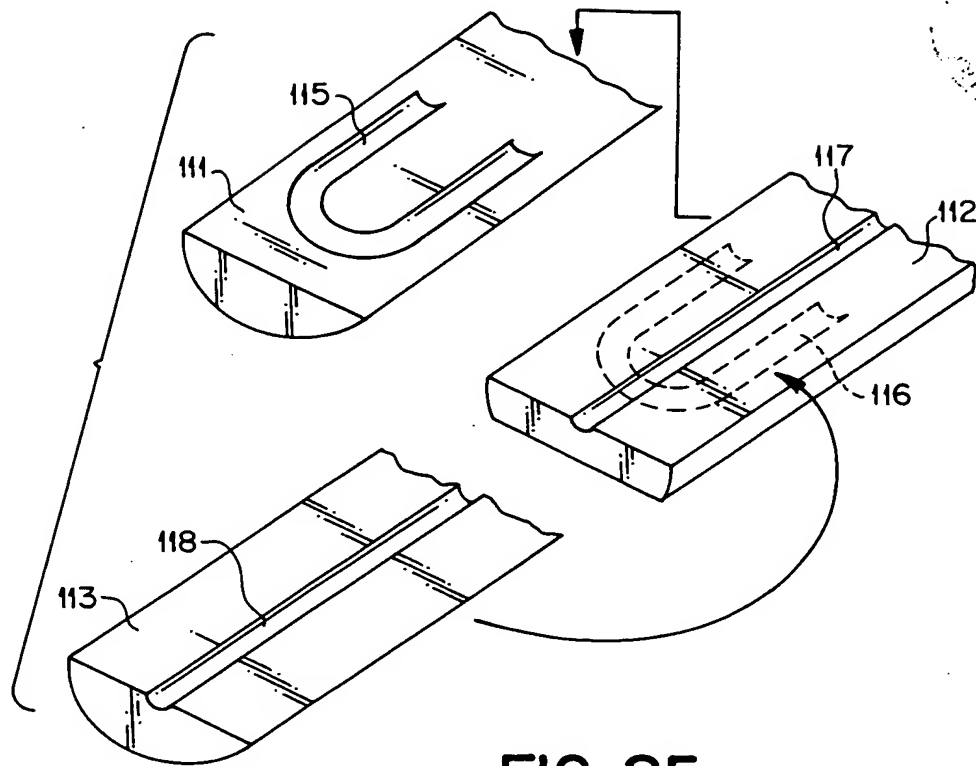
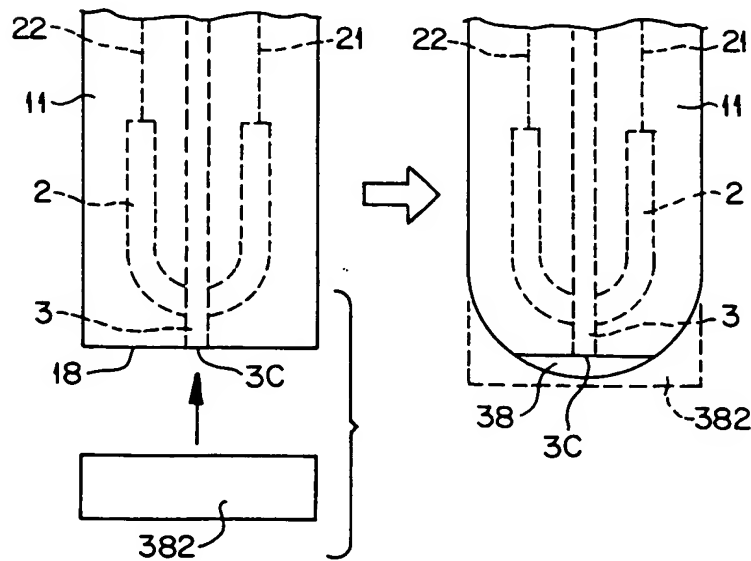


FIG. 85

FIG. 86A

FIG. 86B



68/98

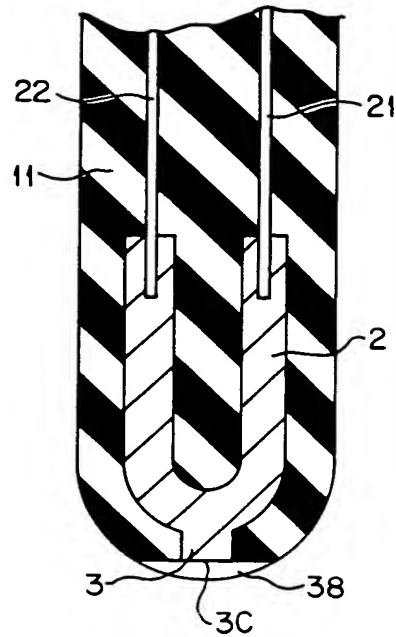


FIG. 87

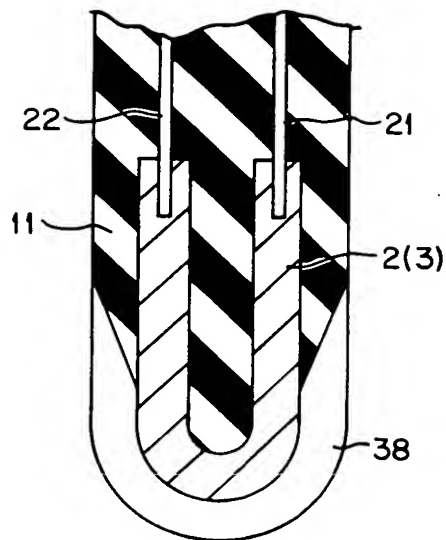


FIG. 88

69/98

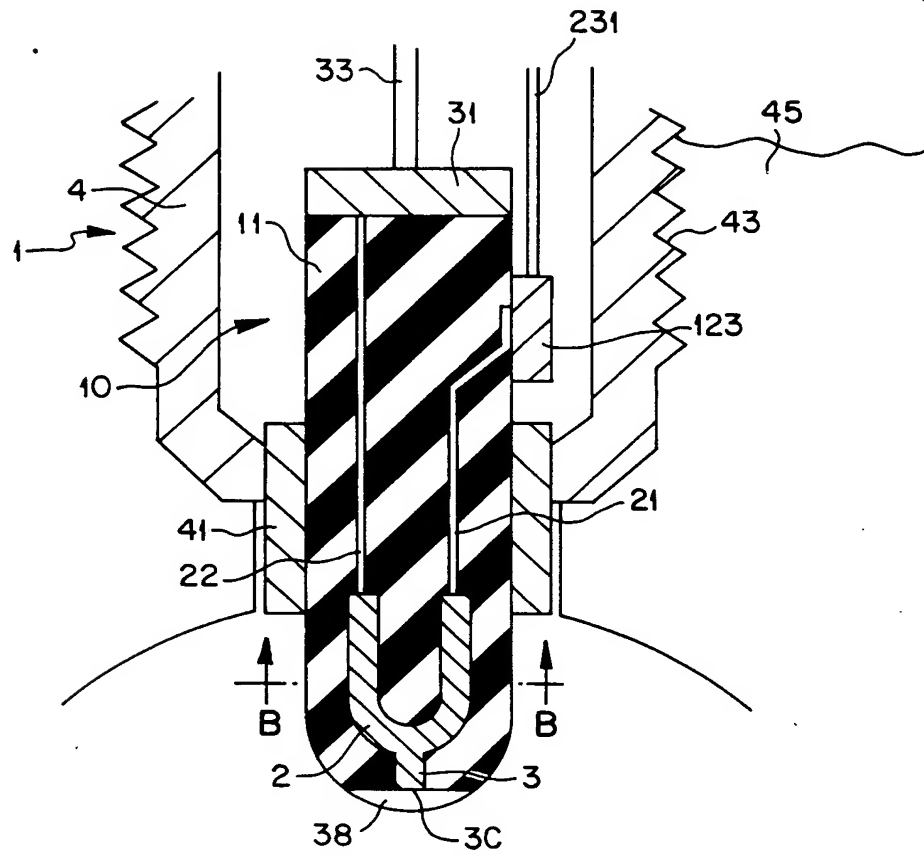


FIG. 89A

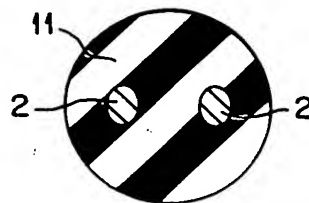


FIG. 89B

71/98

FIG. 92A

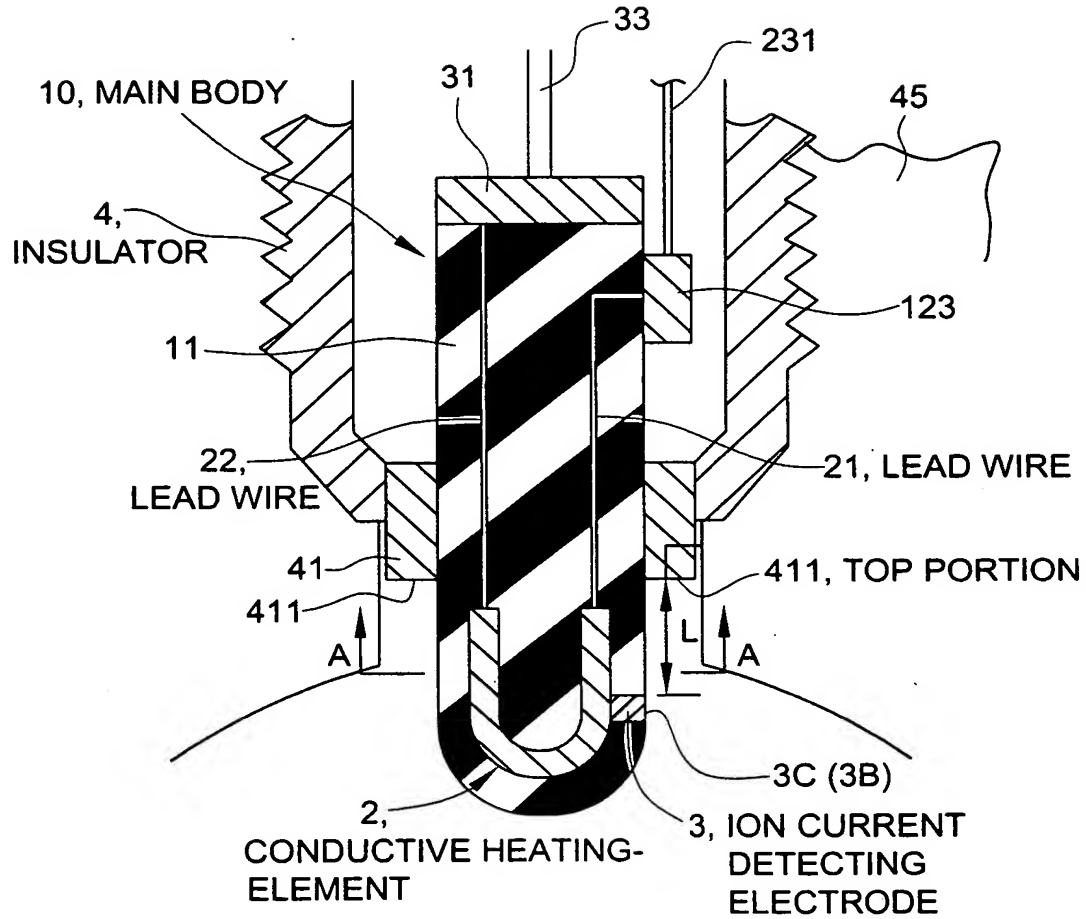
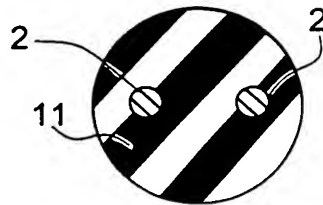


FIG. 92B



72/98

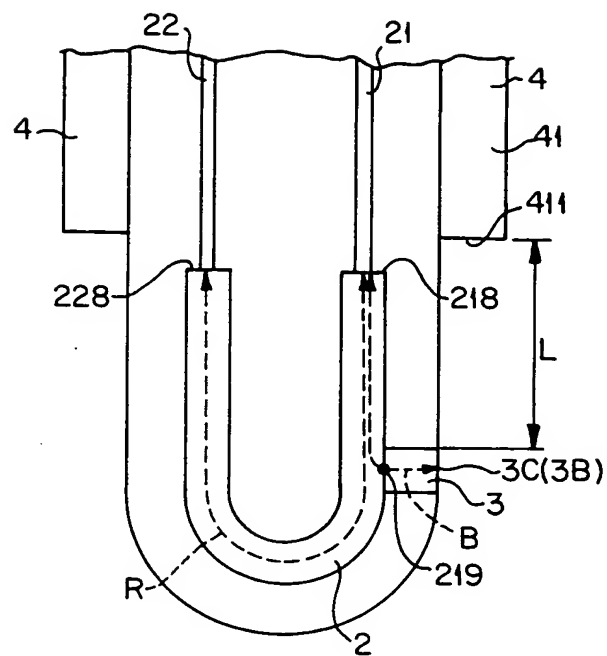


FIG. 93

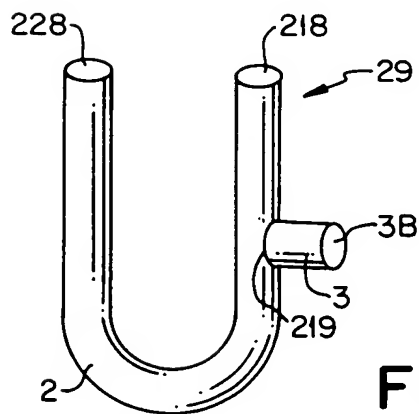


FIG. 94

73/98

FIG. 95

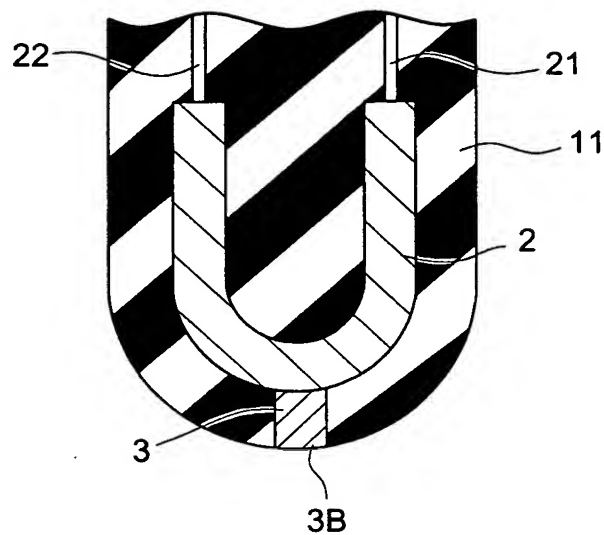
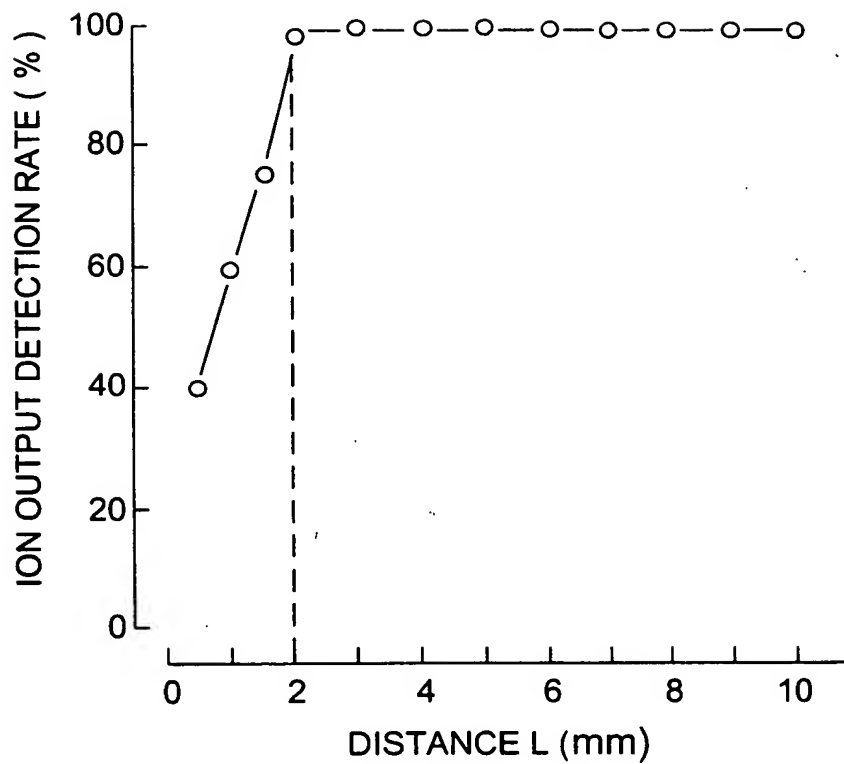
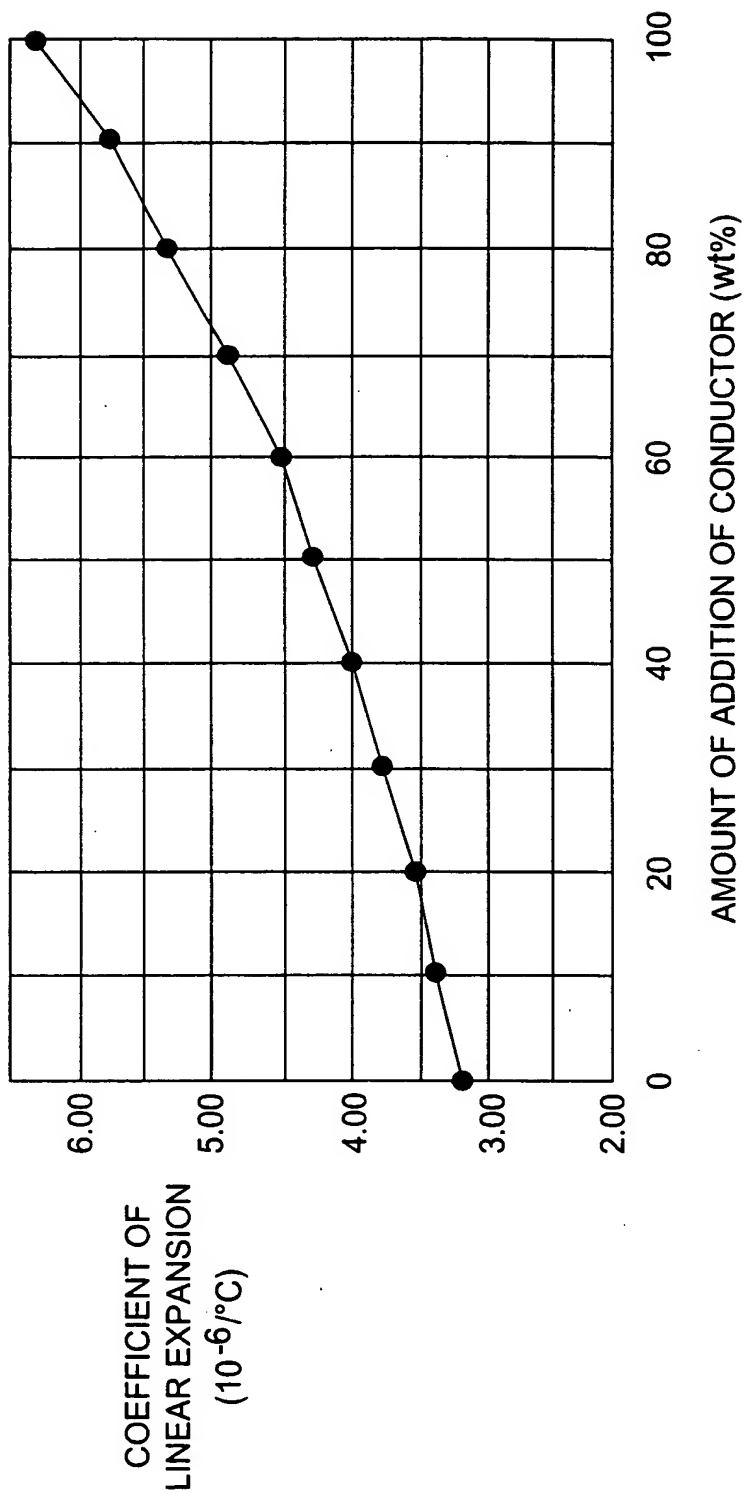


FIG. 96



74/98

FIG. 97



75/98

FIG. 98A

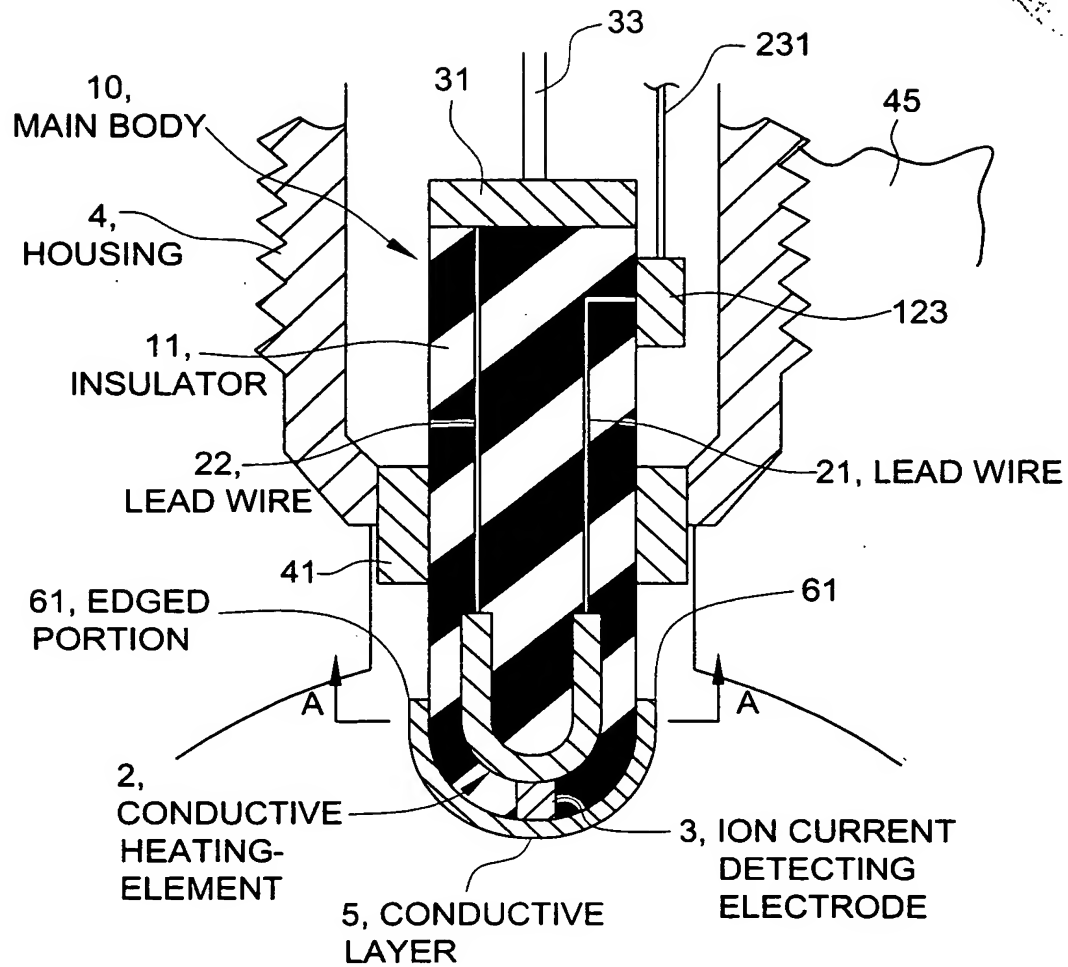
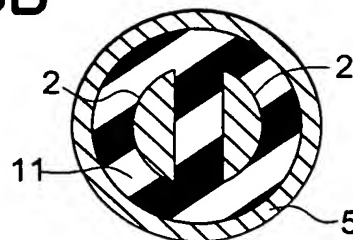


FIG. 98B



76/98

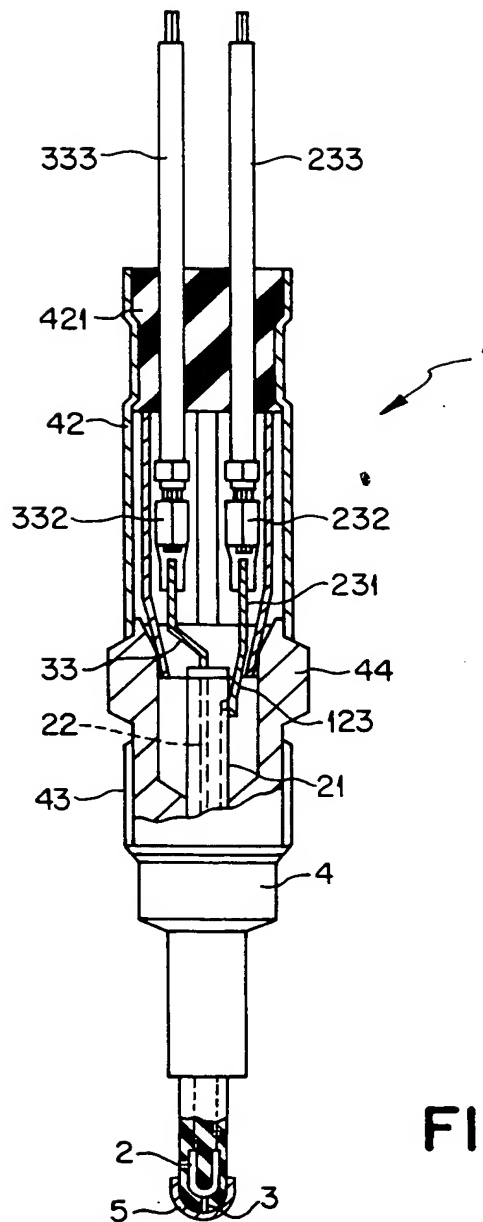


FIG. 99

77/98

FIG. 100

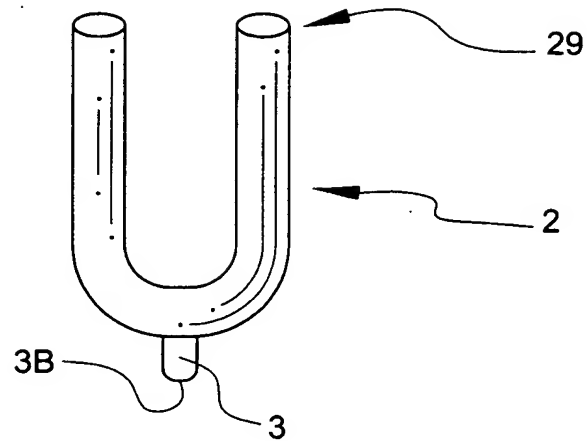
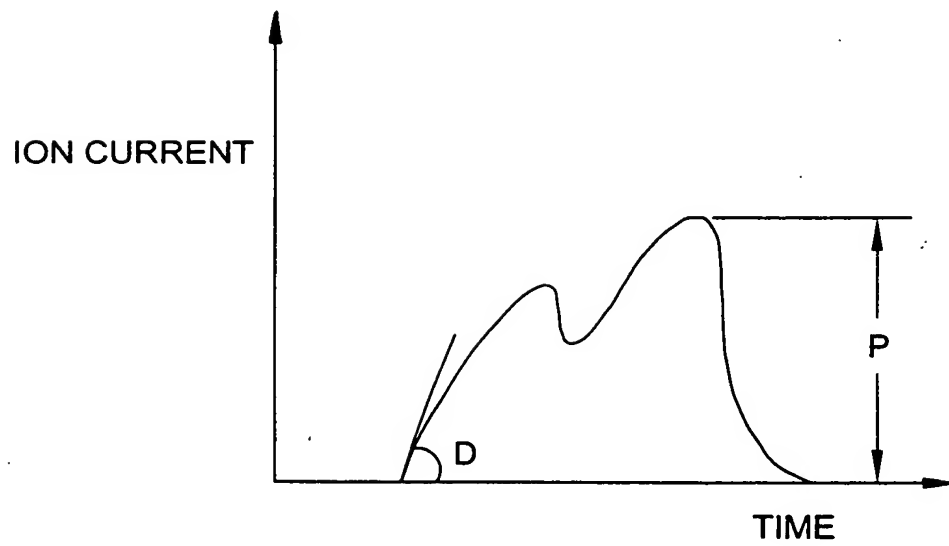


FIG. 101



78/98

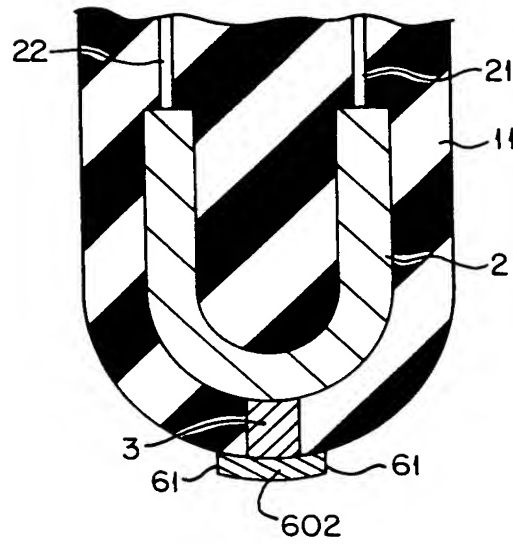


FIG. 102A

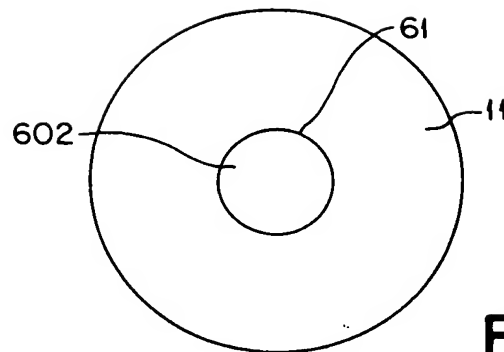


FIG. 102B

79/98

FIG. 103

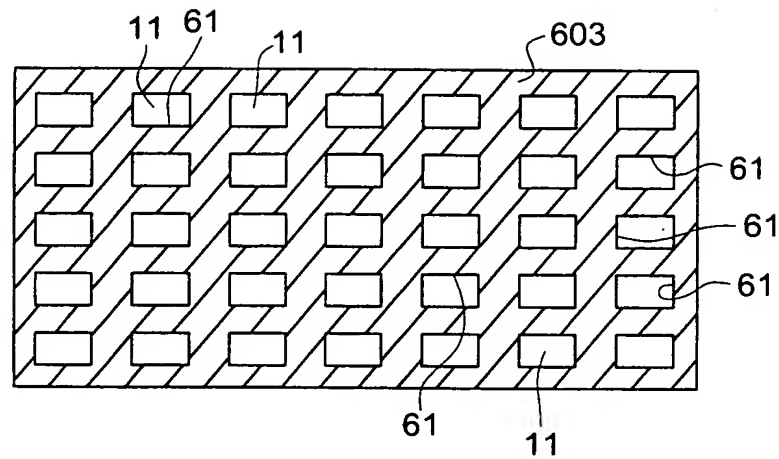
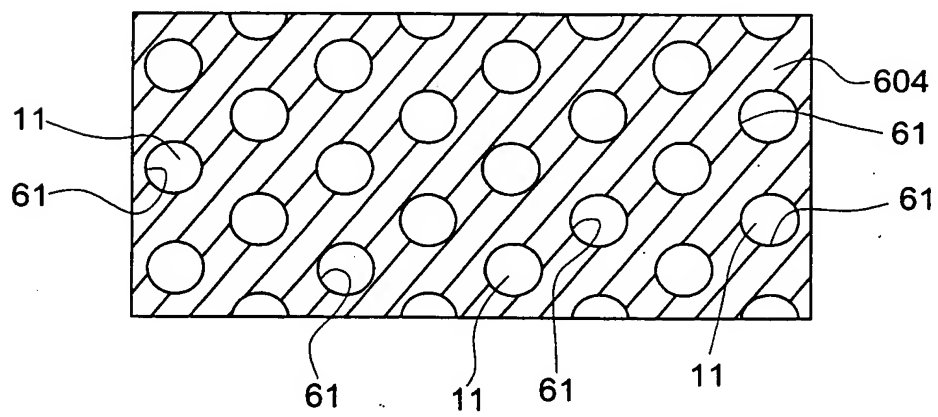


FIG. 104



80/98

FIG. 105

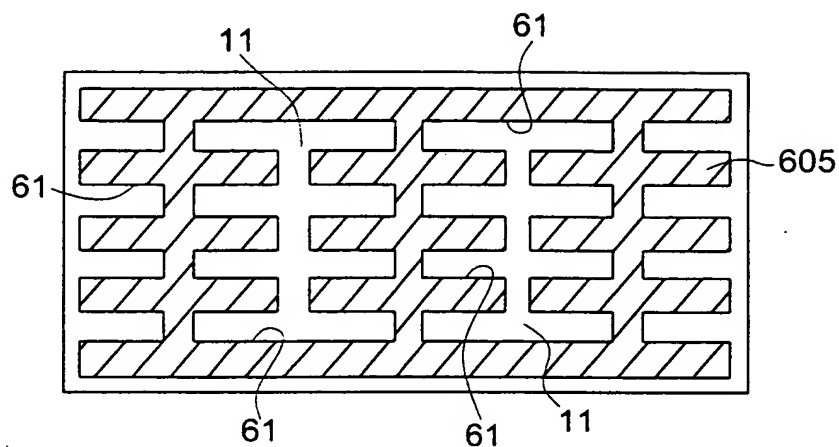
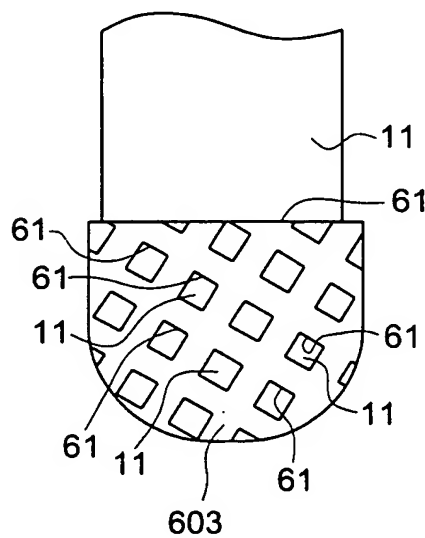


FIG. 106



81/98



FIG. 107

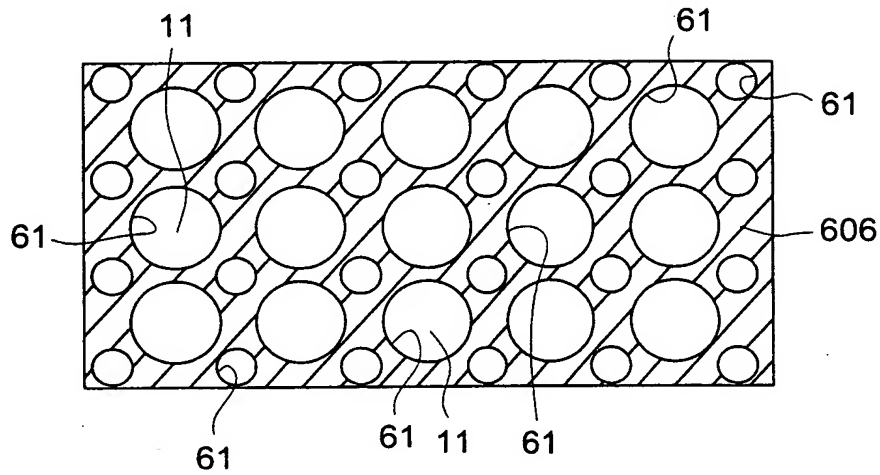
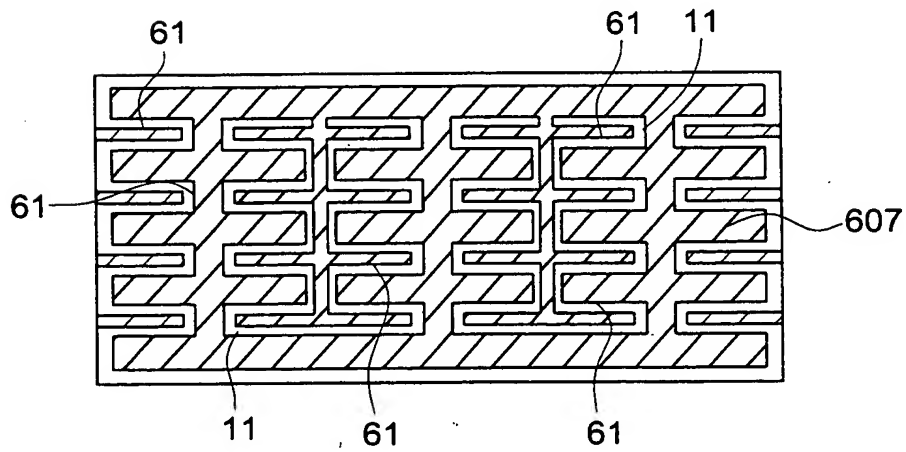


FIG. 108



82/98

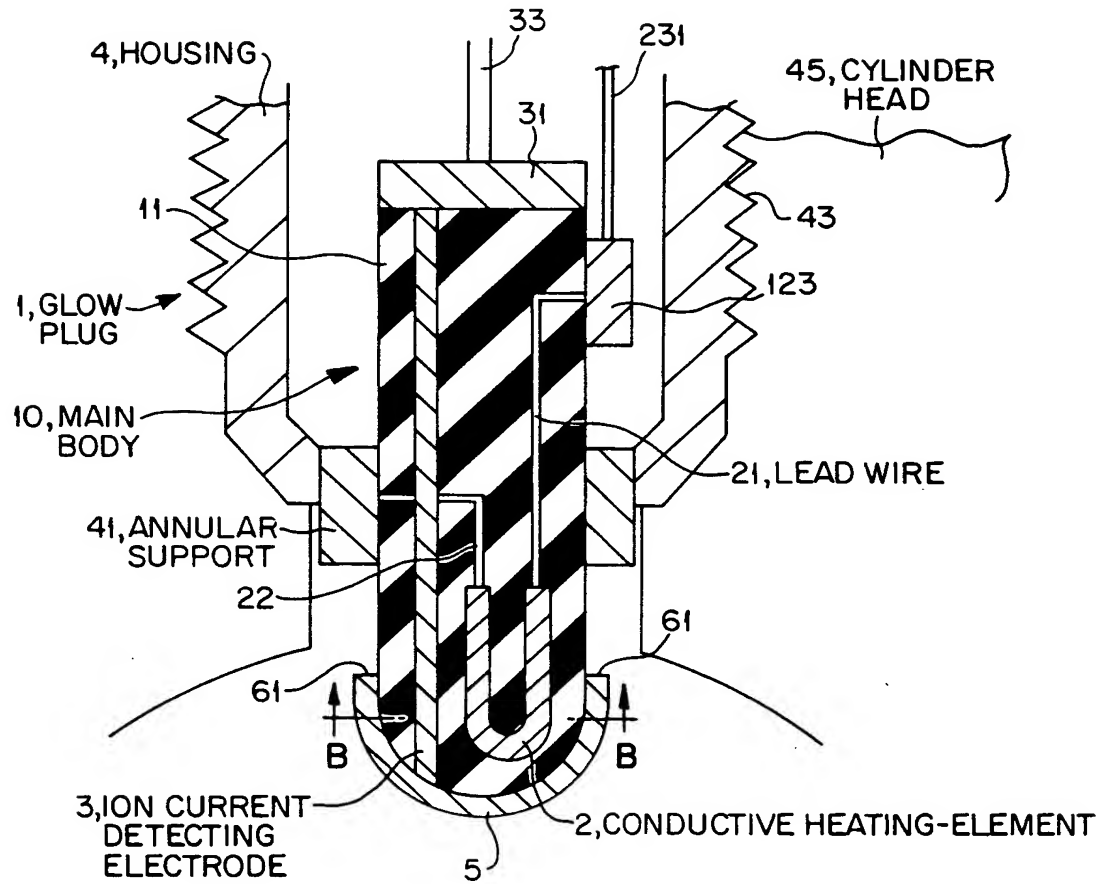


FIG. 109A

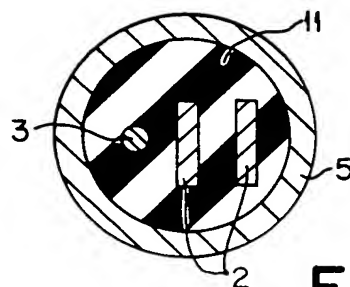


FIG. 109B

83/98

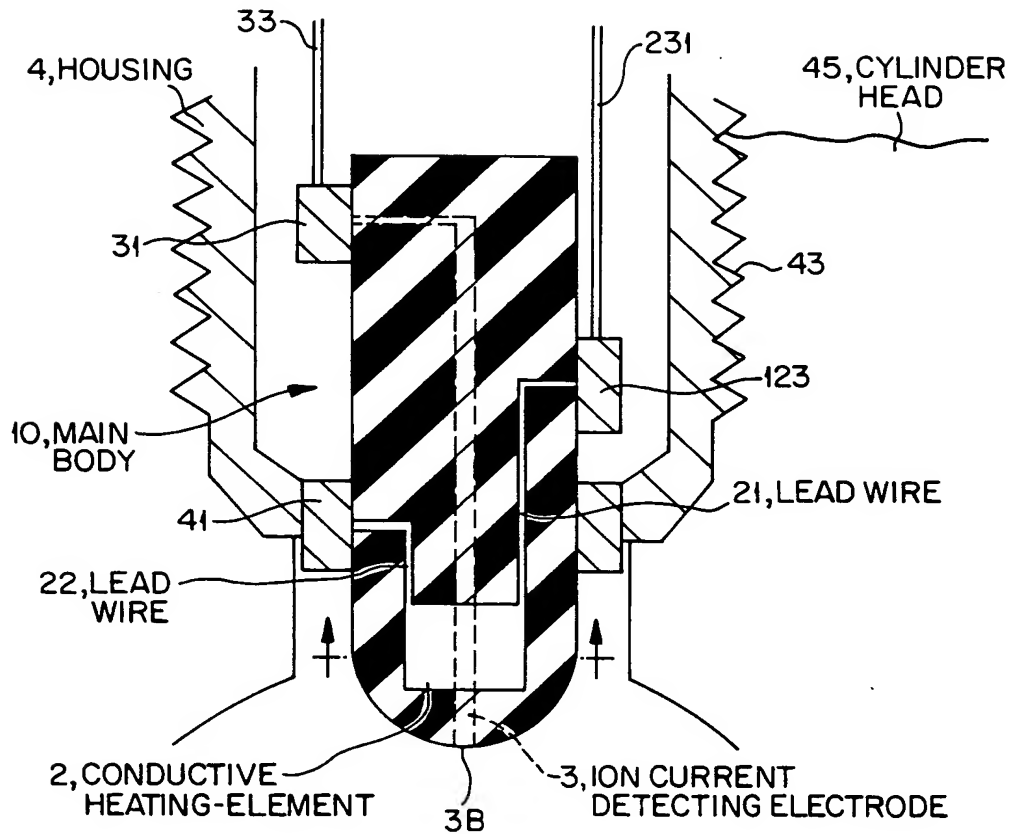


FIG. 110A

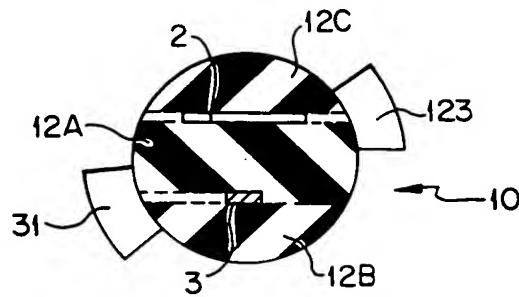


FIG. 110B

84/98

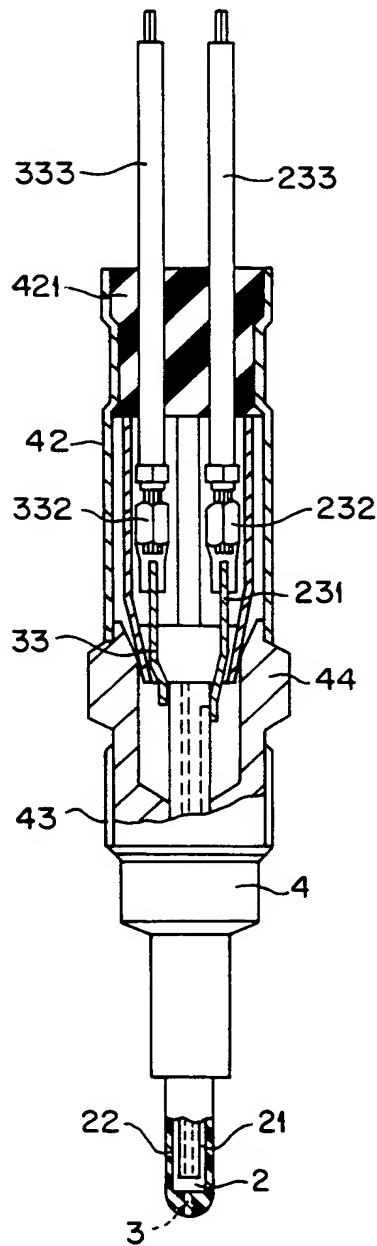
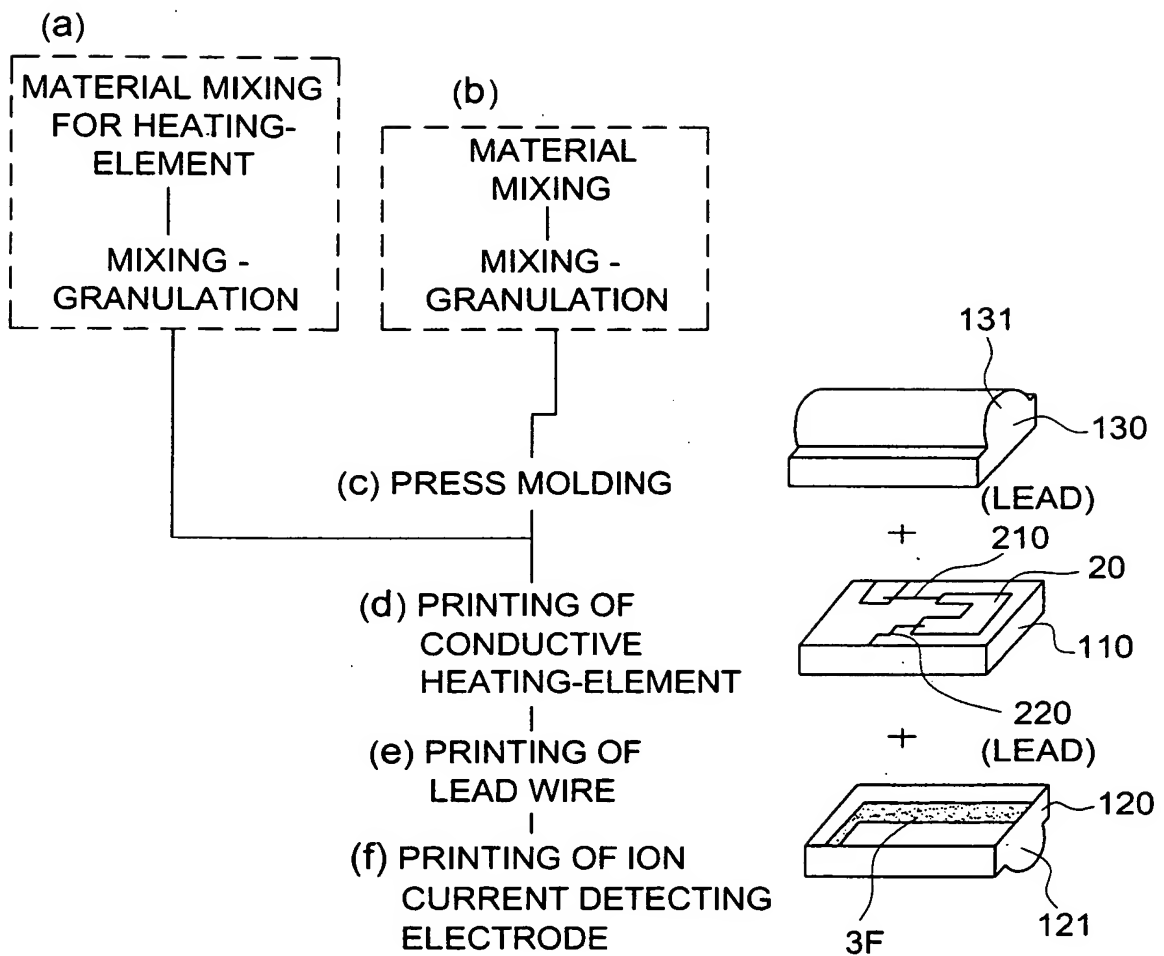


FIG. 111

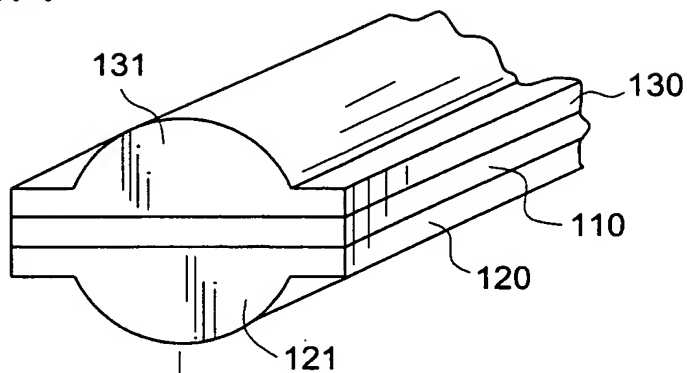
85/98

FIG. 112



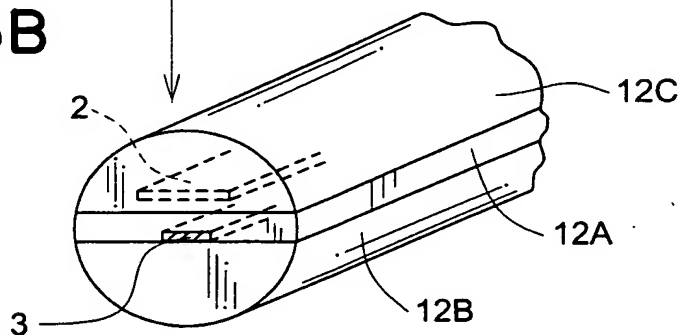
86/98

FIG. 113A



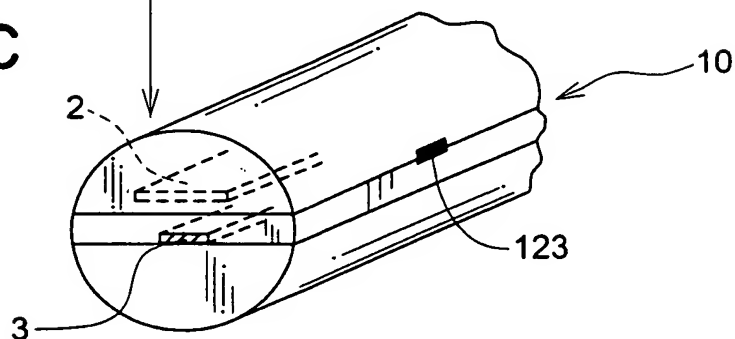
BAKING AND POLISHING

FIG. 113B



METALLIZING

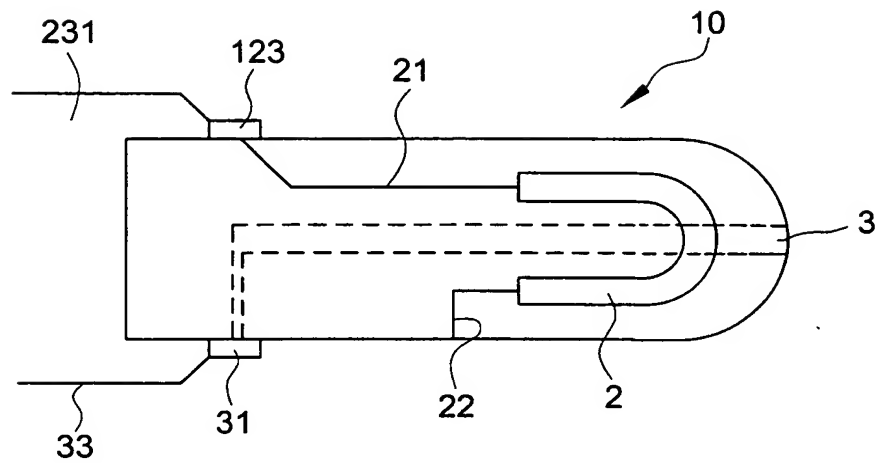
FIG. 113C



87/98



FIG. 114



88/98

FIG. 115A

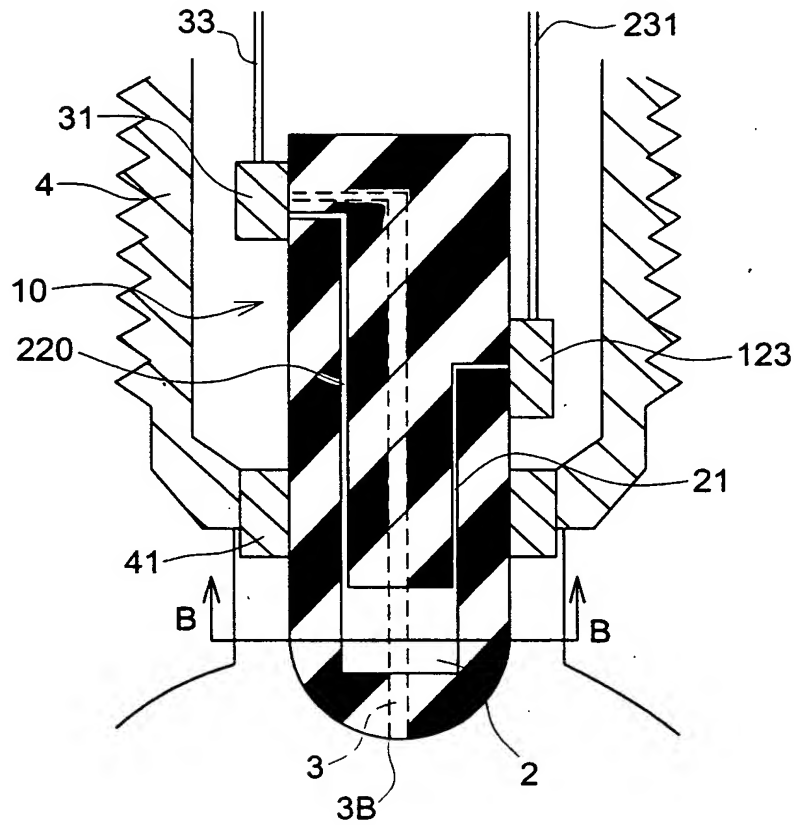
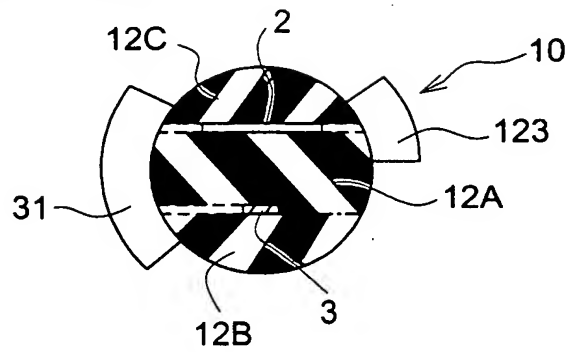


FIG. 115B



89/98

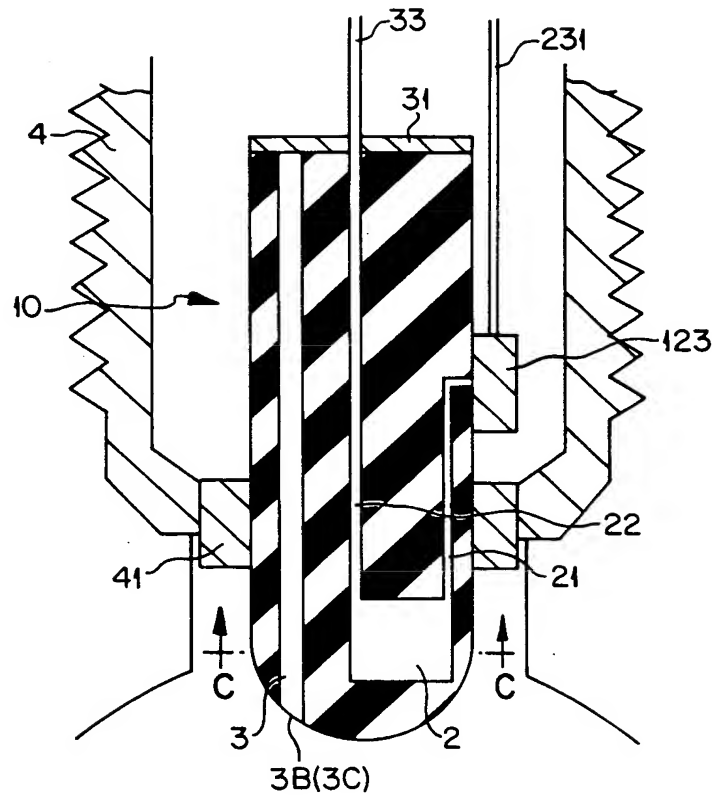


FIG. 116A

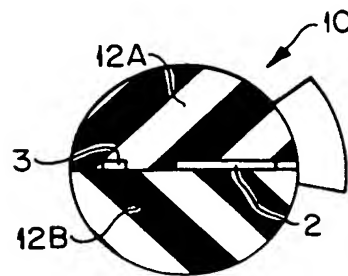


FIG. 116B

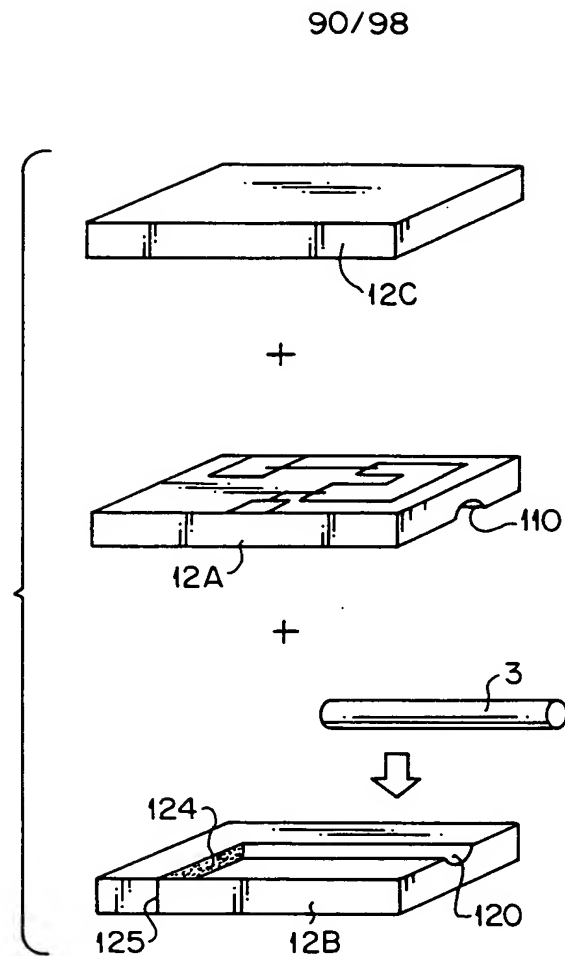


FIG. 117A

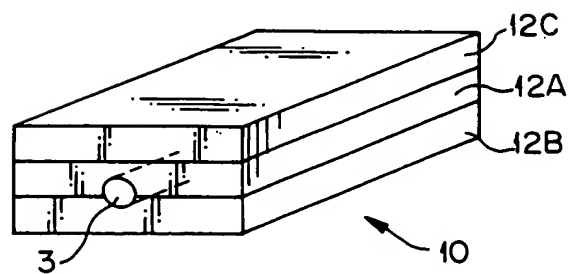


FIG. 117B

91/98

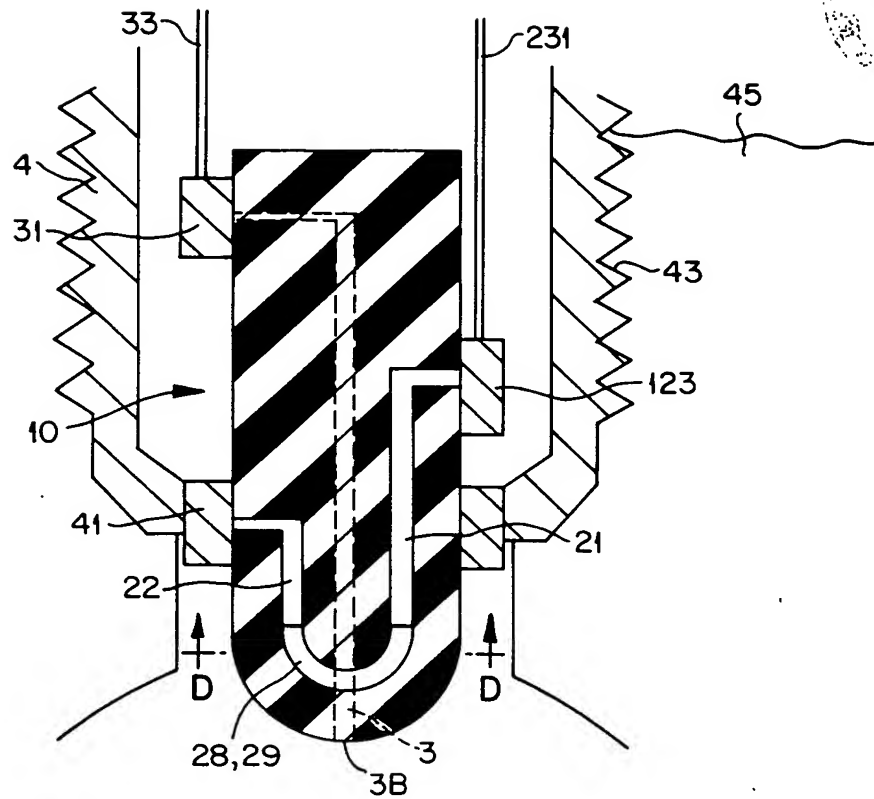


FIG. 118A

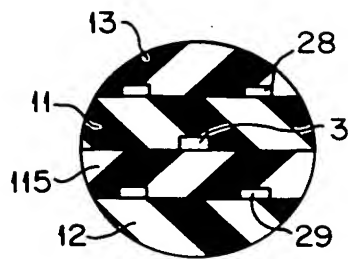


FIG. 118B

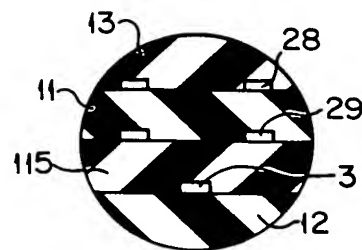


FIG. 119

92/98

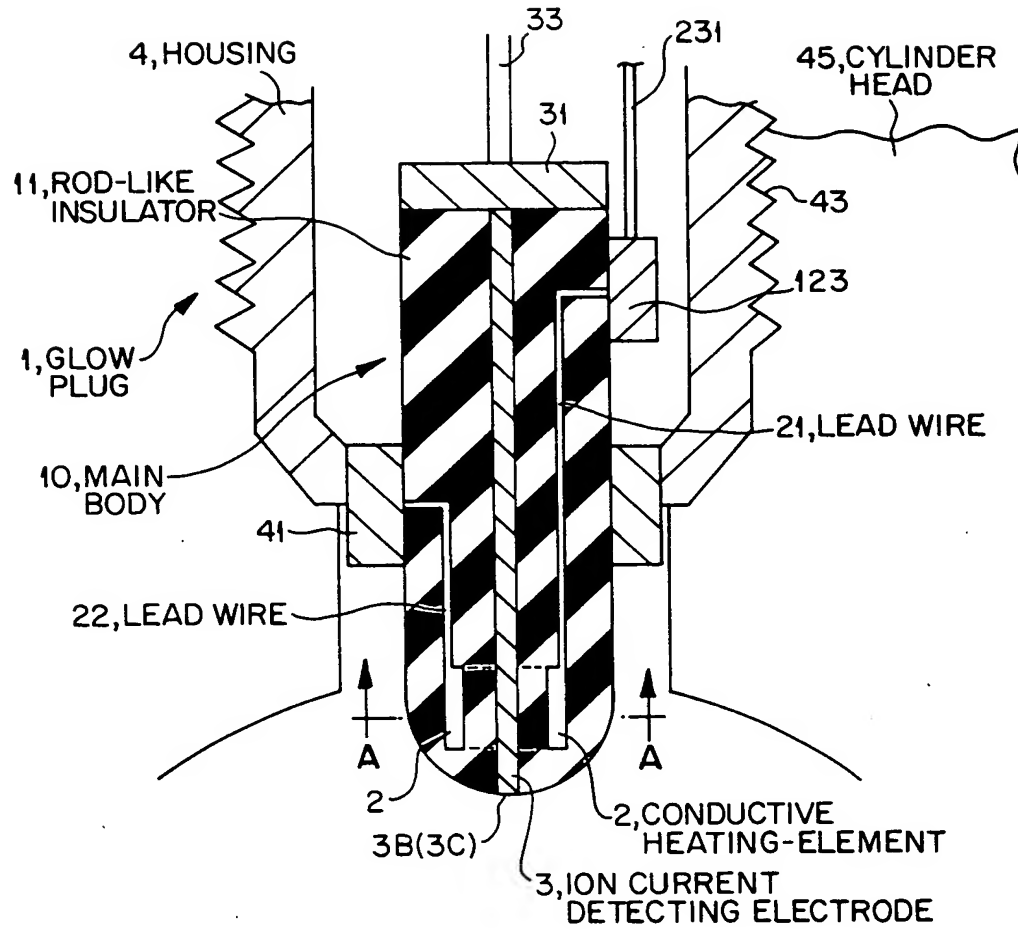


FIG. 120A

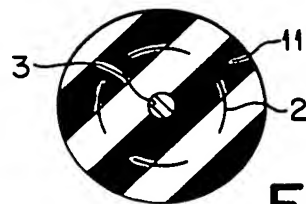


FIG. 120B

93/98

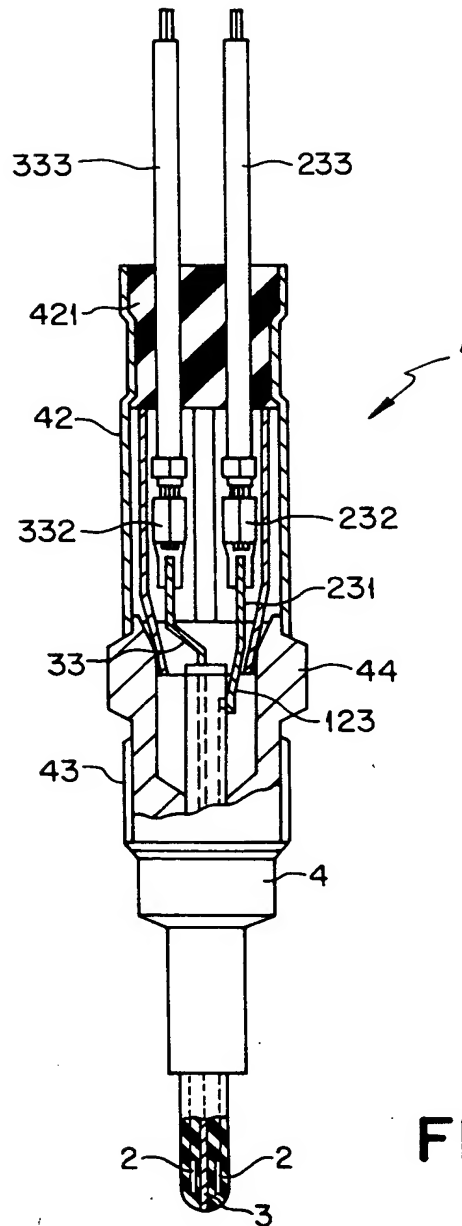


FIG. 121

94/98

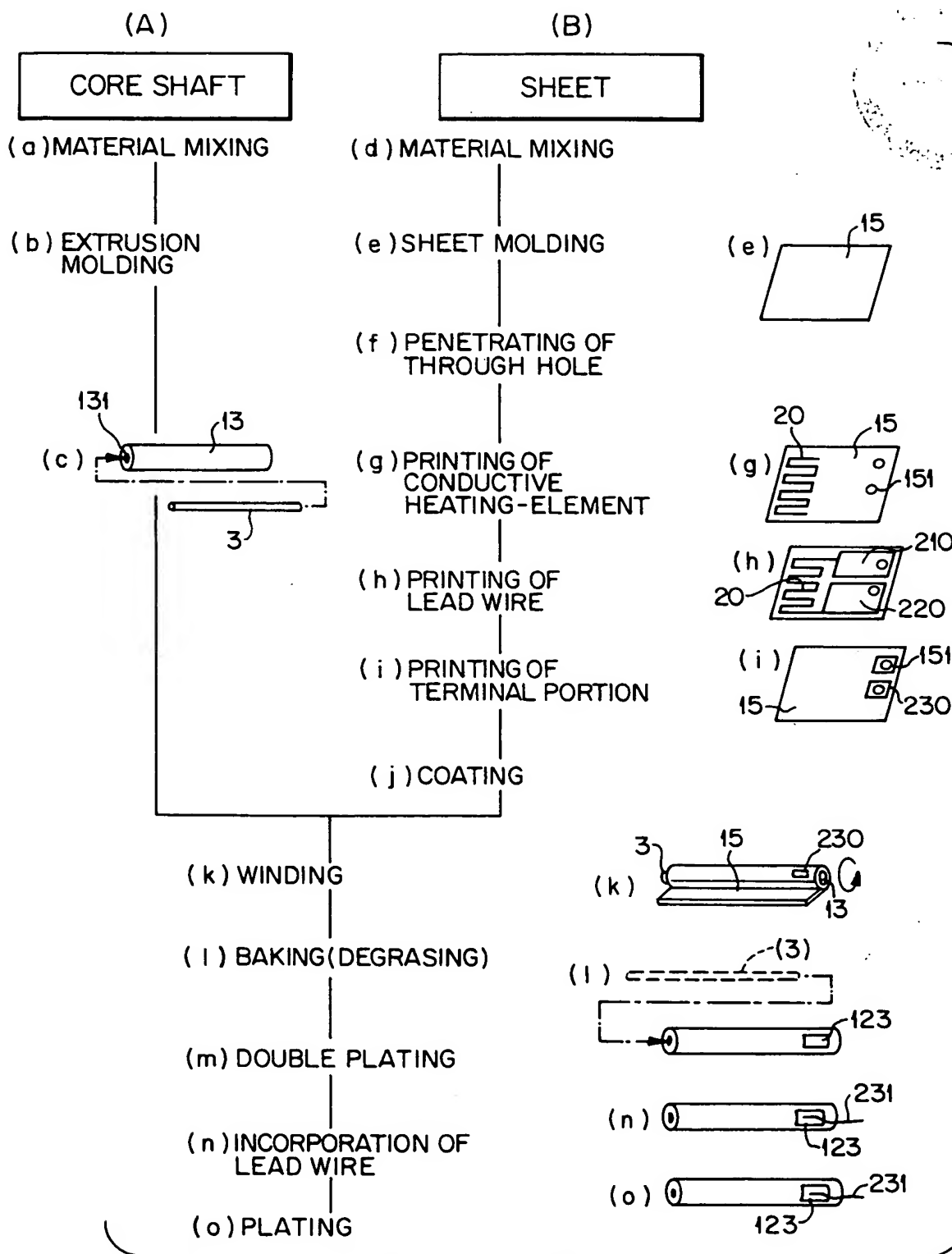


FIG. 122

95/98

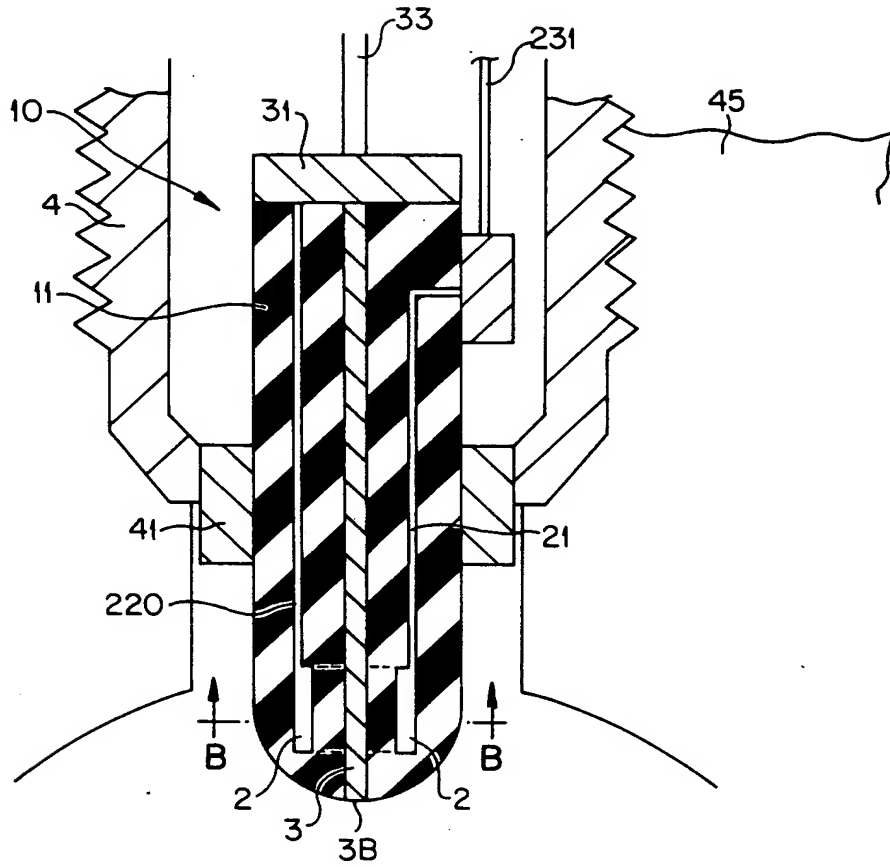


FIG. 123A

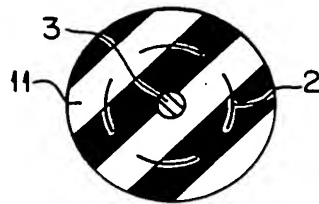


FIG. 123B

FIG. 124B

97/98

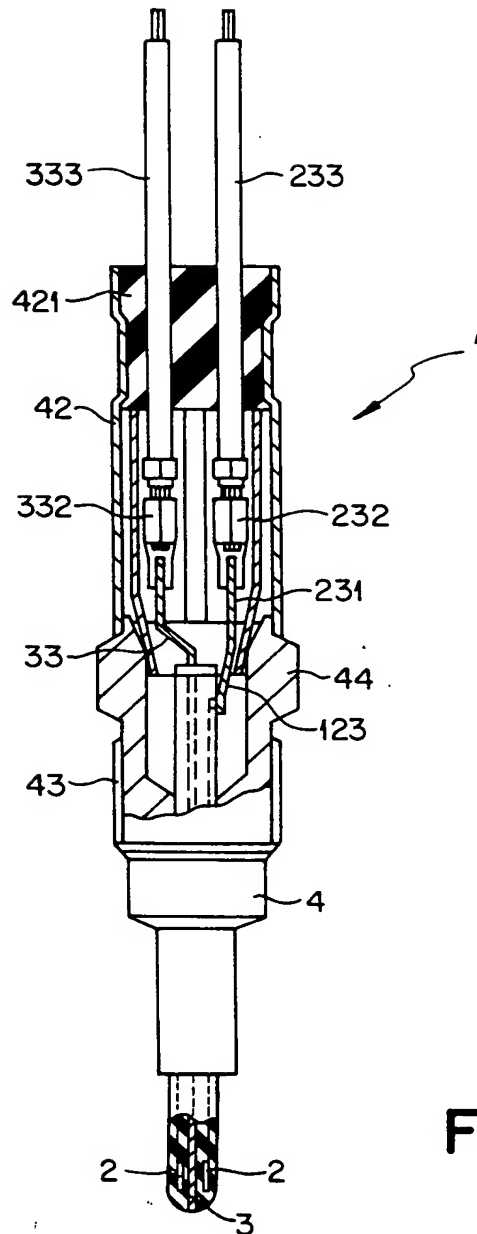


FIG. 125

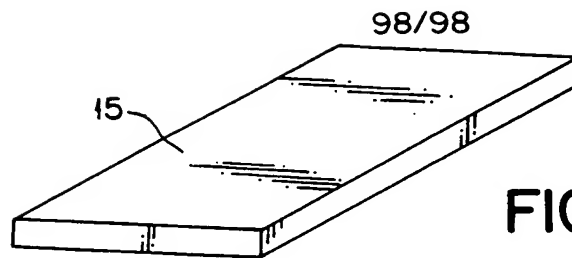


FIG. 126A

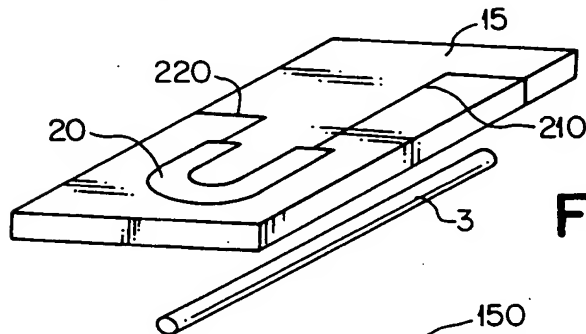


FIG. 126B

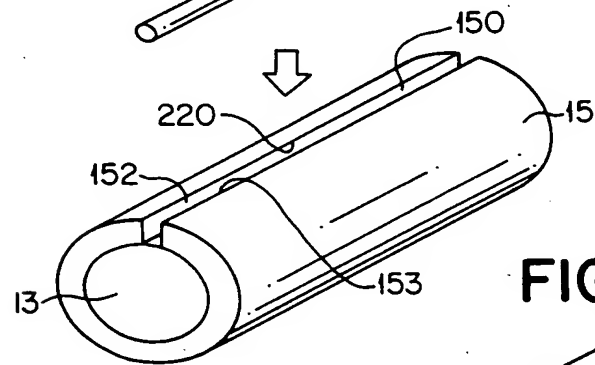


FIG. 126C

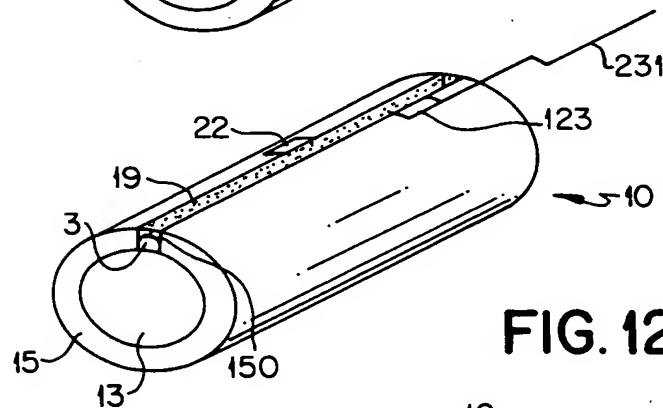


FIG. 126D

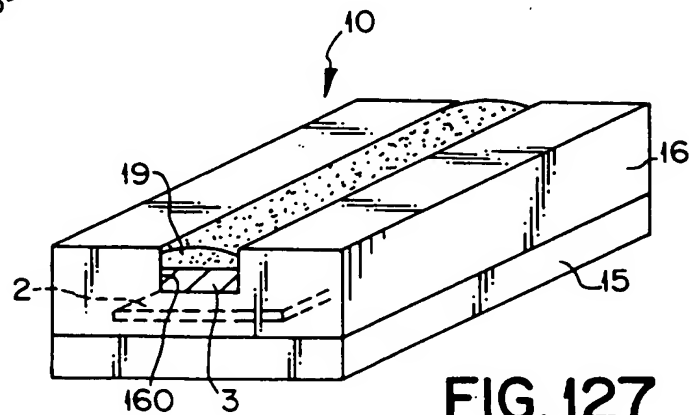


FIG. 127